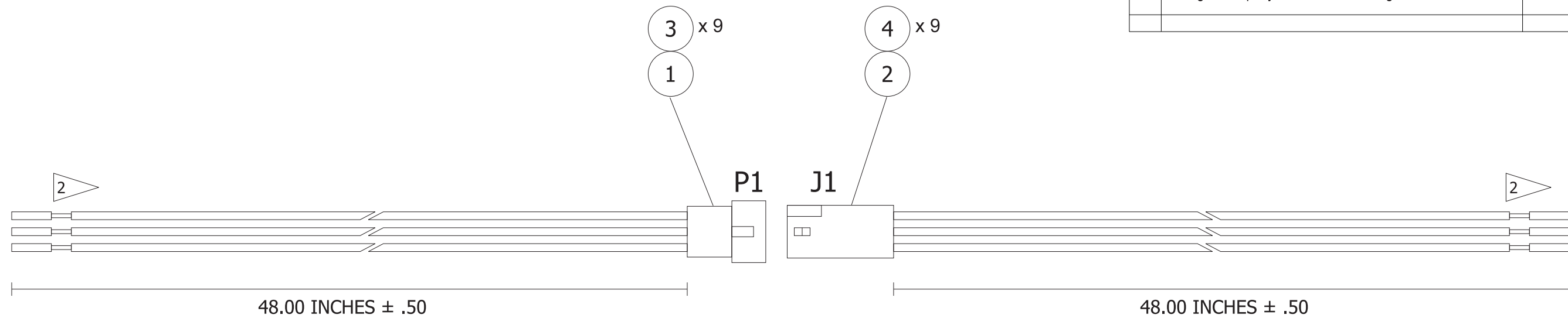


REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
-	Initial Release	11-02-2012	SDI
A	Changed company name from Dabbling to SPEED	01-17-2024	SJI



NOTES:

1. MANUFACTURE IN ACCORDANCE WITH IPC/WHMA-620.
2.  STRIP ALL WIRE ENDS 0.6 INCHES LEAVING SLUGS ON. SLUGS SHOULD BE TIGHT ENOUGH SO THEY DO NOT FALL OFF DURING HANDLING. SEE FLAG NOTES.
3. PACKAGE IN ACCORDANCE WITH OPERATION INSTRUCTION OI-1102.
4. VISUALLY INSPECT AS PER INSPECTION DETAIL ID-1001.

WIRING TABLE

WIRING TABLE	
<u>P1</u>	<u>J1</u>
1 RED	1 RED
2 WHITE	2 WHITE
3 BLACK	3 BLACK
4 BLUE	4 BLUE
5 YELLOW	5 YELLOW
6 GREEN	6 GREEN
7 BROWN	7 BROWN
8 ORANGE	8 ORANGE
9 VIOLET	9 VIOLET

13	1015-18(16)7	8'	WIRE, 18 AWG, 600V, VIOLET	UL 1015	2
12	1015-18(16)3	8'	WIRE, 18 AWG, 600V, ORANGE	UL 1015	2
11	1015-18(16)1	8'	WIRE, 18 AWG, 600V, BROWN	UL 1015	2
10	1015-18(16)5	8'	WIRE, 18 AWG, 600V, GREEN	UL 1015	2
9	1015-18(16)4	8'	WIRE, 18 AWG, 600V, YELLOW	UL 1015	2
8	1015-18(16)6	8'	WIRE, 18 AWG, 600V, BLUE	UL 1015	2
7	1015-18(16)0	8'	WIRE, 18 AWG, 600V, BLACK	UL 1015	2
6	1015-18(16)9	8'	WIRE, 18 AWG, 600V, WHITE	UL 1015	2
5	1015-18(16)2	8'	WIRE, 18 AWG, 600V, RED	UL 1015	2
4	02-09-1102	9	CONTACT, FEMALE, .093, TIN PLATED	MOLEX	
3	02-09-2101	9	CONTACT, MALE, .093, TIN PLATED	MOLEX	
2	03-09-1094	1	CONNECTOR, 9 CRT, RECEPTACLE	MOLEX	J1
1	03-09-2092	1	CONNECTOR, 9 CRT, PLUG	MOLEX	P1
FIND NO.	PART NO. OR IDENTIFYING NO.	QTY REQD	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	NOTES / REF

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE AS FOLLOWS:		PROPRIETARY THIS DOCUMENT EMBODIES PROPRIETARY RIGHTS OF SPEED WIRING PRODUCTS. IT IS FURNISHED FOR REFERENCE ONLY. ALL OTHER USE IS PROHIBITED.		SPEED Wiring Products Raleigh, North Carolina	
		FRACTIONS ± N/A	ANGLES ± N/A	ENGINEERING		TITLE:	
		2 PL DEC ± .01	3 PL DEC ± .005	SDI 11-02-2012		HARNESS ASSEMBLY, 9	
		MATERIAL:		QUALITY ASSURANCE		CIRCUIT, 48"F x 48"M	
				KAI 11-02-2012		DWG/PART NO:	
NEXT ASSY		USED ON				HA-09-4848	
APPLICATION						REV	
						A	
						SCALE: NONE	
						SHEET: 1 OF 1	