



- Features
- True sine wave output (THD<3%)
 - High surge power up to 3000W
 - U.P.S. mode and energy saving mode (selectable)
 - High efficiency up to 91%
 - Power ON-OFF switch
 - Standby saving mode can be selectable
 - Front panel indicator for operation status
 - Thermostatically controlled cooling fan
 - Protections: Bat. low alarm / Bat. low shutdown / Over voltage / Over temp. / Output short / Input polarity reverse / Overload / AC circuit breaker
 - Application : Home appliance, power tools, office and portable equipment, vehicle and yacht ...etc.
 - Built-in solar / AC charger
 - Optional monitoring software
 - 2 years warranty



SPECIFICATION

MODEL	TN-1500-112	TN-1500-124	TN-1500-148	TN-1500-212	TN-1500-224	TN-1500-248
OUTPUT	RATED POWER (Typ.) 1500W					
	MAXIMUM OUTPUT POWER (Typ.) 1725W for 180 sec. / 2250W for 10 sec. / surge power 3000W for 30 cycles					
	AC VOLTAGE			AC VOLTAGE		
	Factory setting set at 110VAC			Factory setting set at 230VAC		
	100 / 110 / 115 / 120VAC selectable by setting button S.W			200 / 220 / 230 / 240VAC selectable by setting button S.W		
	FREQUENCY			FREQUENCY		
	60±0.1Hz 50/60Hz selectable by setting button S.W			50±0.1%Hz 50/60Hz selectable by setting button S.W		
	WAVEFORM True sine wave (THD<3%) at rated input voltage					
AC REGULATION (Typ.) ±3.0%						
TRANSFER TIME <10ms inverter → by pass						
SAVING MODE (Typ.) Load ≤5W will be changed to standby mode						
FRONT PANEL INDICATOR Battery voltage level, output load level, saving mode, fault and operation status						
INPUT	BAT. VOLTAGE		BAT. VOLTAGE		BAT. VOLTAGE	
	12V		24V		48V	
	VOLTAGE RANGE (Typ.) ^{Note.1}		VOLTAGE RANGE (Typ.) ^{Note.1}		VOLTAGE RANGE (Typ.) ^{Note.1}	
	10.5 ~ 15VDC		21 ~ 30VDC		42 ~ 60VDC	
	DC CURRENT (Typ.) ^{Note.5}		DC CURRENT (Typ.) ^{Note.5}		DC CURRENT (Typ.) ^{Note.5}	
	150A		75A		37.5A	
NO LOAD DISSIPATION ≤18W @ standby saving mode						
OFF MODE CURRENT DRAW ≤1mA						
EFFICIENCY (Typ.) ^{Note.2}		EFFICIENCY (Typ.) ^{Note.2}		EFFICIENCY (Typ.) ^{Note.2}		
87%		89%		90%		
BATTERY TYPES Open & sealed Lead Acid						
BATTERY INPUT PROTECTION	FUSE		FUSE		FUSE	
	40A*5		30A*3		30A*2	
	BAT. LOW ALARM		BAT. LOW ALARM		BAT. LOW ALARM	
	11.3±4%		22.5±4%		45±4%	
BAT. LOW SHUTDOWN		BAT. LOW SHUTDOWN		BAT. LOW SHUTDOWN		
10.5±4%		21±4%		42±4%		
REVERSE POLARITY By internal fuse open						
OUTPUT PROTECTION	OVER TEMPERATURE		OVER TEMPERATURE		OVER TEMPERATURE	
	82°C ± 5°C		82°C ± 5°C		96°C ± 5°C	
	Protection type : Shut down o/p voltage, re-power on to recover ; by internal RTH3 detect on heatsink of power transistor					
	OUTPUT SHORT Protection type : Shut down o/p voltage, re-power on to recover					
	OVER LOAD (Typ.) 105 ~ 115% load for 180 sec., 115% ~ 150% load for 10 sec.					
Protection type : Shut down o/p voltage, re-power on to recover						
CIRCUIT BREAKER				CIRCUIT BREAKER		
20A				10A		
GFCI PROTECTION Optional (Only type F)						
None						
ENVIRONMENT	WORKING TEMP. ^{Note.3} 0 ~ +40°C @ 100% load ; 60°C @ 50% load					
	WORKING HUMIDITY 20% ~ 90% RH non-condensing					
	STORAGE TEMP., HUMIDITY -30 ~ +70°C / -22 ~ +158°F, 10 ~ 95% RH					
	VIBRATION 10 ~ 500Hz, 3G 10min./1cycle, 60min. each along X, Y, Z axes					
SAFETY & EMC	SAFETY STANDARDS UL458 (only for "GFCI" receptacle-Type F) None					
	LVD			LVD		
	None			EN60950-1		
	WITHSTAND VOLTAGE Bat I/P - AC I/P:3.0KVAC Bat I/P - AC O/P:3.0KVAC AC O/P - FG:1.5KVAC					
	EMI CONDUCTION&RADIATION			EMI CONDUCTION&RADIATION		
Compliance to FCC class A			Compliance to EN55022 class B, 72/ 245/ CEE, 95/ 54/ CE, E-Mark			
EMS IMMUNITY						
Compliance to EN61000-4-2,3,4,5,6,8,11 ENV50204						
AC CHARGER	CHARGE CURRENT (Typ.)		CHARGE CURRENT (Typ.)		CHARGE CURRENT (Typ.)	
	5.5A		2.7A		1.35A	
CHARGE VOLTAGE		CHARGE VOLTAGE		CHARGE VOLTAGE		
14.3V±4%		28.5V±4%		57V±4%		
SOLAR CHARGER	MAX OPEN CIRCUIT VOLTAGE		MAX OPEN CIRCUIT VOLTAGE		MAX OPEN CIRCUIT VOLTAGE	
	25V		45V		75V	
CHARGE CURRENT (max.)		CHARGE CURRENT (max.)		CHARGE CURRENT (max.)		
30A		30A		30A		
CHARGE VOLTAGE		CHARGE VOLTAGE		CHARGE VOLTAGE		
14.3V±4%		28.5V±4%		57V±4%		
OTHERS	CONTROL WIRING RJ11 -RS232 (Option)					
	DIMENSION 420*220*88mm (L*W*H)					
	PACKING 6.85Kg; 2pcs/14.7Kg/1.61CUFT					
NOTE	<p>1. Output derating capacity referenced by curve 1.</p> <p>2. Efficiency is tested by 1000W, linear load at 13V, 26V, 52V input voltage.</p> <p>3. Output derating capacity referenced by curve 2.</p> <p>4. All parameters not specified above are measured at rated load, 25°C of ambient temperature.</p> <p>5. DC current is tested by 1500W, linear load at 13V, 26V, 52V input voltage.</p>					

■ Instructions for TN-1500 monitoring software

1. Installation of TN-1500 unit and PC

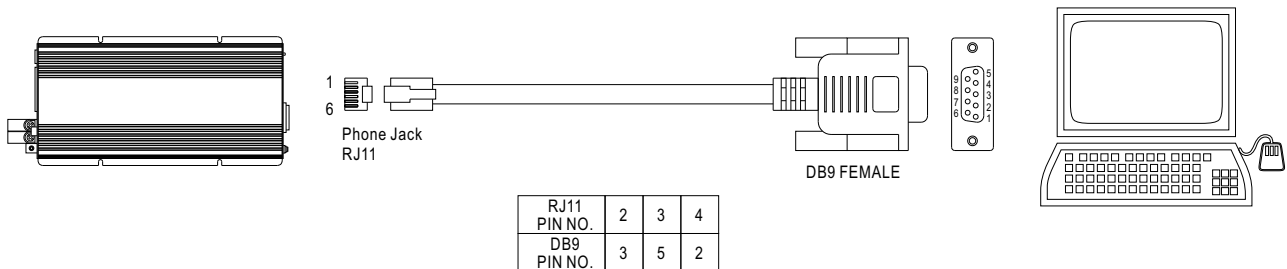


Figure 1

2. Explanation of Monitoring Manu

2.1 Main Page

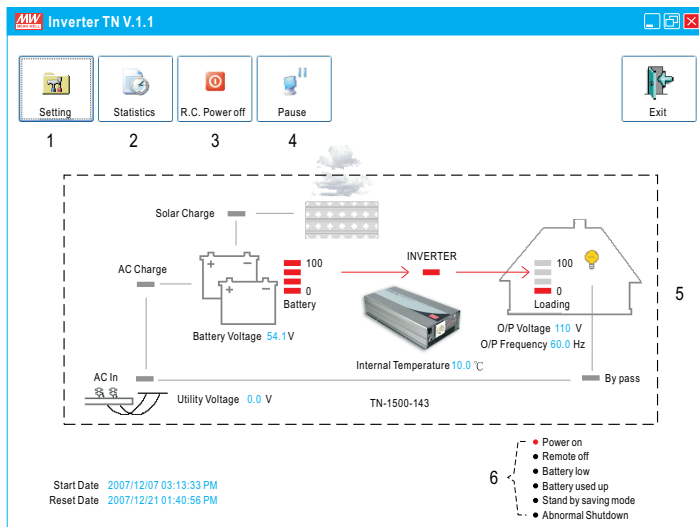


Figure 2

1. Setting: Adjustment for output voltage, charging related voltage, frequency, and operation mode. Please refer to Figure 3 for details.
2. Statistics: Calculate for the percentage of operating period for each operation mode. Please refer to Figure 4 for details.
3. R.C. Power off: Power can be turned ON or OFF at the remote location.
4. Pause: Stop refreshing the page of monitoring software.
5. Status of unit: Indicating current operating status of TN-1500.
6. Signals that display current condition of the unit.

2.2 Setting Page

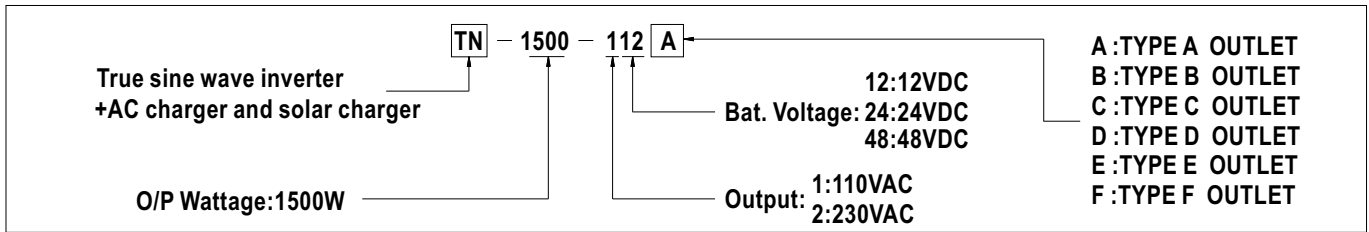
Figure 3

1. User can adjust the settings based on the characteristics of batteries been used: Equalization Voltage, Floating Voltage, Alarm Voltage, and Shut-down Voltage. UPS Mode / Energy Saving Mode selection and AC output voltage and frequency can also be set in this page.
2. Read: Read current settings of the unit.
3. Write: Write the revised setting into the unit.
4. Load: Load in factory default settings.

2.3 Statistic Page

Figure 4

1. Start Date: Date that installing the monitoring software.
2. Reset Date: Date that resetting the statistics. The Start Date will not be influenced by resetting the statistics or turning off the unit.
3. Inverter time rate: Operating period of "Inverter Mode" represents how many percent of the whole operating period.
4. Bypass time rate: Operating period of "Bypass Mode" (energy provides directly by the utility) represents how many percent of the whole operating period.
5. Shut down rate: Percentage of time period that the unit is under the condition of shut down.
* **Inverter time rate + Bypass time rate + Shut down rate = 100%**
6. Solar time rate: Percentage of time period that the solar charger is functioning after turning on the TN-1500 unit.
7. Loading average: Average loading after turning on the TN-1500 unit.

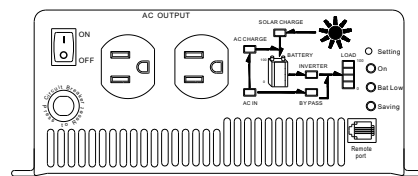
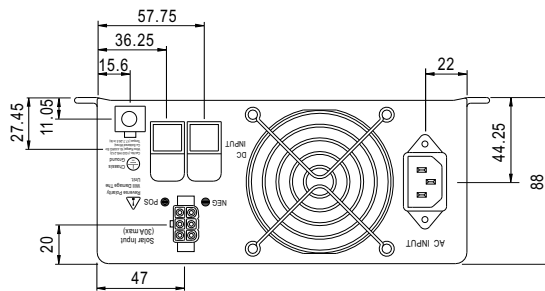
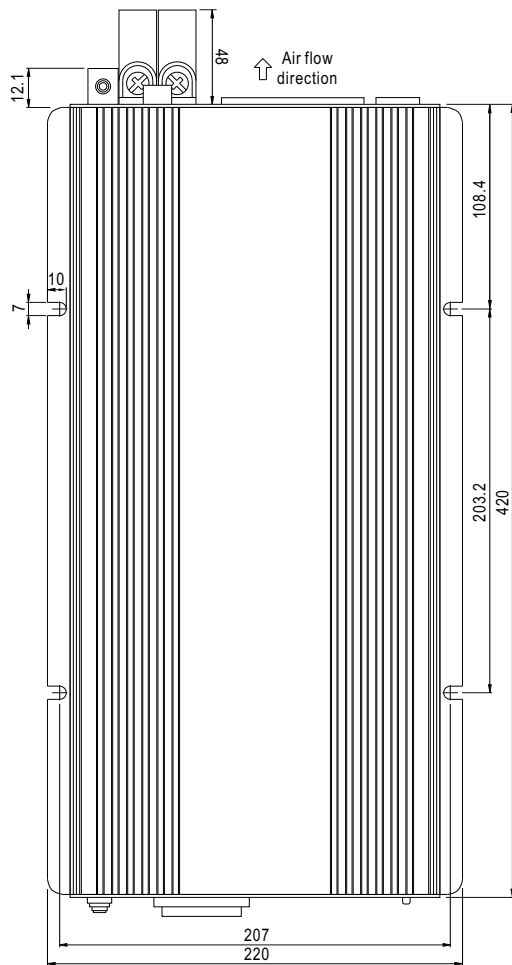


AC Output Receptacles (optional)

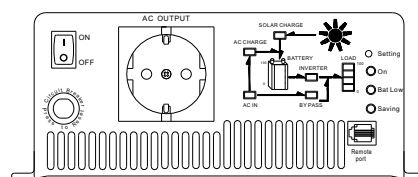
Receptacle type						
TYPE-A	TYPE-B	TYPE-C	TYPE-D	TYPE-E	TYPE-F	
Country	USA	EUROPE	AUSTRALIA	U.K	JAPAN	GFCI
Certificate						

Mechanical Specification

Unit:mm



Type-A



Type-B

MODEL : TN1500-148

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RATED POWER (TYP)	1500W	IP: 48VDC Ta:25°C	1429W	P
2	WAVEFORM	True sine wave (THD<3%)	IP: 48VDC OP: FULL LOAD/NO LOAD Ta:25°C	FULL LOAD: 0.51% NO LOAD: 0.65%	P
3	FREQUENCY	60HZ ± 1HZ	IP: 48VDC OP: FULL LOAD/NO LOAD Ta:25°C	FULL LOAD: 59.98HZ NO LOAD: 60 HZ	P
6	AC REGULATION (TYP)	3%~3%	IP: 48VDC OP: FULL LOAD/NO LOAD Ta:25°C	0.2% - 0.2 %	P
7	TRANSFER TIME	< 10 ms (By pass to inverter, vice versa inverter By pass)	IP: 48VDC OP: FULL LOAD Ta:25°C	By pass to Inverter: 2 ms Inverter to By pass: 3 ms	P
8	SAVING MODE TO NORMAL	≤3S (5W~25W)	IP: 48VDC OP:NO LOAD Ta:25°C	OK	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	DC CURRENT (TYP)	40A	IP: 48VDC OP:NO LOAD Ta:25°C	34.2A	P
2	NO LOAD DISSIPATION	≤18W @ saving mode	IP: 48VDC OP:NO LOAD Ta:25°C	5W	P
3	OFF MODE DRAW CURRENT	<1mA	IP: SW OFF OP:NO LOAD Ta:25°C	0.12mA	P
4	VOLTAGE RANGE(TYP)	42VDC~60VDC	IP: TESTING OP:NO LOAD Ta:25°C	40.5VDC~ 59.2 VDC	P
5	EFFICIENCY (TYP)	90%	IP: 52VDC OP: FULL LOAD Ta:25°C	89.2%	P

BATTERY INPUT PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	BAT LOW ALARM	42VDC \pm 2%	IP: TESTING OP: NO LOAD SW:ON Ta:25°C	42.1V	P
2	BAT LOW SHUT DOWN	40VDC \pm 2%	IP: TESTING OP: NO LOAD SW:ON Ta:25°C	40.47V Shunt down Recovery	P
3	BAT POLARITY	BY INTERNAL FUSE	IP: 48VDC OP: NO LOAD SW:ON Ta:25°C	OK	P

OUTPUT PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER TEMPERATURE	40°C~45°C at full load , Reset: re-power on	IP: 48VDC OP: FULL LOAD SW:ON Ta:25°C	O.T.P Active Reset: re-power on	P
2	OUTPUT SHORT	Shut-off , Reset: re-power on	IP: 48VDC OP: FULL LOAD SW:ON Ta:25°C	Shut-off , Reset: re-power on	P
3	OVER LOAD (INVERTER)	100%~117% \pm 5% LOAD 180sec 117%~150% \pm 5% LOAD 10sec Shunt down Re-power ON	IP: 48VDC OP: TESTING SW:ON Ta:25°C	114 %/ 180 SEC 119 %/ 10 SEC Shunt down Re-power ON	P
4	OVER LOAD (AC LINE)	CIRCUIT BREAKER PROTECTION	IP: 110VAC OP: TESTING SW:ON Ta:25°C	CIRCUIT BREAKER PROTECTION	P

AC CHARGER FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
2	CHARGE CURRENT	1.35A \pm 0.2A	IP: 110VAC OP: BAT LOAD SW:ON Ta:25°C	1.47 A	P
2	BOOST CHARGE VOLTAGE	58VDC \pm 4%	IP: 110VAC OP: BAT LOAD SW:ON Ta:25°C	57.2 VDC	P
3	SHORT CIRCUIT PROTECTION	Constant current limiting	IP: 110VAC OP: BAT LOAD SW:ON Ta:25°C	NO DAMAGE Constant current limiting	P

SOLAR CHARGER FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	MAX OPEN CIRCUIT VOLTAGE	75V	IP: TESTING OP: BAT LOAD SW:ON Ta:25°C	75V	P
2	CHARGE CURRENT (MAX)	30A	IP: OPEN CIRCUIT VOLTAGE 75V OP: BAT LOAD SW:ON Ta:25°C	30 A	P
3	V max CHARGE VOLTAGE	58VDC \pm 4%	IP: OPEN CIRCUIT VOLTAGE 45V OP: BAT LOAD SW:ON Ta:25°C	57.2VDC	P

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT																																																																																																																																																																									
1	TEMPERATURE RISE TEST	MODEL : TN-1500-112			P																																																																																																																																																																									
		1. ROOM AMBIENT BURN-IN : 2HRS I/P: 12 VDC O/P: FULL LOAD Ta= 31.5 °C																																																																																																																																																																												
		2. HIGH AMBIENT BURN-IN : 1 HRS I/P: 12 VDC O/P: FULL LOAD Ta= 41.1 °C																																																																																																																																																																												
			<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>P/N</th> <th>ROOM AMBIENT Ta= 31.5°C</th> <th>HIGH AMBIENT Ta= 41.1°C</th> </tr> </thead> <tbody> <tr><td>1</td><td>L301</td><td>TF-1047 HF0619</td><td>118.8°C</td><td>128.6°C</td></tr> <tr><td>2</td><td>C311</td><td>565/100V TAI YANG</td><td>71.8°C</td><td>81.3°C</td></tr> <tr><td>3</td><td>C301</td><td>2200U/16Y NCC 105°C KY</td><td>77.5°C</td><td>86.2°C</td></tr> <tr><td>4</td><td>D417</td><td>SF20LC30 20A/300V SHI</td><td>60.3°C</td><td>69.1°C</td></tr> <tr><td>5</td><td>D413</td><td>SF20LC30 20A/300V SHI</td><td>63.3°C</td><td>71.9°C</td></tr> <tr><td>6</td><td>T302</td><td>TF-1371 LS</td><td>82.3°C</td><td>91.6°C</td></tr> <tr><td>7</td><td>C416</td><td>330U/250V RUB 105°C</td><td>60.2°C</td><td>69.5°C</td></tr> <tr><td>8</td><td>L13</td><td>TR-641</td><td>64.7°C</td><td>75.2°C</td></tr> <tr><td>9</td><td>C7</td><td>15U/250V CARLI</td><td>41.5°C</td><td>49.5°C</td></tr> <tr><td>10</td><td>RY2</td><td>8324-1C-C ONG</td><td>41.7°C</td><td>50.2°C</td></tr> <tr><td>11</td><td>L1</td><td>TR-639</td><td>42.8°C</td><td>53.2°C</td></tr> <tr><td>12</td><td>CT1</td><td>TF-1386 LS</td><td>34.4°C</td><td>44.8°C</td></tr> <tr><td>13</td><td>Q326</td><td>IRF1405Z 75A/55V IR</td><td>85.5°C</td><td>96.0°C</td></tr> <tr><td>14</td><td>Q328</td><td>IRF1405Z 75A/55V IR</td><td>88.7°C</td><td>98.4°C</td></tr> <tr><td>15</td><td>Q330</td><td>IRF1405Z 75A/55V IR</td><td>81.0°C</td><td>92.2°C</td></tr> <tr><td>16</td><td>RTH3</td><td>NTC 10K 5%</td><td>77.8°C</td><td>88.4°C</td></tr> <tr><td>17</td><td>Q11</td><td>IRGP50B60PD 50A/600V IR</td><td>84.0°C</td><td>94.8°C</td></tr> <tr><td>18</td><td>Q13</td><td>IRGP50B60PD 50A/600V IR</td><td>74.2°C</td><td>85.5°C</td></tr> <tr><td>19</td><td>U301</td><td>KA3846 FAIR</td><td>56.8°C</td><td>65.8°C</td></tr> <tr><td>20</td><td>Q602</td><td>CEP50N06 50A/60V CET</td><td>83.2°C</td><td>94.8°C</td></tr> <tr><td>21</td><td>D601</td><td>HER302 3A/100V REC</td><td>54.9°C</td><td>64.1°C</td></tr> <tr><td>22</td><td>RG602</td><td>LC7805CV 1A/5V ST</td><td>52.0°C</td><td>61.3°C</td></tr> <tr><td>23</td><td>RG601</td><td>LC7812CV 1A/12V ST</td><td>54.0°C</td><td>63.9°C</td></tr> <tr><td>24</td><td>U509</td><td>PIC18F6520 MICROCHIP</td><td>45.4°C</td><td>54.5°C</td></tr> <tr><td>25</td><td>Q702</td><td>K3568 12A/500V TOS</td><td>48.0°C</td><td>57.3°C</td></tr> <tr><td>26</td><td>D806</td><td>SB1040FC 10A/40V PEC</td><td>49.2°C</td><td>59.9°C</td></tr> <tr><td>27</td><td>BD701</td><td>D3SB60 4A/600V SHI</td><td>47.9°C</td><td>56.9°C</td></tr> <tr><td>28</td><td>T701</td><td>TF-1470 JSI</td><td>49.4°C</td><td>59.7°C</td></tr> <tr><td>29</td><td>Q802</td><td>IRF1010E 84A/60V IR</td><td>49.8°C</td><td>60.4°C</td></tr> <tr><td>30</td><td>C812</td><td>1000U/25V RUB 105°C</td><td>49.2°C</td><td>60.0°C</td></tr> <tr><td>31</td><td>C720</td><td>100U/35V CAPX 105 °C</td><td>51.6°C</td><td>61.7°C</td></tr> <tr><td>32</td><td>U701</td><td>TI3845</td><td>51.7°C</td><td>62.5°C</td></tr> <tr><td>33</td><td>內環溫</td><td>T302-D411 間</td><td>48.6°C</td><td>56.7°C</td></tr> </tbody> </table>	NO		Position	P/N	ROOM AMBIENT Ta= 31.5°C	HIGH AMBIENT Ta= 41.1°C	1	L301	TF-1047 HF0619	118.8°C	128.6°C	2	C311	565/100V TAI YANG	71.8°C	81.3°C	3	C301	2200U/16Y NCC 105°C KY	77.5°C	86.2°C	4	D417	SF20LC30 20A/300V SHI	60.3°C	69.1°C	5	D413	SF20LC30 20A/300V SHI	63.3°C	71.9°C	6	T302	TF-1371 LS	82.3°C	91.6°C	7	C416	330U/250V RUB 105°C	60.2°C	69.5°C	8	L13	TR-641	64.7°C	75.2°C	9	C7	15U/250V CARLI	41.5°C	49.5°C	10	RY2	8324-1C-C ONG	41.7°C	50.2°C	11	L1	TR-639	42.8°C	53.2°C	12	CT1	TF-1386 LS	34.4°C	44.8°C	13	Q326	IRF1405Z 75A/55V IR	85.5°C	96.0°C	14	Q328	IRF1405Z 75A/55V IR	88.7°C	98.4°C	15	Q330	IRF1405Z 75A/55V IR	81.0°C	92.2°C	16	RTH3	NTC 10K 5%	77.8°C	88.4°C	17	Q11	IRGP50B60PD 50A/600V IR	84.0°C	94.8°C	18	Q13	IRGP50B60PD 50A/600V IR	74.2°C	85.5°C	19	U301	KA3846 FAIR	56.8°C	65.8°C	20	Q602	CEP50N06 50A/60V CET	83.2°C	94.8°C	21	D601	HER302 3A/100V REC	54.9°C	64.1°C	22	RG602	LC7805CV 1A/5V ST	52.0°C	61.3°C	23	RG601	LC7812CV 1A/12V ST	54.0°C	63.9°C	24	U509	PIC18F6520 MICROCHIP	45.4°C	54.5°C	25	Q702	K3568 12A/500V TOS	48.0°C	57.3°C	26	D806	SB1040FC 10A/40V PEC	49.2°C	59.9°C	27	BD701	D3SB60 4A/600V SHI	47.9°C	56.9°C	28	T701	TF-1470 JSI	49.4°C	59.7°C	29	Q802	IRF1010E 84A/60V IR	49.8°C	60.4°C	30	C812	1000U/25V RUB 105°C	49.2°C	60.0°C	31	C720	100U/35V CAPX 105 °C	51.6°C	61.7°C	32	U701	TI3845	51.7°C	62.5°C	33	內環溫	T302-D411 間	48.6°C	56.7°C
		NO	Position	P/N		ROOM AMBIENT Ta= 31.5°C	HIGH AMBIENT Ta= 41.1°C																																																																																																																																																																							
		1	L301	TF-1047 HF0619		118.8°C	128.6°C																																																																																																																																																																							
		2	C311	565/100V TAI YANG		71.8°C	81.3°C																																																																																																																																																																							
		3	C301	2200U/16Y NCC 105°C KY		77.5°C	86.2°C																																																																																																																																																																							
		4	D417	SF20LC30 20A/300V SHI		60.3°C	69.1°C																																																																																																																																																																							
		5	D413	SF20LC30 20A/300V SHI		63.3°C	71.9°C																																																																																																																																																																							
		6	T302	TF-1371 LS		82.3°C	91.6°C																																																																																																																																																																							
		7	C416	330U/250V RUB 105°C		60.2°C	69.5°C																																																																																																																																																																							
		8	L13	TR-641		64.7°C	75.2°C																																																																																																																																																																							
		9	C7	15U/250V CARLI		41.5°C	49.5°C																																																																																																																																																																							
		10	RY2	8324-1C-C ONG		41.7°C	50.2°C																																																																																																																																																																							
		11	L1	TR-639		42.8°C	53.2°C																																																																																																																																																																							
		12	CT1	TF-1386 LS		34.4°C	44.8°C																																																																																																																																																																							
		13	Q326	IRF1405Z 75A/55V IR		85.5°C	96.0°C																																																																																																																																																																							
		14	Q328	IRF1405Z 75A/55V IR		88.7°C	98.4°C																																																																																																																																																																							
		15	Q330	IRF1405Z 75A/55V IR		81.0°C	92.2°C																																																																																																																																																																							
		16	RTH3	NTC 10K 5%		77.8°C	88.4°C																																																																																																																																																																							
		17	Q11	IRGP50B60PD 50A/600V IR		84.0°C	94.8°C																																																																																																																																																																							
		18	Q13	IRGP50B60PD 50A/600V IR		74.2°C	85.5°C																																																																																																																																																																							
		19	U301	KA3846 FAIR		56.8°C	65.8°C																																																																																																																																																																							
		20	Q602	CEP50N06 50A/60V CET		83.2°C	94.8°C																																																																																																																																																																							
		21	D601	HER302 3A/100V REC		54.9°C	64.1°C																																																																																																																																																																							
		22	RG602	LC7805CV 1A/5V ST		52.0°C	61.3°C																																																																																																																																																																							
		23	RG601	LC7812CV 1A/12V ST		54.0°C	63.9°C																																																																																																																																																																							
		24	U509	PIC18F6520 MICROCHIP		45.4°C	54.5°C																																																																																																																																																																							
		25	Q702	K3568 12A/500V TOS		48.0°C	57.3°C																																																																																																																																																																							
		26	D806	SB1040FC 10A/40V PEC		49.2°C	59.9°C																																																																																																																																																																							
		27	BD701	D3SB60 4A/600V SHI		47.9°C	56.9°C																																																																																																																																																																							
		28	T701	TF-1470 JSI		49.4°C	59.7°C																																																																																																																																																																							
		29	Q802	IRF1010E 84A/60V IR		49.8°C	60.4°C																																																																																																																																																																							
30	C812	1000U/25V RUB 105°C	49.2°C	60.0°C																																																																																																																																																																										
31	C720	100U/35V CAPX 105 °C	51.6°C	61.7°C																																																																																																																																																																										
32	U701	TI3845	51.7°C	62.5°C																																																																																																																																																																										
33	內環溫	T302-D411 間	48.6°C	56.7°C																																																																																																																																																																										
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	IP: 12VDC OP: FULL LOAD Ta= -10°C	TEST : OK	P																																																																																																																																																																									
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 40°C NO DAMAGE	IP: 13.6VDC OP: FULL LOAD Ta:= 40°C HUMIDITY= 95 %R.H	TEST : OK	P																																																																																																																																																																									
5	VIBRATION TEST	1 Carton & 1 Set (1) Waveform: Sine Wave (3) Sweep Time: 10min/sweep cycle (5) Test Time: 1 hour in each axis (X.Y.Z)	(2) Frequency: 10~500Hz (4) Acceleration: 3G (6) Ta: 25°C	TEST : OK	P																																																																																																																																																																									

SPAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	BAT I/P-AC I/P: 3 KVAC/min BAT I/P-AC O/P: 3 KVAC/min AC I/P-FG: 1.5 KVAC/min	BAT I/P-AC I/P: 3.3 KVAC/min BAT I/P-AC O/P: 3.3 KVAC/min AC I/P-FG: 1.8 KVAC/min Ta:25°C	BAT I/P-AC I/P: 9.64 mA BAT I/P-AC O/P: 9.64 mA AC I/P-FG: 9.4 mA NO DAMAGE	P
2	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta:25°C	11 mΩ	P
3	APPROVAL	TUV: Certificate NO : UL: File NO :			N/A

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	CONDUCTION	FCC CLASS A	I/P: 110 VAC (50HZ) O/P:FULL/50% LOAD Ta:25°C	PASS Test by certified Lab	P
2	RADIATION	FCC CLASS A	I/P: 110 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab	P
3	Test by certified Lab & Test Report Prepare				

M.T.B.F & LIFE CYCLE CALCULATION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	CAPACITOR LIFE CYCLE	TN-1500-112 : SUPPOSE C812 IS THE MOST CRITICAL COMPONENT I/P: 12VDC O/P:FULL LOAD Ta= 25°C LIFE TIME= 420711 HRS I/P: 12VDC O/P:FULL LOAD Ta= 40°C LIFE TIME= 136874 HRS			P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	DC TO DC Power Transistor (D to S) or (C to E) Peak Voltage	Q324 Rated STP40N20 : 200V 40A	I/P:51 VDC O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 160 V (2) 151 V (3) 143 V	P
2	DCTO DC Diode Peak Voltage	D414 Rated SF20LC30 : 300V 20A	I/P:51VDC O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 223 V (2) 221 V (3) 218 V	P
3	Input Capacitor Voltage	C417 Rated : 330u / 250V/ 105°C	I/P:51VDC O/P: (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change (4)Burn in 1hour Ta:25°C	(1) 204 V (2) 210 V (3) 204 V	P
4	INVERTER Power Transistor (D to S) or (C to E) Peak Voltage	Q12 Rated IRGP50B60PD : 600V 50A	I/P:51VDC O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 370 V (2) 362 V (3) 350 V	P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2006/4/18	RD SAMPLE	PASS	VINCENT TSENG	MAX LIN
2006/9/25	PRODUCT SAMPLE W0605A45	PASS	VINCENT TSENG	MAX LIN
2007/5/15	PRODUCT SAMPLE W0703A19	PASS	VINCENT TSENG	MAX LIN

2003/12/12 A50-F023