

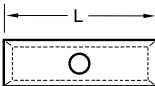
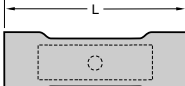
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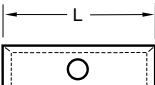
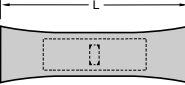
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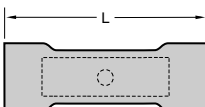
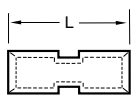
								
Material: Copper						Insulkrimp® (PVC Insulation)		
Wire Range AWG	Loose Piece Order No.	Mylar Tape Order No.	ID	OD	Maximum Length	Loose Piece Order No.	Mylar Tape Order No.	Maximum Length
18-22 (0.80-0.35)	19189-0002	19189-0004	1.40 (.056)	3.40 (.135)	14.70 (.580)	19154-0004	19154-0006	24.40 (.960)
14-16 (2.00-1.30)	19189-0008	19189-0010	2.10 (.083)	4.10 (.160)	14.70 (.580)	19154-0011*	19154-0012*	26.30 (1.035)
						19154-0015	19154-0017	24.80 (.975)
10-12 (5.00-3.30)	19189-0015	19189-0017	3.30 (.129)	5.60 (.220)	14.90 (.585)	19154-0023*	19154-0024*	27.40 (1.080)
						19154-0028	19154-0030	28.80 (1.135)
						19154-0037*	19154-0038*	33.10 (1.305)

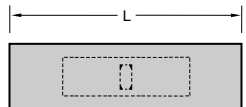
								
Material: Copper						Nylakrimp® (Nylon Insulation)		
Wire Range AWG	Loose Piece Order No.	Mylar Tape Order No.	ID	OD	Maximum Length	Loose Piece Order No.	Mylar Tape Order No.	Maximum Length
18-22 (0.80-0.35)	19215-0009*	19215-0011*	1.50 (.059)	3.30 (.130)	17.10 (.675)	19202-0013*	19202-0016*	26.30 (1.035)
14-16 (2.00-1.30)	19215-0018*	19215-0115*	2.30 (.091)	4.10 (.160)	17.10 (.675)	19202-0031*	19202-0035*	27.40 (1.080)
10-12 (5.00-3.30)	19215-0028*	19215-0030*	3.50 (.138)	5.70 (.223)	21.00 (.827)	19202-0049*	19202-0051*	33.00 (1.300)

* Part has seamless barrel instead of butted seam.

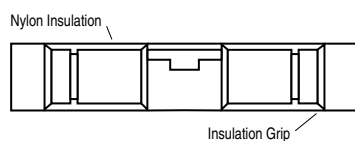
BUTT SPLICES



									
Insulkrimp w/seamless Barrel (PVC Insulation)					Versakrimp w/seamless Barrel				
Wire Size AWG	Loose Piece Order No.	Mylar Tape Order No.	Maximum Length	Max. Wire Insulation Dia.	Loose Piece Order No.	Mylar Tape Order No.	ID Minimum	OD Maximum	Maximum Length
8	19154-0041	19154-0042	38.40 (1.510)	9.80 (.385)	19215-0034	19215-0035	4.20 (.165)	7.50 (.295)	21.90 (.864)
6	19154-0045		47.10 (1.855)	11.20 (.440)	19215-0040		5.80 (.230)	9.50 (.374)	26.50 (1.045)
4	19154-0048		51.80 (2.036)	13.10 (.515)	19215-0045		7.00 (.277)	11.60 (.457)	29.30 (1.155)
2	19154-0049		32.40 (1.277)	16.50 (.650)	19215-0046		9.10 (.357)	13.70 (.538)	32.50 (1.280)
1/0					19215-0047*		11.20 (.439)	15.70 (.620)	36.60 (1.440)
2/0					19215-0048*		12.60 (.496)	17.70 (.697)	36.60 (1.440)
3/0					19205-0012*		13.80 (.545)	19.30 (.760)	39.10 (1.540)
4/0					19205-0013*		15.80 (.621)	21.80 (.860)	39.10 (1.540)

			
Nylakrimp w/seamless Barrel (Nylon Insulation)			
Wire Size AWG	Loose Piece Order No.	Maximum Length	Max. Wire Insulation Dia.
8	19202-0054	36.60 (1.440)	6.70 (.265)
6	19202-0055	45.50 (1.790)	8.80 (.345)
4	19202-0056	51.80 (2.040)	10.90 (.430)

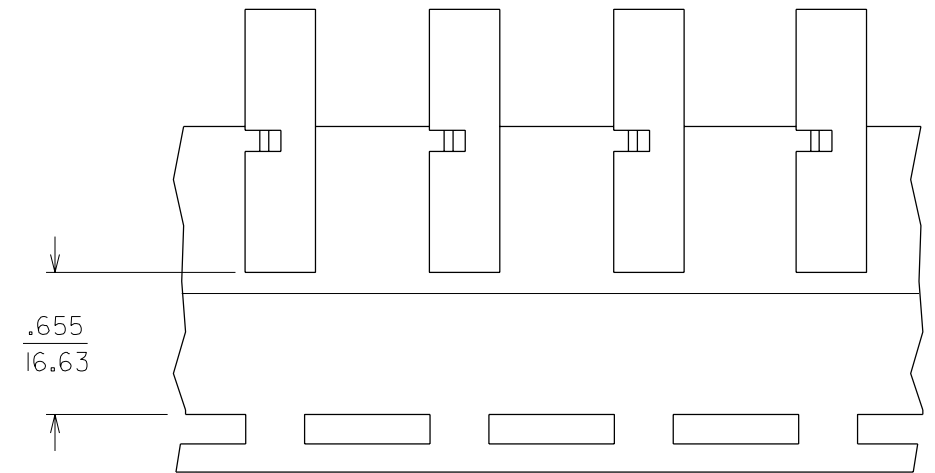
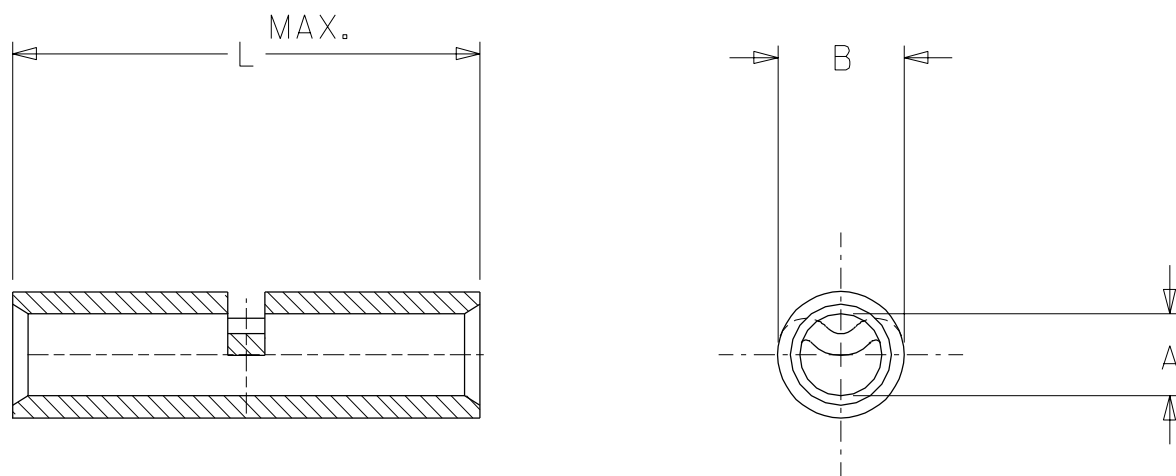
AVIKRIMP® BUTT SPLICES



Wire Range AWG	Loose Piece Order No.	Mylar Tape Order No.	Maximum Length (in.)	Maximum Wire Insulation Diameter (in.)	Insulation Color
18-22 (0.80-0.35)	19199-0013	19199-0002	1.260	.140	Red
14-16 (2.00-1.30)	19199-0003	19199-0004	1.260	.170	Blue
10-12 (5.00-3.30)	19199-0005	19199-0006	1.620	.228	Yellow

* Seamless barrel ID-OD dimensions denote averages

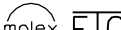
	10		9		8		7		6		5		4		3		2		1		
F	MATERIAL NUMBER	ALTERNATE NUMBER	"L" MAX		"A" MIN.		"B"		PACKAGING												F
	192150009	AS-345	.675 (17.10)		.059 (1.50)		.130 (3.30)		LOOSE PIECE												
	192150007	AS-332	.605 (15.37)		.059 (1.50)		.130 (3.30)														
	192150012	AS-348	.635 (16.13)		.059 (1.50)		.130 (3.30)														
	192150011	AS-345T	.675 (17.10)		.059 (1.50)		.130 (3.30)		TAPE MOUNTED												



PARTS ON TAPE

A	NEW CUST. DWG. ETC2001-0196 2000/11/17 EDB
LTR.	REVISIONS

NOTES:
1. MATERIAL: COPPER.
2. PLATING: ELECTRO-TIN.
3. ALL DIMENSIONS IN INCHES/(MM).

DIMENSIONS SHOWN (METRIC) INCH			REVISE ONLY ON CAD SYSTEM															
UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR $\pm 1/2^\circ$			TITLE BUTT CONNECTOR SEAMLESS INSULKRIMP 22-18 AWG															
<table><tr><td></td><td>INCH</td><td>METRIC</td></tr><tr><td>3 PLACE</td><td>$\pm .005$</td><td>$\pm ---$</td></tr><tr><td>2 PLACE</td><td>$\pm .01$</td><td>± 0.13</td></tr><tr><td>1 PLACE</td><td>$\pm ---$</td><td>± 0.25</td></tr></table>				INCH	METRIC	3 PLACE	$\pm .005$	$\pm ---$	2 PLACE	$\pm .01$	± 0.13	1 PLACE	$\pm ---$	± 0.25	 INC. PINELLAS PARK, FLA. 33781 U.S.A.		SHEET NO. 1 OF 1	DATE 00/09/29
	INCH	METRIC																
3 PLACE	$\pm .005$	$\pm ---$																
2 PLACE	$\pm .01$	± 0.13																
1 PLACE	$\pm ---$	± 0.25																
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			PART NO. SEE TABLE		DRWG. NO. SD-19215-001													
DRWG. BY EDB	CHK'D. BY HEB	APP'D. BY RWD	SCALE NO:NE	FILE NAME SD19215001 DGN	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX-ETC INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.		DIV. ET	SIZE B										

10	9	8	7	6	5	4	3	2	1
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