

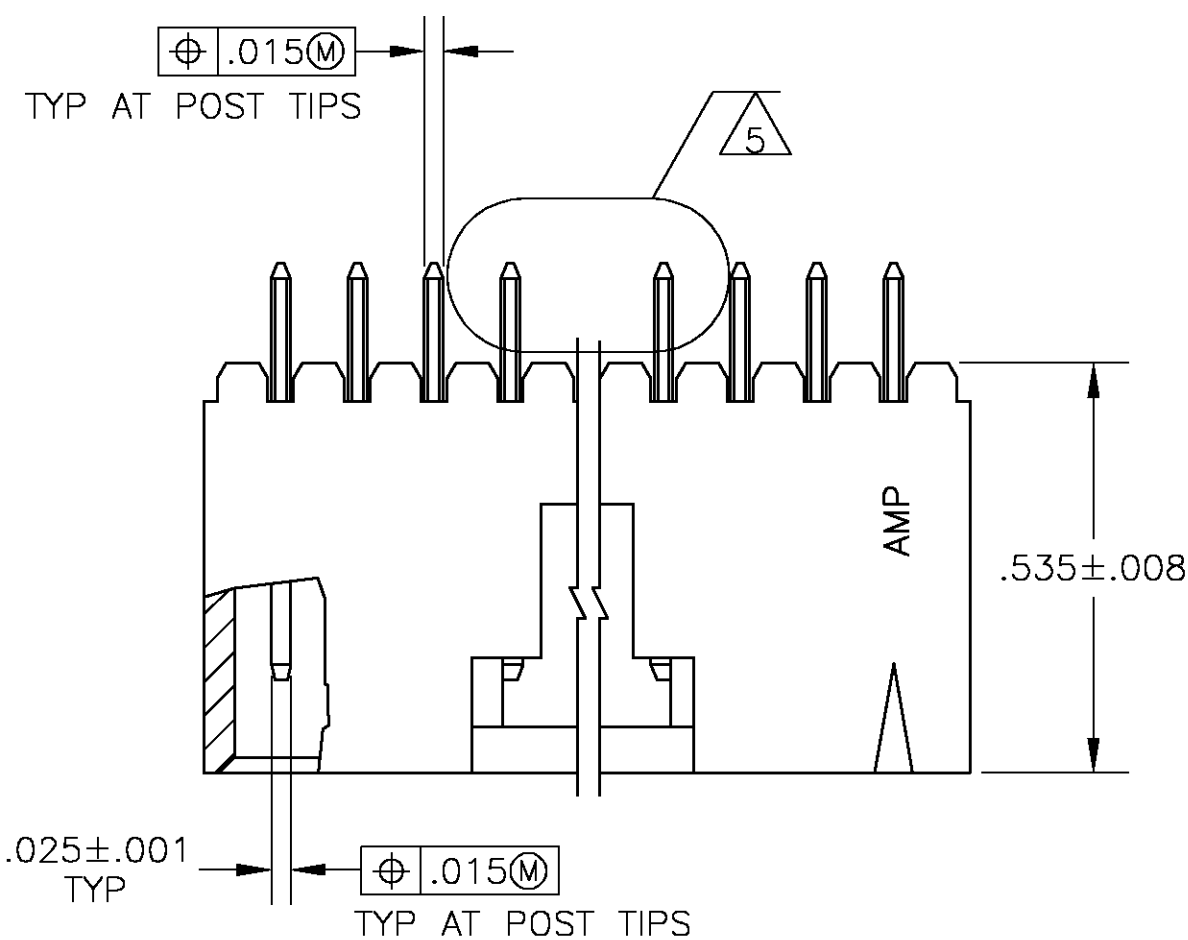
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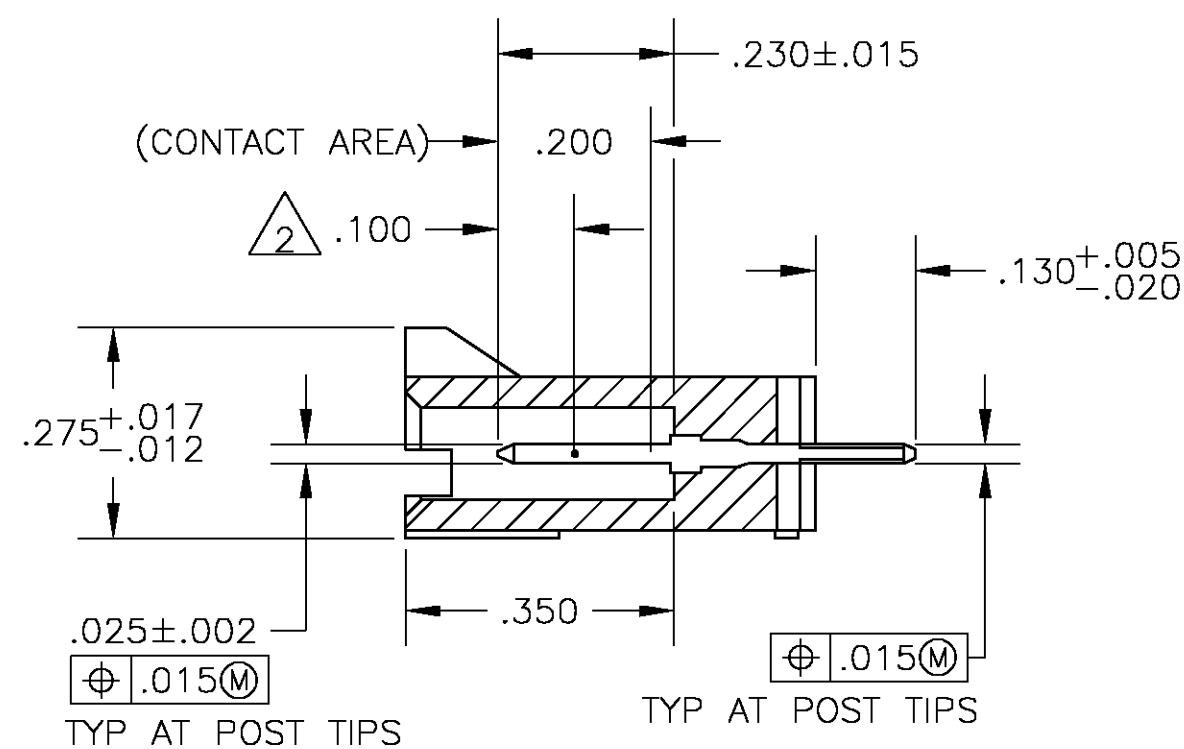
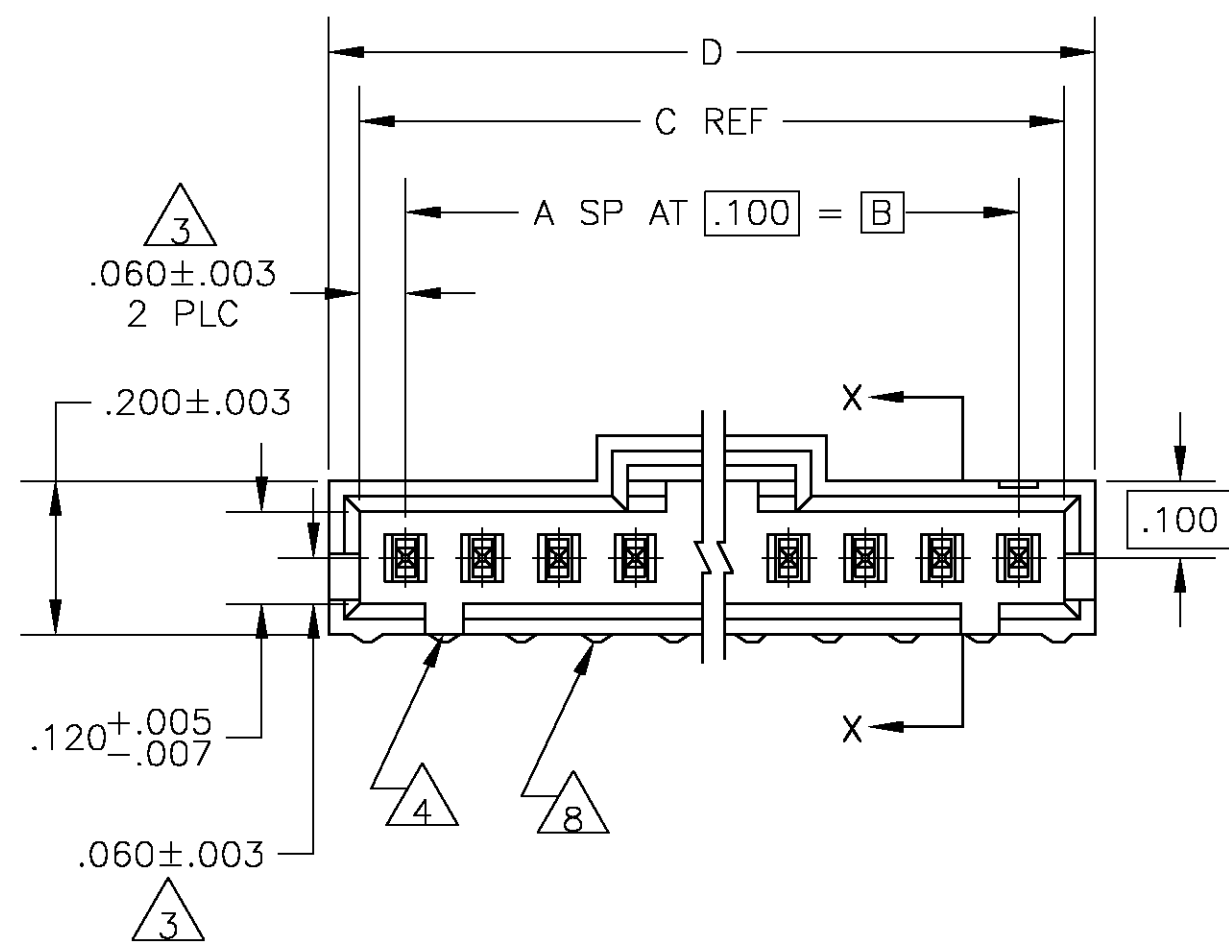
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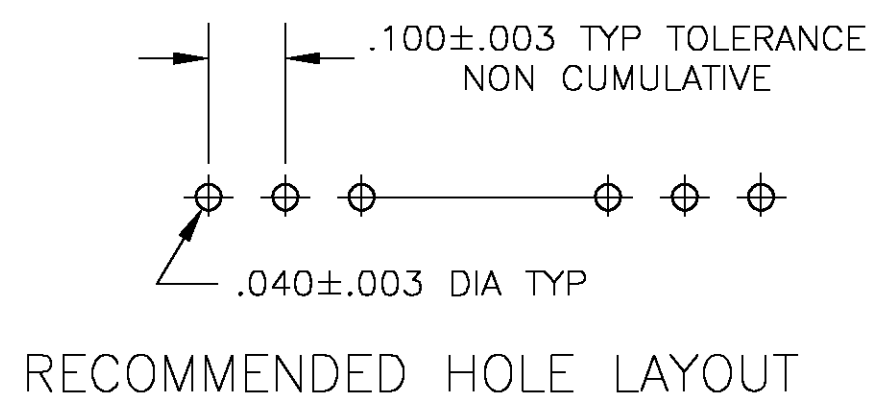
1. .000030 GOLD IN THE CONTACT AREA,
.000100—.000200 MATTE TIN—LEAD ON THE
SOLDER TAIL, ALL OVER .000050 NICKEL
2. POINT OF MEASUREMENT FOR PLATING THICKNESS
3. THESE DIMENSIONS APPLY WHERE THE POST
INTERSECTS THE HOUSING
4. ON ASSEMBLIES WITH FOUR OR MORE POSITIONS,
TWO POLARIZATION SLOTS.
ON ASSEMBLIES WITH TWO OR THREE POSITIONS,
ONE POLARIZATION SLOT.
5. SELECT POST TAILS FORMED TO PROVIDE
CONNECTOR HOLD DOWN UNTIL SOLDERED.
CONFIGURATION ACCEPTS .027—.080 THICK
PRINTED CIRCUIT BOARD. (SEE DETAIL Z)
6. .000030 GOLD IN THE CONTACT AREA,
.000100—.000200 MATTE TIN ON THE
SOLDER TAIL, ALL OVER .000050 NICKEL
7. HIGH TEMPERATURE CONFIGURATION
8. STANDOFFS NOT PRESENT ON UNDERSIDE OF
ASSEMBLY

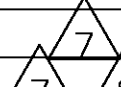
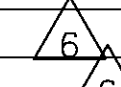
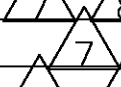
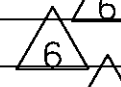
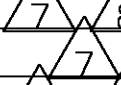
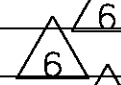
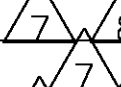
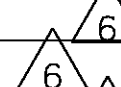
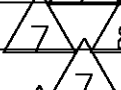
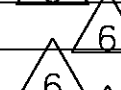
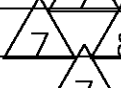
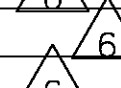
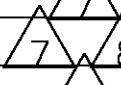
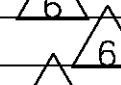
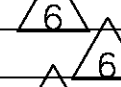
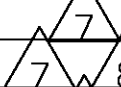
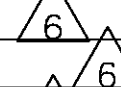
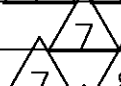
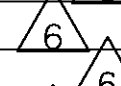
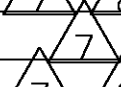
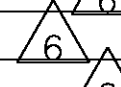
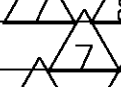
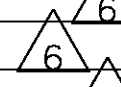
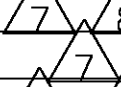
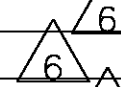
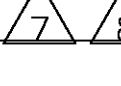
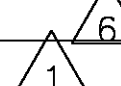
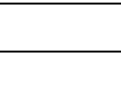
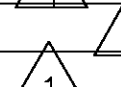
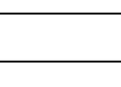
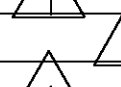
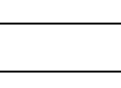
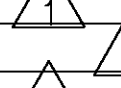
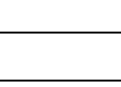
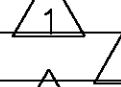
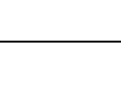
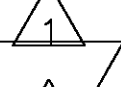
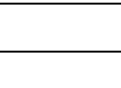
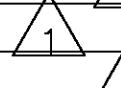
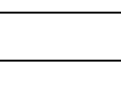
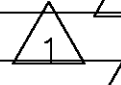
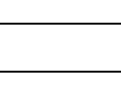
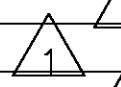
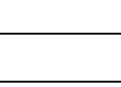
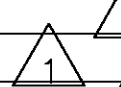
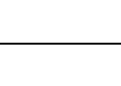
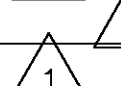
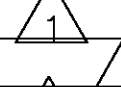
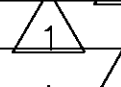
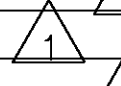
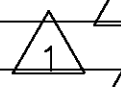
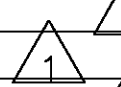
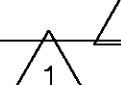
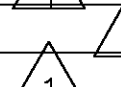
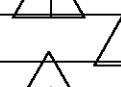
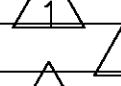
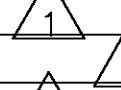
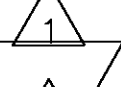
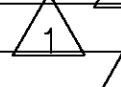
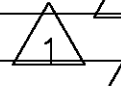
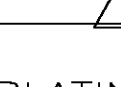


SECTION X-X



DETAIL Z
POST DETAIL TYPE
2 POST MINIMUM



		2.600	2.520	2.400	24	25	7-103908-4
		2.500	2.420	2.300	23	24	7-103908-3
		2.400	2.320	2.200	22	23	7-103908-2
		2.300	2.220	2.100	21	22	7-103908-1
		2.200	2.120	2.000	20	21	7-103908-0
		2.100	2.020	1.900	19	20	6-103908-9
		2.000	1.920	1.800	18	19	6-103908-8
		1.900	1.820	1.700	17	18	6-103908-7
		1.800	1.720	1.600	16	17	6-103908-6
		1.700	1.620	1.500	15	16	6-103908-5
		1.600	1.520	1.400	14	15	6-103908-4
		1.500	1.420	1.300	13	14	6-103908-3
		1.400	1.320	1.200	12	13	6-103908-2
		1.300	1.220	1.100	11	12	6-103908-1
		1.200	1.120	1.000	10	11	6-103908-0
		1.100	1.020	.900	9	10	5-103908-9
		1.000	.920	.800	8	9	5-103908-8
		.900	.820	.700	7	8	5-103908-7
		.800	.720	.600	6	7	5-103908-6
		.700	.620	.500	5	6	5-103908-5
		.600	.520	.400	4	5	5-103908-4
		.500	.420	.300	3	4	5-103908-3
		.400	.320	.200	2	3	5-103908-2
		.300	.220	.100	1	2	5-103908-1
		2.600	2.520	2.400	24	25	2-103908-4
		2.500	2.420	2.300	23	24	2-103908-3
		2.400	2.320	2.200	22	23	2-103908-2
		2.300	2.220	2.100	21	22	2-103908-1
		2.200	2.120	2.000	20	21	2-103908-0
		2.100	2.020	1.900	19	20	1-103908-9
		2.000	1.920	1.800	18	19	1-103908-8
		1.900	1.820	1.700	17	18	1-103908-7
		1.800	1.720	1.600	16	17	1-103908-6
		1.700	1.620	1.500	15	16	1-103908-5
		1.600	1.520	1.400	14	15	1-103908-4
		1.500	1.420	1.300	13	14	1-103908-3
		1.400	1.320	1.200	12	13	1-103908-2
		1.300	1.220	1.100	11	12	1-103908-1
		1.200	1.120	1.000	10	11	1-103908-0
		1.100	1.020	.900	9	10	103908-9
		1.000	.920	.800	8	9	103908-8
		.900	.820	.700	7	8	103908-7
		.800	.720	.600	6	7	103908-6
		.700	.620	.500	5	6	103908-5
		.600	.520	.400	4	5	103908-4
		.500	.420	.300	3	4	103908-3
		.400	.320	.200	2	3	103908-2
		.300	.220	.100	1	2	103908-1
REMARKS	PLATING	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 7-28-86 H MOLL CHK 7-28-86 PC deJONG		 Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: INCHES 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± -		NAME PC deJONG PRODUCT SPEC - APPLICATION SPEC - SIZE CAGE CODE DRAWING NO RESTRICTED TO	
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK CONTACTS-BRASS		FINISH SEE TABLE WEIGHT -		A2 00779 C-103908 CUSTOMER DRAWING SCALE 4:1 SHEET 1 of 1 REV P	