

Distributed by:

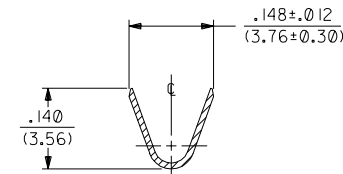
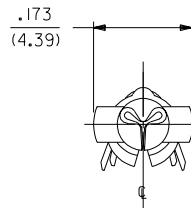
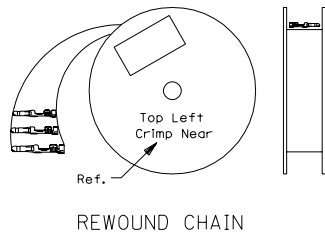
JAMECO[®]
ELECTRONICS

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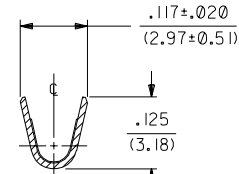
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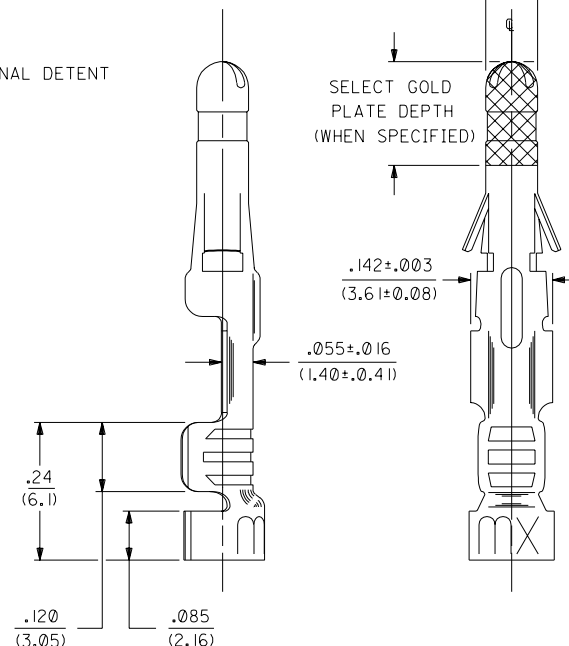
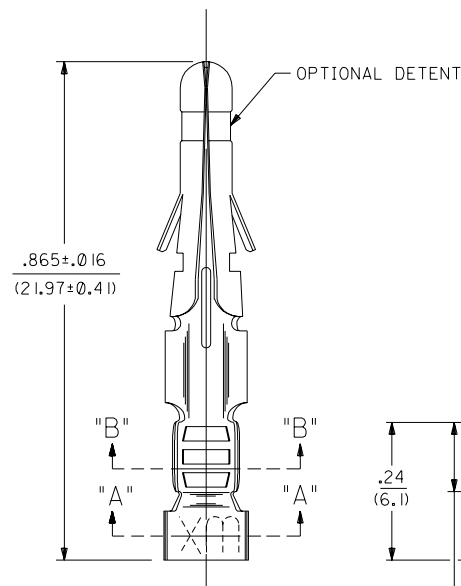
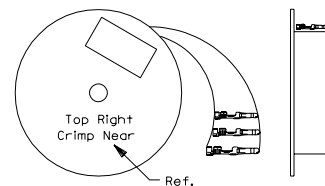
PART NO.	ENG. NO.
02-09-2118	1380-(P90)IL
02-09-2116	1380-(P90)I
02-09-2127	1380-(P90)II
NOT TOOLED	1380-(563)IL
02-09-6126	1380-(59)IL
02-09-6125	1380-(59)I
02-09-6123	1380-(550)IL
02-09-6122	1380-(550)I
NOT TOOLED	1380-(603)IL
02-09-2119	1380-A(P90)IL
02-09-2117	1380-A(P90)I



SECT. "A-A"



SECT. "B-B"



LEGEND

1380-*(***)*

OPTIONAL DETENT
BLANK = WITH DETENT
A = WITHOUT DETENT

P = PREPLATE
BLANK = POSTPLATE

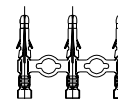
FORM
BLANK = STD. CHAIN
A = REWOUND CHAIN
L = LOOSE
I = STD. CHAIN WITH INTERLEAF PAPER

FINISH CODE

NOTES:

- MATERIAL: BRASS, ALLOY #C26000
- FINISH:
 - 901 HOT TIN DIP .000020/(0.0005) MIN.
 - 914 HOT TIN-LEAD DIP .000040/(0.0010) MIN.
 - 102 TIN PLATE .000200/(0.00508) MIN. OVER .000100/(0.00254) MIN. COPPER OVERALL.
 - 558 SELECT GOLD PLATE .000030/(0.00076) MIN. IN CONTACT AREA, OVER .000050/(0.00127) MIN. NICKEL OVERALL WITH .000010/(0.00025) MAX. GOLD FLASH OVERALL.
 - 591 SELECT GOLD PLATE .000050/(0.00127) MIN. IN CONTACT AREA, OVER .000050/(0.00127) MIN. NICKEL OVERALL WITH .000010/(0.00025) MAX. GOLD FLASH OVERALL.
 - 550 SELECT GOLD PLATE .000015/(0.00038) MIN. IN CONTACT AREA, OVER .000030/(0.00076) MIN. NICKEL OVERALL WITH .000010/(0.00025) MAX. GOLD FLASH OVERALL.
 - 563 SELECT GOLD PLATE .000030/(0.00076) MIN. IN CONTACT AREA, .000100/(0.00254) MIN. TIN-LEAD IN CRIMP AREA OVER .000050/(0.00127) MIN. NICKEL OVERALL.
 - 603 SELECT GOLD PLATE .000030/(0.00076) MIN. IN CONTACT AREA, .000100/(0.00254) MIN. TIN-LEAD IN CRIMP AREA OVER .000050/(0.00127) MIN. NICKEL OVERALL WITH .000010/(0.00025) MAX. SELECT GOLD FLASH.
- THIS PART CONFORMS TO PRODUCT SPECIFICATION 02-09.
- TERMINAL FOR USE WITH .093/(2.36) SERIES HOUSINGS AND WILL ACCEPT 18 THRU 22 AWG
- INSERTION FORCE: 3.5 LBS. MAX. WHEN TERMINAL IS INSERTED INTO AN .093 SERIES HOUSING.
- TERMINAL RETENTION: 20 LBS. MIN. FROM HOUSING.

CHAIN FORM
FULL SCALE



DIMENSIONS SHOWN (METRIC) INCH UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°		▽ = 0 ◻ = 0		REVISIONS																									
<table border="1"> <tr> <th colspan="2">INCH</th> <th colspan="2">METRIC</th> </tr> <tr> <td>3 PLACE</td> <td>± .010</td> <td colspan="2">---</td> </tr> <tr> <td>2 PLACE</td> <td>± .014</td> <td colspan="2">± 0.25</td> </tr> <tr> <td>1 PLACE</td> <td>---</td> <td colspan="2">± 0.35</td> </tr> </table>		INCH		METRIC		3 PLACE	± .010	---		2 PLACE	± .014	± 0.25		1 PLACE	---	± 0.35		<table border="1"> <tr> <td>FILE NAME</td> <td>DATE</td> </tr> <tr> <td>SD1380X1</td> <td>11/6/87</td> </tr> </table>		FILE NAME	DATE	SD1380X1	11/6/87	<table border="1"> <tr> <td>SHEET NO.</td> <td>DATE</td> </tr> <tr> <td>1 OF 1</td> <td>11/6/87</td> </tr> </table>		SHEET NO.	DATE	1 OF 1	11/6/87
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BU	REMOVE P/N'S UCP2003-1827 03/02/24
BT	ADD -IP9011 ECN #2001-0905 4-4-01 BW
BSI	REVISED UCR1999-0518 STAMBAUGH 99-2-9
BS	CARRIER CUTOFF ECR #U10223 1-4-91 RW
BR	ADDED OPT. DETENT ECR U8 1706 GEP 7-15-88 RW
BP	REV. & REDRAWN ECR 10490 GEP 11-6-87 RW