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ELECTRONICS

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Jameco Part Number 743234

FEATURES AND SPECIFICATIONS

Features and Benefits

- Positive lock
- Fully isolated terminals
- Polarized housing assures proper mating
- Male and female terminals may be used in plug housing

Reference Information

Packaging: Bag
 UL File No.: E29179
 CSA File No.: LR19980
 TUV License No.: R75107
 Mates With: [3191](#) receptacle
 Use With: Standard .093" terminal
 Designed In: Inches

Electrical

Voltage: 600V
 Current: 12.0A max.*
 Dielectric Withstanding Voltage: 5000V AC rms

Mechanical

Contact Retention to Housing: 20 lb min.

Physical

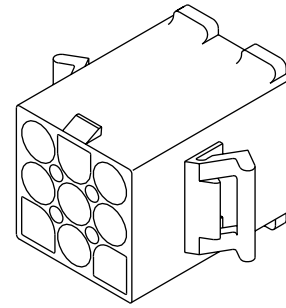
Housing: Nylon, UL 94V-0 or 94V-2
 Operating Temperature: -40 to +105°C

* Depending on circuit size and wire gauge; please refer to product specifications

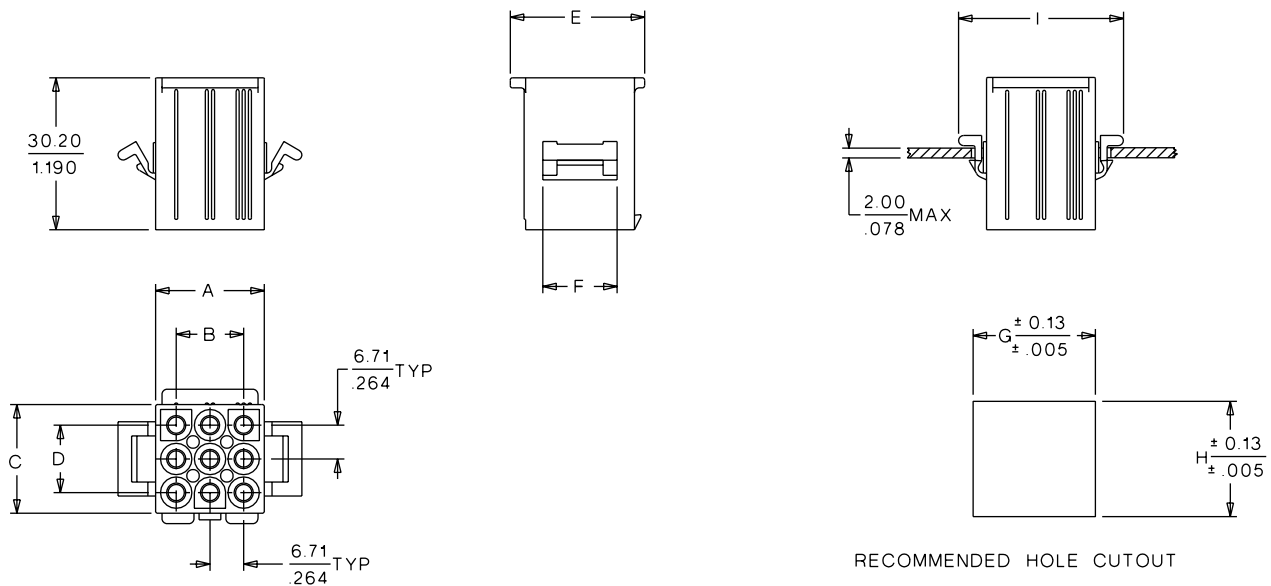


**6.71mm (.264") Pitch
 .093" Pin and Socket
 Plug**

3191



CATALOG DRAWING (FOR REFERENCE ONLY)



ORDERING INFORMATION AND DIMENSIONS

Circuits	Order No.				Amperes Per Circuit	Dimension							
	Panel Mount		Free Hanging			A	B	C	D	E	F	G	H
	94V-2	94V-0	94V-2	94V-0									
1	• 19-09-2018	• 19-09-2017	• 19-09-2019	• 19-09-2016	12	8.10 (.320)				11.15 (.439)	6.35 (.250)	12.30 (.484)	10.00 (.394)
2	• 19-09-2028	• 19-09-2027	• 19-09-2029	• 19-09-2026	12	14.90 (.590)	6.71 (.264)	8.10 (.320)		13.30 (.520)	8.20 (.320)	20.32 (.800)	9.27 (.365)
3	• 19-09-2038	• 19-09-2037	• 19-09-2039	• 19-09-2036	11	21.59 (.850)	13.42 (.528)	8.20 (.320)		13.30 (.520)	8.20 (.320)	25.90 (1.020)	10.00 (.394)
4	• 19-09-2048	• 19-09-2047	• 19-09-2049	• 19-09-2046	9	28.30 (1.110)	20.13 (.792)	8.20 (.320)		13.30 (.520)	8.20 (.320)	32.26 (1.270)	10.00 (.394)
6	• 19-09-2068	• 19-09-2067	• 19-09-2069	• 19-09-2066	9	21.60 (.850)	13.42 (.528)	14.90 (.590)	6.71 (.264)	19.96 (.790)	14.70 (.580)	26.60 (1.047)	17.30 (.681)
9	• 19-09-2098	• 19-09-2097	• 19-09-2099	• 19-09-2096	9	21.60 (.850)	13.42 (.528)	21.60 (.850)	13.42 (.528)	26.70 (1.050)	14.70 (.580)	26.62 (1.048)	23.09 (.909)
12	• 19-09-2128	• 19-09-2127	• 19-09-2129	• 19-09-2126	9	28.20 (1.110)	20.13 (.792)	22.10 (.870)	13.42 (.528)	26.70 (1.050)	14.70 (.580)	33.02 (1.300)	23.10 (.910)
15	• 19-09-2158	• 19-09-2157	• 19-09-2159	• 19-09-2156	9	35.10 (1.380)	26.84 (1.056)	22.10 (.870)	13.42 (.528)	26.70 (1.050)	14.70 (.580)	39.42 (1.552)	23.11 (.910)

• US Standard Product, available through Molex franchised distributors



PRODUCT SPECIFICATION

.093 SERIES HIGH CURRENT END-CARRIED TERMINALS

1.0 SCOPE

This Product Specification covers the .093 Series 6.71 mm (.264 inch) centerline (pitch) 3191 Series and the 5.03 mm (.198 inch) centerline Standard .093 Series connectors using.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT SERIES NUMBER AND DESCRIPTION

42477 / 42478 - .093 SERIES HIGH CURRENT, END-CARRIED CRIMP TERMINALS

3191 - .093 SERIES TYPE PLUG AND RECEPTACLE HOUSINGS

1261,1292, 1360.1375, 1396, 1490, 1545, 1619, 1951, 2163, 2629 - STANDARD .093 SERIES PLUG AND RECEPTACLE HOUSINGS

2.2 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

See the appropriate sales drawings of above series numbers for further information on dimensions, materials, platings and markings.

2.3 SAFETY AGENCY APPROVALS

UL File #E29179

CSA File #LR19980

TUV License #R75107

3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

MIL-STD-1344A

UL 1682

4.0 RATINGS

4.1 VOLTAGE

600 Volts AC (RMS) for 3191 Series

250 Volts AC (RMS) for Standard .093 Series

4.2 CURRENT AND APPLICABLE WIRES

AWG	Amps	Outside Insulation Diameter
14	17	3.56 mm (.140 inch)
18	12	2.79 mm (.110 inch)

4.3 TEMPERATURE

Operating: - 55°C to + 105°C

REVISION: B	ECR/ECN INFORMATION: EC No: UCR2002-0301 DATE: 09 / 26 / 01	TITLE: PRODUCT SPECIFICATION .093 DIA. HIGH CURRENT TERMINALS IN 3191 & STD. .093 SERIES HSGS.	SHEET No. 1 of 4
DOCUMENT NUMBER: PS-42477	CREATED / REVISED BY: BWIRKUS 9/26/01	CHECKED BY: BWIRKUS 9/26/01	APPROVED BY: SFRY 10/5/01



PRODUCT SPECIFICATION

5.0 PERFORMANCE

5.1 ELECTRICAL REQUIREMENTS

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	Contact Resistance (Low Level)	Mate connectors: apply a maximum voltage of 20 mV and a current of 20 mA. (Measurement locations in Section 7.0)	10 milliohms MAXIMUM [initial]
2	Contact Resistance of Wire Termination (Low Level)	Terminate the applicable wire to the terminal and measure wire using a voltage of 20 mV and a current of 100 mA. (Measurement locations in Section 7.0)	2 milliohms MAXIMUM [initial]
3	Dielectric Withstanding Voltage	Mate connectors: apply a voltage of 5000 VAC for the 3191 Series, 2000 VAC for the .093 Series for 1 minute between adjacent terminals and between terminals to ground.	No breakdown; current leakage < 5 mA
4	Temperature Rise (via Current Cycling)	Mate connectors: measure the temperature rise at the rated current, subjecting the connector to : 96 hours of continuous current, followed by 240 hours of current cycling (45 minutes ON and 15 minutes OFF per hour).	Temperature rise: +30°C MAXIMUM

5.2 MECHANICAL REQUIREMENTS

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
5	Terminal Insertion Force	Insert terminal into housing until fully locked at a rate of 25 ± 6 mm (1 ± ¼ inch) per minute.	22.2 N (5 lbf) MAXIMUM insertion force
6	Connector Mate and Unmate Forces	Mate and unmate connector (male to female) at a rate of 25 ± 6 mm (1 ± ¼ inch) per minute.	15.6 N (3.5 lbf) MAXIMUM insertion force 6.7 N (1.5 lbf) MINIMUM [initial] withdrawal force
7	Terminal Retention Force (in Housing)	Axial pullout force on the terminal in the housing at a rate of 25 ± 6 mm (1 ± ¼ inch) per minute.	89.0 N (20 lbf) MINIMUM retention force
8	Durability	Mate connectors up to {25 cycles for tin (non-noble) plating OR 250 cycles for gold (noble) plating} at a maximum rate of 5 cycles per minute prior to Environmental Tests.	10 milliohms MAXIMUM (change from initial)
9	Vibration (Random)	Subject mated connectors to vibration with an amplitude of 1.52 mm (.060 inch) peak to peak; a sweep of 10-55-10 hertz in 1.0 min.; and a duration of 2.0 hours in the ±X,±Y,±Z axes.	10 milliohms MAXIMUM (change from initial) & Discontinuity < 1 microsecond

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PRODUCT SPECIFICATION

5.2 MECHANICAL REQUIREMENTS (CONTINUED)

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
10	Shock (Mechanical)	Subject mated connectors to 3 shocks at 50 g's with ½ sine wave (11 milliseconds) shocks in the $\pm X, \pm Y, \pm Z$ axes (18 shocks total).	10 milliohms MAXIMUM (change from initial) & Discontinuity < 1 microsecond
11	Wire Pullout Force (Axial)	Apply an axial pullout force on the wire at a rate of 25 ± 6 mm (1 ± ¼ inch).	*** N (***) lbf) MINIMUM pullout force {Recommended minimum value: 75% of tensile strength of the wire}
12	Wire Pullout Force (Right Angle)	Apply a right angle pullout force on the wire at a rate of 25 ± 6 mm (1 ± ¼ inch).	MINIMUM pullout force: 18 AWG: 89 N (20 lbf) 16 AWG: 133 N (30 lbf) 14 AWG: 267 N (60 lbf) {Recommended minimum value: 75% of tensile strength of the wire}
13	Terminal Insertion Force (into Housing)	Apply an axial insertion force on the terminal at a rate of 25 ± 6 mm (1 ± ¼ inch).	22 N (5 lbf) MAXIMUM insertion force

5.3 ENVIRONMENTAL REQUIREMENTS

3. ENVIRONMENTAL REQUIREMENTS													
ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT										
14	Shock (Thermal)	Mate connectors; expose to 10 cycles of: <table><tr><th>Temperature °C</th><th>Duration (Minutes)</th></tr><tr><td>-40 +0/-3</td><td>30</td></tr><tr><td>+25 ±10</td><td>5 MAXIMUM</td></tr><tr><td>+105 +3/-0</td><td>30</td></tr><tr><td>+25 ±10</td><td>5 MAXIMUM</td></tr></table>	Temperature °C	Duration (Minutes)	-40 +0/-3	30	+25 ±10	5 MAXIMUM	+105 +3/-0	30	+25 ±10	5 MAXIMUM	10 milliohms MAXIMUM (change from initial) & Visual: No Damage
Temperature °C	Duration (Minutes)												
-40 +0/-3	30												
+25 ±10	5 MAXIMUM												
+105 +3/-0	30												
+25 ±10	5 MAXIMUM												
15	Humidity (Cyclic)	Expose mated connectors to a temperature cycles of 25 ± 3°C at 95 ± 5% relative humidity and 65 ± 3°C at 50 ± 5% relative humidity; dwell time of 1.0 hour; ramp time of 0.5 hours for 240 hours.	10 milliohms MAXIMUM (change from initial) & Dielectric Withstanding Voltage: No Breakdown at 500 VAC & Insulation Resistance: 1000 Megohms MINIMUM & Visual: No Damage										
16	Salt Spray	Mate connectors: Duration: 96 hours exposure; Atmosphere: salt spray from a 5% solution; Temperature: 35 +1/-2°C	10 milliohms MAXIMUM (change from initial) & Visual: No Damage										

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PS-42477	BWIRKUS 9/26/01	BWIRKUS 9/26/01	SFRY 10/5/01



PRODUCT SPECIFICATION

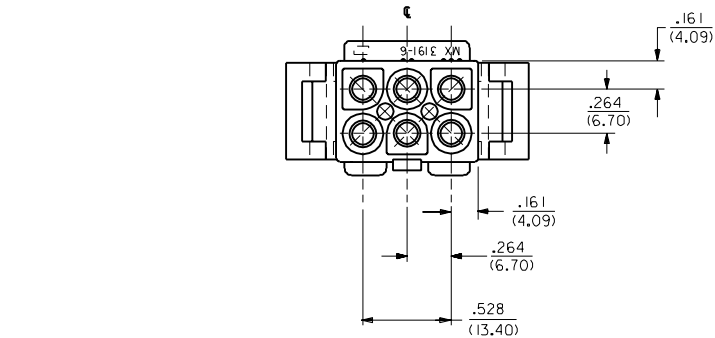
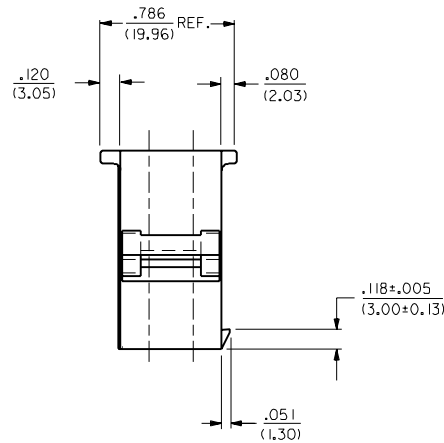
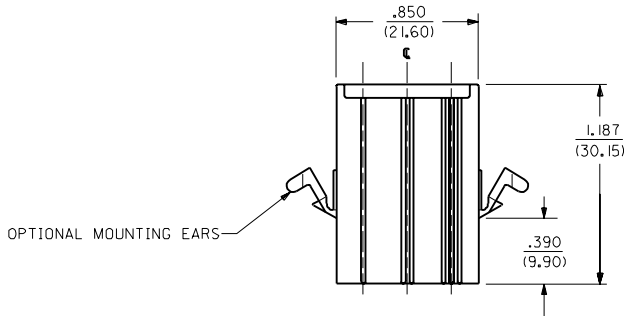
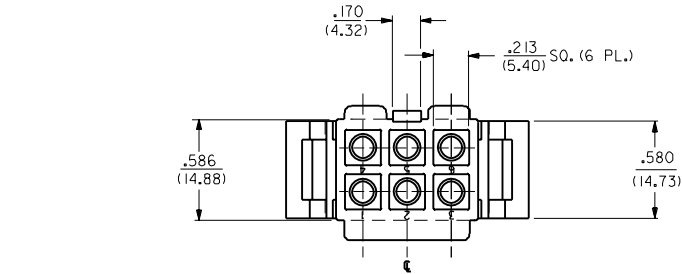
5.3 ENVIRONMENTAL REQUIREMENTS (continued)

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
17	Thermal Aging	Mate connectors; expose to: 240 hours at 105 ± 2°C	10 milliohms MAXIMUM (change from initial) & Visual: No Damage
18	Humidity (Steady State)	Mate connectors: expose to a temperature of 40 ± 2°C with a relative humidity of 90-95% for 240 hours.	10 milliohms MAXIMUM (change from initial) & Dielectric Withstanding Voltage: No Breakdown at 500 VAC & Insulation Resistance: 1000 Megohms MINIMUM & Visual: No Damage

6.0 PACKAGING

Parts shall be packaged to protect against damage during handling, transit and storage.

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PLUG

MI	ADD RAMP LENGTH ECN #U4 0293 3-1-94 RW
M	REVISED PER ECR # U90659 KBW 07-25-89 RW
L	ADDED STANDOFFS PER ECR UB 2271 GEP 11-30-88 RW
K	REV. & FINAL REL. ECR UB 1710 GEP 7-14-88 RW
J	REVISED & REDRAWN PER ECR UB 0122 2-2-88 SCHAFFER
M	MFG. SH. REV. LTR. REVISIONS

DIMENSIONS SHOWN (METRIC) INCH		▽ = 0 ▼ = 0		REVISE ONLY ON CAD SYSTEM	
UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± .001°		TITLE		.093/(2.36) HOUSING PLUG AND RECEPTACLE 6 CKT., .264/(6.70) CTRS.	
INCH METRIC		PART NO.		SHEET NO. DATE	
3 PLACE ± .010 ---		MOLEX INCORPORATED		1 OF 3 1/25/88	
2 PLACE ± .014 ± 0.25		LITSE,ILL. 60532 U.S.A.			
1 PLACE --- ± 0.36		DRAWN BY		SD-3191-6•	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		CHKD. BY		REV. BY	
DRWG. BY JJS		SCALE 2 : 1		FILE NAME	
APP'D. BY RAS				THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.	

