

Distributed by:

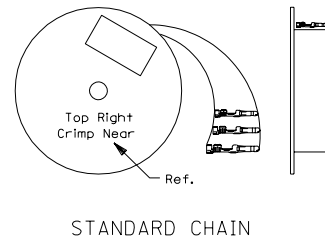
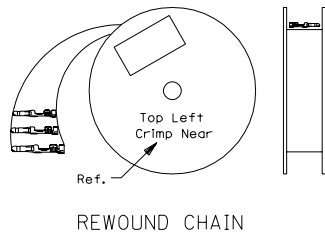
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ELECTRONICS

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Jameco Part Number 734792

PART NO.	ENG. NO.
02-09-2118	1380-(P90)IL
02-09-2116	1380-(P90)I
02-09-2127	1380-(P90)II
NOT TOOLED	1380-(563)IL
02-09-6126	1380-(59)IL
02-09-6125	1380-(59)I
02-09-6123	1380-(550)IL
02-09-6122	1380-(550)I
NOT TOOLED	1380-(603)IL
02-09-2119	1380-A(P90)IL
02-09-2117	1380-A(P90)I



LEGEND

1380-*(* ** *)*

OPTIONAL DETENT
BLANK = WITH DETENT
A = WITHOUT DETENT

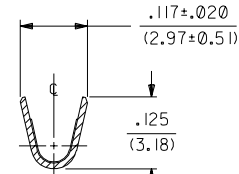
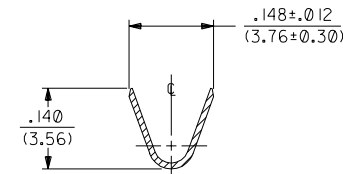
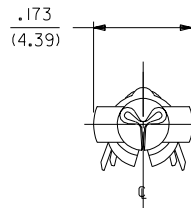
P = PREPLATE
BLANK = POSTPLATE

FORM
BLANK = STD. CHAIN
A = REWOUND CHAIN
L = LOOSE
I = STD. CHAIN WITH INTERLEAF PAPER

FINISH CODE

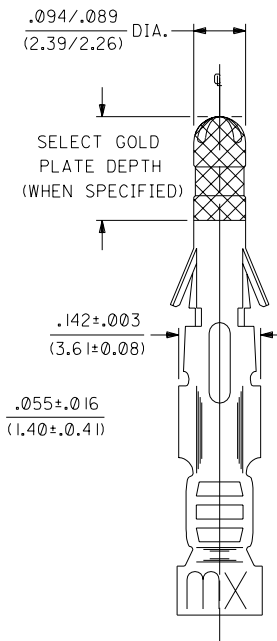
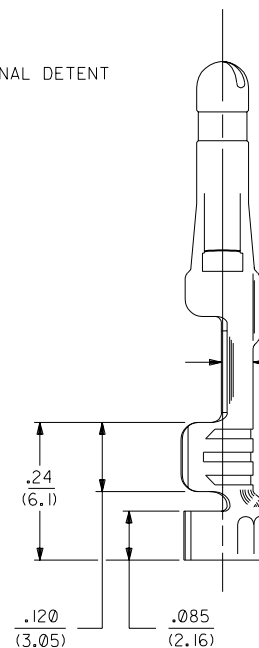
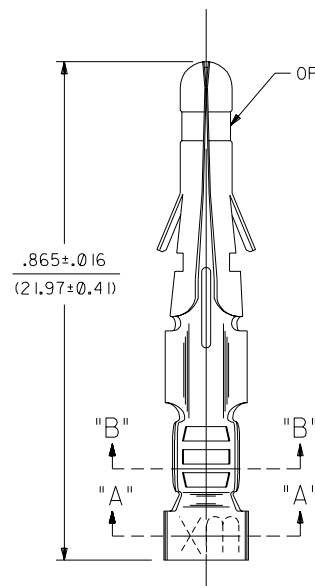
NOTES:

- MATERIAL: BRASS, ALLOY #C26000
- FINISH:
 - HOT TIN DIP .000020/(0.0005) MIN.
 - HOT TIN-LEAD DIP .000040/(0.0010) MIN.
 - TIN PLATE .000200/(0.00508) MIN. OVER .000100/(0.00254) MIN. COPPER OVERALL.
 - SELECT GOLD PLATE .000030/(0.00076) MIN. IN CONTACT AREA, OVER .000050/(0.00127) MIN. NICKEL OVERALL WITH .000010/(0.00025) MAX. GOLD FLASH OVERALL.
 - SELECT GOLD PLATE .000050/(0.00127) MIN. IN CONTACT AREA, OVER .000050/(0.00127) MIN. NICKEL OVERALL WITH .000010/(0.00025) MAX. GOLD FLASH OVERALL.
 - SELECT GOLD PLATE .000015/(0.00038) MIN. IN CONTACT AREA, OVER .000030/(0.00076) MIN. NICKEL OVERALL WITH .000010/(0.00025) MAX. GOLD FLASH OVERALL.
 - SELECT GOLD PLATE .000030/(0.00076) MIN. IN CONTACT AREA, .000100/(0.00254) MIN. TIN-LEAD IN CRIMP AREA OVER .000050/(0.00127) MIN. NICKEL OVERALL.
 - SELECT GOLD PLATE .000030/(0.00076) MIN. IN CONTACT AREA, .000100/(0.00254) MIN. TIN-LEAD IN CRIMP AREA OVER .000050/(0.00127) MIN. NICKEL OVERALL WITH .000010/(0.00025) MAX. SELECT GOLD FLASH.
- THIS PART CONFORMS TO PRODUCT SPECIFICATION 02-09.
- TERMINAL FOR USE WITH .093/(2.36) SERIES HOUSINGS AND WILL ACCEPT 18 THRU 22 AWG
- INSERTION FORCE: 3.5 LBS. MAX. WHEN TERMINAL IS INSERTED INTO AN .093 SERIES HOUSING.
- TERMINAL RETENTION: 20 LBS. MIN. FROM HOUSING.

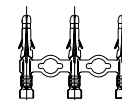


SECT. "A-A"

SECT. "B-B"



CHAIN FORM
FULL SCALE



DIMENSIONS SHOWN (METRIC) INCH		UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°	
INCH		METRIC	
3 PLACE	± .010	---	
2 PLACE	± .014	± 0.25	
1 PLACE	---	± 0.35	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			
DRWG. BY GEP	CHK'D. BY RW	FILE NAME SD1380X1	DATE 11/6/87
APP'D. BY RAS	SCALE 6 : 1	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.	

MFG. SH. REV. LTR. REVISIONS	
BU	REMOVE P/N'S UCP2003-1827 03/02/24
BT	ADD -IP9011 ECN #2001-0905 4-4-01 BW
BSI	REVISED ECR #UCR1999-0518 STAMBAUGH 99-2-9
BS	CARRIER CUTOFF ECR #UJ10223 1-4-91 RW
BR	ADDED OPT. DETENT ECR U8 1706 CEP 7-15-88 RW
BP	REV. & REDRAWN ECR 10490 CEP 11-6-87 RW

TITLE CRIMP TERMINAL, MALE .093/(2.36) DIA. FOR 18 THRU 22 AWG WIRE	
PART NO. SEE CHART	DRWG. NO. SD-1380-*