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Jameco Part Number 800868

FEATURES AND SPECIFICATIONS

Features and Benefits

- Sizes 2 to 25 circuits
- Back ribs maintain position of connector housing in interim clip and panel mount, and prevent lateral movement when another housing is removed
- End-to-end stackable inside a single row interim clip or panel mount to form a larger single row connector
- Side-to-side and end-to-end stackable inside a dual row interim clip or panel mount to form a dual row connector

Reference Information

Product Specification: PS-70058

Packaging: Bag

UL File No.: E29179

CSA File No.: LR19980

Mates With: 70004 and 70013 as connector assembly, and 70018, 70022 and 70104 as pin assembly

Use With: 70021, 70058 and 71851 crimp terminals

Designed In: Inches



2.54mm (.100") Pitch

SL™

Crimp Housing

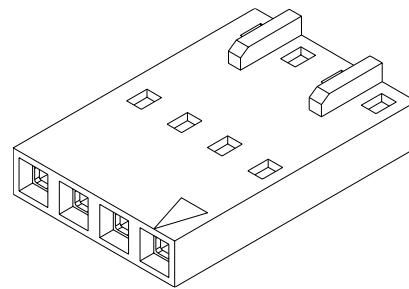
70066

Single Row

Version D, Back Ribs

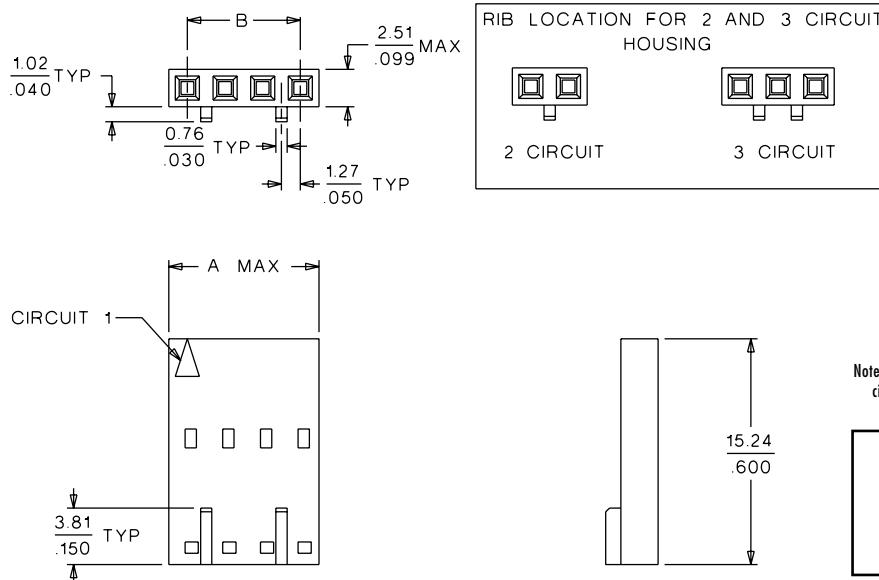
C

2.54mm (.100") Pitch



CATALOG DRAWING (FOR REFERENCE ONLY)

Not For Use With C-Grid III™ Components



Note: The circuit 1 indicator for the 70066D will be superseded by the circuit 1 indicator of the 70004 and 70013 interim clips

Delivered on a carrier with 20 pieces per strip.

Actual Size Universal Polarizing Pin
40713-1
Order No. 15-04-0292

ORDERING INFORMATION AND DIMENSIONS

Circuits	Order No.	Dimension	
		A	B
2	• 50-57-9302	5.05 (.199)	2.54 (.100)
3	• 50-57-9303	7.59 (.299)	5.08 (.200)
4	• 50-57-9304	10.13 (.399)	7.62 (.300)
5	• 50-57-9305	12.67 (.499)	10.16 (.400)
6	• 50-57-9306	15.21 (.599)	12.70 (.500)
7	• 50-57-9307	17.75 (.699)	15.24 (.600)
8	• 50-57-9308	20.29 (.799)	17.78 (.700)
9	• 50-57-9309	22.83 (.899)	20.32 (.800)
10	• 50-57-9310	25.37 (.999)	22.86 (.900)
11	• 50-57-9311	27.91 (1.099)	25.40 (1.000)
12	• 50-57-9312	30.45 (1.199)	27.94 (1.100)
13	• 50-57-9313	32.99 (1.299)	30.48 (1.200)

• US Standard Product, available through Molex franchised distributors

Circuits	Order No.	Dimension	
		A	B
14	• 50-57-9314	35.53 (1.399)	33.02 (1.300)
15	• 50-57-9315	38.07 (1.499)	35.56 (1.400)
16	• 50-57-9316	40.61 (1.599)	38.10 (1.500)
17	• 50-57-9317	43.15 (1.699)	40.64 (1.600)
18	• 50-57-9318	45.69 (1.799)	43.18 (1.700)
19	• 50-57-9319	48.23 (1.899)	45.72 (1.800)
20	• 50-57-9320	50.77 (1.999)	48.26 (1.900)
21	• 50-57-9321	53.31 (2.099)	50.80 (2.000)
22	• 50-57-9322	55.85 (2.199)	53.34 (2.100)
23	• 50-57-9323	58.39 (2.299)	55.88 (2.200)
24	• 50-57-9324	60.93 (2.399)	58.42 (2.300)
25	• 50-57-9325	63.47 (2.499)	60.96 (2.400)

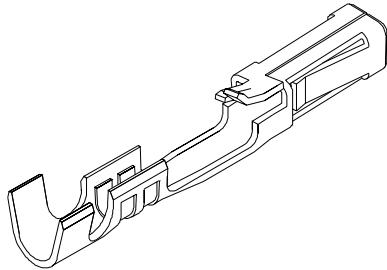


PRODUCT SPECIFICATION

“SL CRIMP TERMINAL”

1.0 SCOPE

This specification covers the crimp terminal #70058-**** used with the single row fully stackable connector housing #70066-****, and the dual row fully stackable connector housing #70450-****.



SERIES 70058 TERMINAL

2.0 PRODUCT DESCRIPTION

2.1 Product is available in single row 2-25 circuits, on (2.54) .100" centers, or dual row 4-50 circuits on (2.54) .100 x (2.54) .100 centers.

2.2 Connector assemblies will mate with the following:

2.2.1 (0.64) .025" square or round pins assembled directly into P.C. board on .100 centers.

2.2.2 Shrouded or unshrouded single or dual-row wafers, with (0.64) .025 square or round pins.

2.2 Connectors are stackable end to end, side to side on (2.54) .100" center pins with option "A" housing only.

2.2.1 Polarizing ribs available on front of housing for use with headers, or on back for use with interim clip assemblies, housing #70066-**** only.

2.2.2 Active latch with polarizing ribs, for use with headers, housing #70066-**** only.

2.3 Maximum mating pin height to be (8.13) .320", minimum pin height to be (5.08) .200". Pin height, measured from top of wafers or P.C. board, to top of pin.

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<u>DOCUMENT NUMBER:</u> PS-70058	<u>CREATED / REVISED BY:</u> ACHAMMER	<u>CHECKED BY:</u> BRINKMAN	<u>APPROVED BY:</u> BRINKMAN



PRODUCT SPECIFICATION

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2.4 Connector assembly will accept wire range from 36 to 20 AWG. Refer to the table below for the wire gage, wire requirements, and crimp height.

WIRE GAGE (AWG)	CRIMP HEIGHT	WIRE TYPE
30	.027" to .029"	Stranded, Stranded
28	.030" to .032"	Tinned, Stranded Top Coated
26	.031" to .033"	1.52mm/.060in Maximum Insulation Diameter
24	.033" to .035"	Stranded, Stranded Tinned, Stranded Top
22	.033" to .035"	Coated 1.63mm/.064in Maximum Insulation Diameter
20	.033" to .035"	Stranded 0.5mm ² /.0078in ² Maximum Conductor Area. PVC Insulation, 1.70mm/.067in Maximum Diameter

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TEMPLATE FILENAME: PRODUCT_SPEC(SIZE_A)(V.1).DOC			



PRODUCT SPECIFICATION

“SL CRIMP TERMINAL”

3.0 RECOGNIZED AGENCY APPROVALS

3.1 Underwriters Laboratories: UL #E29179.

3.2 Canadian Standards Associations: CSA #LR19980.

4.0 MECHANICAL SPECIFICATIONS

4.1 Materials

4.1.1 Housing #70066-**** and #70450-**** is molded of black G.F. polyester 94V-0.

4.1.2 Terminal 70058-**** is a high strength copper alloy.

4.1.2.1 Finish .000200 min. electro-tin plate over .000100 min. copper plate overall.

4.1.2.2 Finish .000015 min. gold plate in selected area over .000050 min. nickel overall, with .000075 min. electro-tin lead (90/10) in selected area.

4.1.2.3 Finish .000030 min. gold in selected area over .000050 min. nickel plate overall, with .000075 min. electro-tin/lead (90/10) in selected area.

4.1.2.4 For special finish requirements, consult Molex marketing as to availability, cost and lead time.

4.2 Terminal Pull-Out Force, from Housing:

Must withstand gradual applied force of 4 pounds for 15 seconds.

4.3 Insulating Materials:

Temperature rating -40°C to +105°C

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PRODUCT SPECIFICATION

"SL CRIMP TERMINAL"

4.4 Insertion/Withdrawal Forces:

AVERAGE INSERTION AND WITHDRAWAL FORCES *

PLATING TYPE	AFTER 1 CYCLE		AFTER 10 CYCLES		AFTER 25 CYCLES		AFTER 50 CYCLES	
	INSERTION FORCE	WITHDRAWAL FORCE						
TIN 4.4.1	.32 lbf 1.4 N	.26 lbf 1.2 N	.23 lbf 1.0 N	.27 lbf 1.2 N	.24 lbf 1.1 N	.25 lbf 1.1 N	No Data	No data
GOLD 4.4.4	.34 lbf 1.5 N	.18 lbf 0.8 N	.27 lbf 1.2 N	.15 lbf 0.7 N	No Data	No Data	.25 lbf 1.1 N	.14 lbf 0.6 N

*Steel gage pins used to perform test:

Insertion Gage Pin: .0260+.0000-.0001

Withdrawal Gage Pin: .0240+.0001-.0000

4.4.1 "Tin" Plating System: .000200 Min. Tin over .000100 Min. copper

4.4.2 "Gold" Plating System: .000030 Min. Gold over .000050 Min. nickel

5.0 ELECTRICAL/ENVIRONMENTAL SPECIFICATIONS:

- 5.1 The following performance criteria is based on grouped, sequential testing.
- 5.2 All contact resistance values measured at 20 millivolts max. open circuit voltage and 5-15 milliamperes using the 4 point dry circuit method, with a Hewlett-Packard Milliohmeter, Model #4328A.
- 5.3 All tin contact systems cycled 1, 5 & 25 times prior to grouped sequential testing, using (0.64) .025" square pins with .000200 min. tin over .000100 min. copper.

All gold contact systems cycled 1, 25 & 50 times prior to grouped sequential testing, using (0.64) .025" square pins with .000030 min. gold over .000050 min. nickel.

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PRODUCT SPECIFICATION

“SL CRIMP TERMINAL”

5.4 Group I Sequence: Mated Environment

	Test/Specifications	Test Severity/Duration
5.4.1	Thermal Shock IEC 68-2-14	-40°C to +105°C 30 minute dwell at each temperature is one cycle. 10 cycles
5.4.2	Thermal Aging Mil. Std. -202F, 108A	+105°C for 10 days
5.4.3	Cyclic Humidity Mil. Std. -202F, 106D without cold dip	Temperature cycles between +25°C to +65°C at 96% R.H. for 240 hours.
5.4.4	Flowers of Sulphur	Exposed to sulphur vapors for 24 hours at +65°C.
5.4.5	Contact Resistance not to exceed 15 milliohms, total	

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PRODUCT SPECIFICATION

"SL CRIMP TERMINAL"

5.5 Group II Sequence: Un-Mated Environment:

	Test/Specifications	Test Severity/Duration
5.5.1	Thermal Shock IEC 68-2-14	-40°C to +105°C 30 minute dwell at each temperature is one cycle. 10 cycles
5.5.2	Thermal Aging Mil. Std. -202F, 108A	+105°C for 10 days
5.5.3	Steady State Humidity Mil. Std. -202F, 103B Condition A	+40°C at 96% R.H. for 10 days
5.5.4	Flowers of Sulphur IEC 69-2-42	Exposed to sulphur vapors for 24 hours at +65°C
5.5.5	Mate once, contact resistance not to exceed 15 milliohms, total	

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PRODUCT SPECIFICATION

"SL CRIMP TERMINAL"

5.6 Group III Sequence: Mated Environment Gold Contact System

	Test/Specifications	Test Severity/Duration
5.6.1	Steady State Humidity, Mil. Std. -202F, 103B Condition A	+40°C at 96% R.H. for 10 days.
5.6.2	Salt Spray Mil. Std. -202F 101D, Condition A	96 hours at +35°C, 5% sodium chloride
5.6.3	Physical Shock Mil. Std. -202F 213B	½ Sine Wave, 50G, 11MS pulse 3 shocks per axis for 240 hours.
5.6.4	Vibration Mil. Std. -202F, 201A	10-55-10 HZ, 1 minute cycles for 2 hours in each axis. .03 inch excursion, 10G.
5.6.5	Contact resistance not to exceed 15 milliohms, total	

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PRODUCT SPECIFICATION

"SL CRIMP TERMINAL"

5.7 Group IV Sequence: Mated Electrical

	Test/Specifications	Test Severity/Duration
5.7.1	Steady State Humidity, Mil. Std. -202F, 103B Condition A	+40°C at 96% R.H. for 10 days.
5.7.2	Temperature Rise	Increase current to achieve 30°C rise above ambient. Dwell for 48 hours at that current.
5.7.3	Current Ratings:	30 Awg - 0.7A 36 Awg - 0.21A 28 Awg - 1.2A 34 Awg - 0.32A 26 Awg - 1.8A 32 Awg - .045A 24 Awg - 3.0A 22 Awg - 3.0A

5.8 Insulation Resistance: Per Mil. Std. 202, Method 302, Condition B. Resistance measured after sequence 5.5.1 thru 5.5.5 to be no less than 10K megohms.

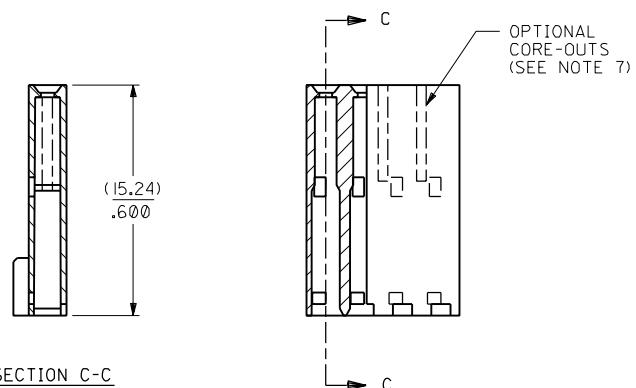
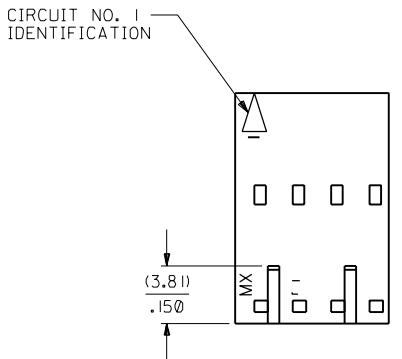
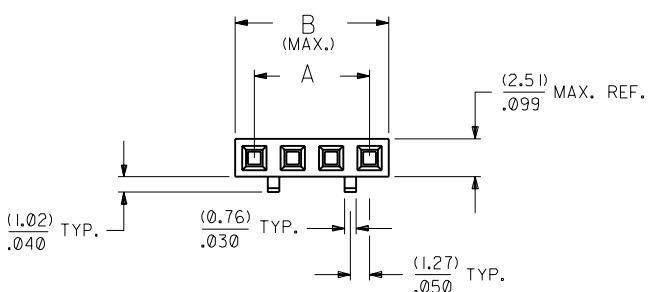
5.9 Dielectric Strength: AC voltage increased until breakdown.

Voltage measured after sequence 5.5.1 thru 5.5.5 to be no less than 600 volts AC R.M.S. for 1 minute at sea level to 5,000 feet.

5.10 Capacitance: Less than 1.2 pico-farads.

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OPTION "D"



SECTION C-C

I3

I2

II

I0

9

8

7

6

5

4

3

2

I

NOTES:

- 1) MATERIAL: G.F. POLYESTER
- 2) HOUSING TO BE USE WITH TERMINAL PT. NO. 70058-****
- 3) SEE CHART FOR CIRCUIT SIZES.
- 4) TO BE USED WITH (0.64)/.025 SQ. OR RD. PINS.
- 5) PARTS STACKABLE END TO END ON (2.54)/.100 CENTERS.
- 6) REFER TO PRODUCT SPECIFICATION NO. : P.S.-70058
- 7) PARTS MAY OR MAY NOT BE SUPPLIED WITH EXTERIOR CORE-OUT CONFIGURATION. SEE DWG. SD-70066-**** FOR OPTIONAL HOUSING DETAILS.
- 8) PACKAGE PER PK-70066-100.

CKT. SIZE	EDP. NO.	ENG. NO.	A	B
2	50-57-9302	70066-0106	(2.54) .100	(5.05) .199
3	50-57-9303	70066-0107	(5.08) .200	(7.59) .299
4	50-57-9304	70066-0108	(7.62) .300	(10.13) .399
5	50-57-9305	70066-0109	(10.16) .400	(12.67) .499
6	50-57-9306	70066-0110	(12.70) .500	(15.21) .599
7	50-57-9307	70066-0111	(15.24) .600	(17.75) .699
8	50-57-9308	70066-0112	(17.78) .700	(20.29) .799
9	50-57-9309	70066-0113	(20.32) .800	(22.83) .899
10	50-57-9310	70066-0114	(22.86) .900	(25.37) .999
11	50-57-9311	70066-0115	(25.40) .1000	(27.91) .1099
12	50-57-9312	70066-0116	(27.94) .1000	(30.45) .1199
13	50-57-9313	70066-0117	(30.48) .1200	(32.99) .1299
14	50-57-9314	70066-0118	(33.02) .1300	(35.53) .1399
15	50-57-9315	70066-0119	(35.56) .1400	(38.07) .1499
16	50-57-9316	70066-0120	(38.10) .1500	(40.61) .1599
17	50-57-9317	70066-0121	(40.64) .1600	(43.15) .1699
18	50-57-9318	70066-0122	(43.18) .1700	(45.69) .1799
19	50-57-9319	70066-0123	(45.72) .1800	(48.23) .1899
20	50-57-9320	70066-0124	(48.26) .1900	(50.77) .1999
21	50-57-9321	70066-0125	(50.80) .2000	(53.31) .2099
22	50-57-9322	70066-0126	(53.34) .2100	(55.85) .2199
23	50-57-9323	70066-0127	(55.88) .2200	(58.39) .2299
24	50-57-9324	70066-0128	(58.42) .2300	(60.93) .2399
25	50-57-9325	70066-0129	(60.96) .2400	(63.47) .2499

MFG. SH. REV.

REVISE ONLY ON CAD SYSTEM

		E	REVISED PER ECR# U10967 8-8-91 MJM/MGB	DIMENSIONS SHOWN IN (METRIC) INCH	
		D	REVISED PER ECR# U80051 3-27-89 MGB	UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR $\pm 1/2^\circ$	
F	ADD PKG NOTE ECN UDT2000-0468 SCHAFFER 99/12/1	C	REDRAWN ON CAD ECR# 9120 5/5/86 WZ	3 PLACE	$\pm .010$
LTR.	REVISIONS	LTR.	REVISIONS	2 PLACE	$\pm .014$
				1 PLACE	$\pm .035$
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS					
DRAWN BY	RS	CHK'D.	WZ		
APP'D.	RL	SCALE	4:1		
FILE NAME	70066-0106	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.			DIV. DA
DATE	03/28/86				SIZE
MOLEX INCORPORATED					PART NO.
SD-70066-0106-0129					DRAWING NO.