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Jameco Part Number 1979062



PRODUCT SPECIFICATION

PRODUCT SPECIFICATION FOR TOP ENTRY MODULAR JACKS

1.0 SCOPE

This specification covers the performance requirements of the MOLEX Top Entry Modular Telephone Jack. Where applicable, tests are in accordance with, or in Excess of, all the requirements specified in REA Bulletin 345-81, PE-76- specification for Modular Telephone set. Other applicable documents are FFC rules and regulations part 68: Connection of terminal equipment to the telephone network.

2.0 PRODUCT DESCRIPTION

2.1 Product Name and Part Number

MOLEX Top Entry Modular Jacks provide a means of accepting the modular plugs according to FFC Part 68. These modular jacks are intended for use with PC Boards 1.57mm (0.62") thick.

Both Jacks are available in 8, 6 or 4 circuit sizes, standard or SMT version. The 6 circuit size can be loaded with either 6 or 4 contacts.

2.2 Materials, Plating and Markings

See the appropriate sales drawings for information on materials, platings and markings.

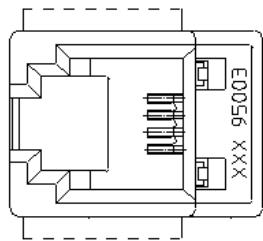
3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS:

See the sales drawings and the other sections of this specification for the necessary referenced documents and specifications.

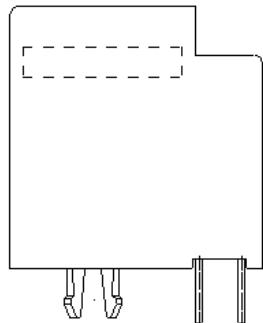
8/24/2007RE B	ECR/ECN INFORMATION: <u>EC No:</u> E2008-0076 <u>DATE:</u> 2007/08/21	TITLE: PRODUCT SPECIFICATION FOR TOP ENTRY MODULAR JACKS 95503 AND 95522 SERIES	<u>SHEET No.</u> 1 of 7
DOCUMENT NUMBER: PS-95503-001	CREATED / REVISED BY: D.Byrnes	CHECKED BY: E.o.Mahony	APPROVED BY: E.O.Mahony
TEMPLATE FILENAME: PACKAGING_SPEC[SIZE_A](V.1).DOC			



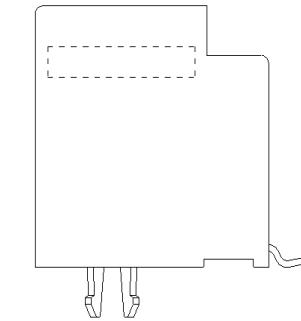
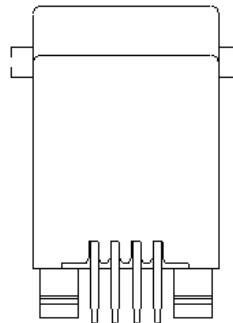
PRODUCT SPECIFICATION



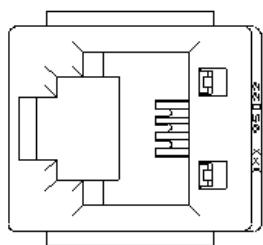
95503



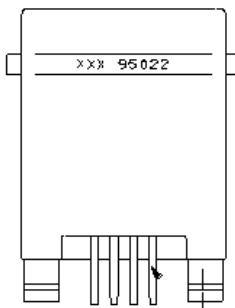
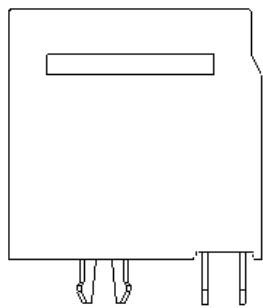
STANDARD VERSION



S.M.T. VERSION



95522



STANDARD VERSION

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4.0 RATINGS:

4.1 **Voltage** : 125 V.D.C.

4.2 **Current** : 1.5 Amp

4.3 **Temperature** :

Operating : -40°C to +80°C

Non operating : -40°C to +80°C

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PRODUCT SPECIFICATION

5.0 PERFORMANCE

5.1 Electrical Performance

ITEM	TEST CONDITION	REQUIREMENT
Contact Resistance	Test at 100mA max current, 50 mV max Open circuit voltage (see pg 7/7).	Initial 20 milli Ω max Final 20 milli Ω max
Dielectric	Per MIL-STD-202 E strength Method 301.	1000 Vac r.m.s. 1 minute hold.
Insulation Resistance.	Per MIL-STD-202 E Method 302.	500 Mega Ω 500 V a.c.

5.2 MECHANICAL

DURABILITY	TEST CONDITION Mating and unmating cycles at 20 cycles/minute max	REQUIREMENT 1000 cycles meets Contact Resistance Test check every 1000 cycles
LIFE	TEST CONDITION Test after Temp/Humidity cycling	200 cycles meets contact resistance test.
VIBRATION	TEST CONDITION 5-55Hz in 60 sec cycles for 2 hours on each axis per MIL-STD-202, method 201	Meets contact resistance test, Shall remain mated and show no sign of damage.
SOLDERABILITY	TEST CONDITION PER IEC 512-16 Test 12A 168-2-20 Test TA Method 1 Solder Bath 260+0/- 5°C Immersion Time 2,0 +/- 0.5 s	The Dipped surface shall be covered with a smooth and bright solder coating. Some imperfections are acceptable but NOT concentrated in the same area.

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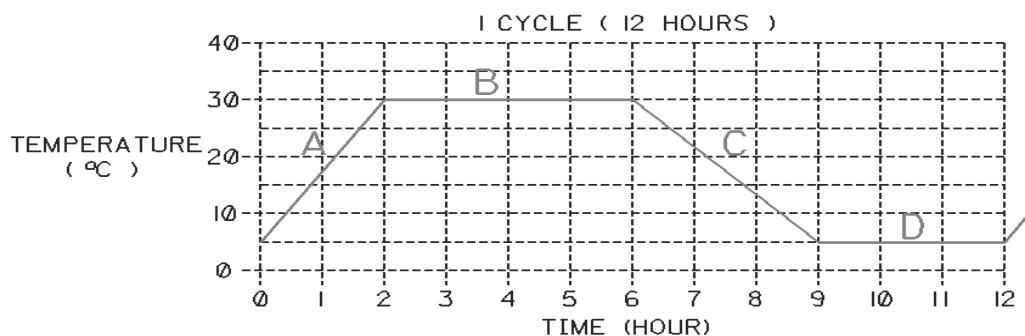
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5.3 Environmental

ITEM	TEST CONDITION	REQUIREMENT
TEMPERATURE HUMIDITY CYCLING	Per Para 4.22 of REA PE-76 see 3.4.1	Shall meet Insulation Resistance Dielectric Strength and contact Resistance tests.

5.4 Environmental Performance

ITEM	TEST CONDITION	REQUIREMENT						
Humidity (Cyclic)	<p>Mate connectors exposed for 10 cycles at 90 to 95% relative humidity with a transition time of 2 hours when increasing and of 3 hours when decreasing the temperature.</p> <table> <thead> <tr> <th>Temperature</th> <th>Duration</th> </tr> </thead> <tbody> <tr> <td>+5°C</td> <td>3 hours</td> </tr> <tr> <td>+30°C</td> <td>4 hours</td> </tr> </tbody> </table>	Temperature	Duration	+5°C	3 hours	+30°C	4 hours	<p>Appearance: No damage</p> <p>Dielectric withstanding voltage: 500 Vac rms, 60 Hz across any combination of terminals applied for 5 seconds.</p>
Temperature	Duration							
+5°C	3 hours							
+30°C	4 hours							



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5.4 TEST SEQUENCE

	TEST GROUP		
	I	II	III
INSPECTION OF PRODUCT	1	1	1
CONTACT RESISTANCE	6	2.4	2.4
DIELECTRIC STRENGTH	3		
INSULATION RESISTANCE	4		
DURABILITY		3	
LIFE	5		
VIBRATION			3
TEMPERATURE/HUMIDITY CYCLING	2		

NB: NUMBERS DENOTE THE ORDER IN WHICH THE TESTS ARE PERFORMED.

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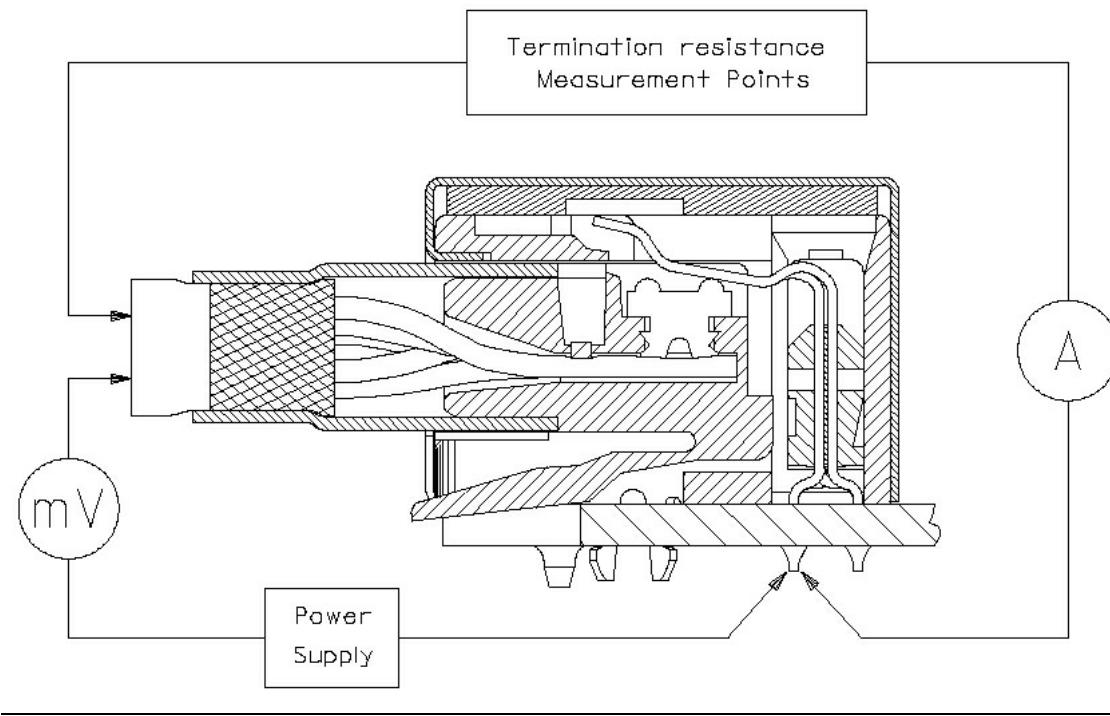
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6.0 PACKAGING

Parts should be packaged to protect against damage during handling, transit and storage.
(Refer to sales drawings)

7.0 GAGES AND FIXTURE

Termination Resistance Measurement Points



System resistance equals millivolt drop (mV) divided by test current (A)
(Conductor resistance will be deducted from measurement).

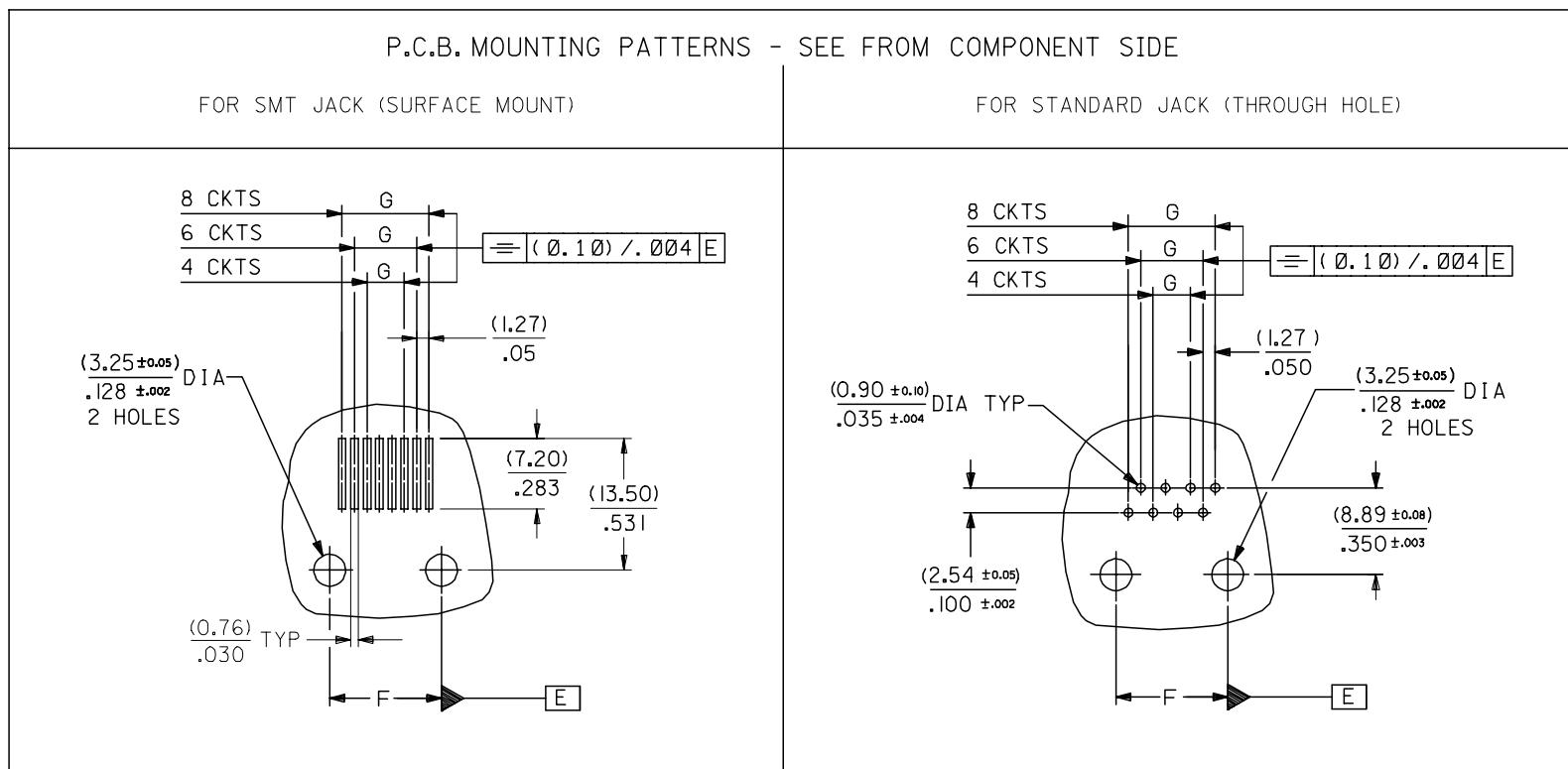
8.0 QUALITY ASSURANCE PROVISIONS

The applicable Molex inspection plan specifies the sampling acceptable quality level to be used.
Dimensional and functional requirements shall be in accordance with applicable product drawings and this specification.

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10 9 8 7 6 5 4 3 2 1

TYPE	POS. 4	POS. 6		POS. 8
	DIM.	4 CKTS.	6 CKTS.	8 CKTS.
F (± 0.05) / .002	(7.62) / .300	(10.16) / .400	(10.16) / .400	(11.43) / .450
G (± 0.05) / +.002	(3.81) / .150	(3.81) / .150	(6.35) / .250	(8.89) / .350



CHANGED TABLE		QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE 2:1	DESIGN UNITS METRIC	④ THIRD ANGLE PROJECTION
EC NO: E2008-0267	2007/11/27		mm	inch	DRAWN BY TMARTIN	DATE 2005/06/15			
DRWNBTRNES	2007/11/28				CHECKED BY FCARABETTA	2005/06/15			
CH'KD:	2007/11/28				APPROVED BY KNOLLER	2005/06/15			
APPR:LEOMAHONY					MATERIAL NO. SEE SHT. 4, 5				
REV:					DOCUMENT NO. SD-95503-003				
C					SHEET NO. 3 OF 5				
					THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

10 9 8 7 6 5 4 3 2 1

F F

TRAY PACKAGING, SEE PACKAGING SPEC PK95003 SHEET 1

PART NO FOR JACK ASSEMBLY THROUGH HOLE STANDARD VERSION				PART NO FOR JACK ASSEMBLY THROUGH HOLE SHORT VERSION							
HOUSING SIZE	CONTACTS	PLATING	LCP FIBER GLASS FILLED 94VO COLOR BLACK				LCP FIBER GLASS FILLED 94VO COLOR BLACK				
			NO KEY NO RIB	TOOLED	KEY NO RIB	TOOLED	NO KEY NO RIB	TOOLED	KEY NO RIB	TOOLED	
4	4	2	95503-2441	X							
6	4	2	95503-2641	X							
6	6	2	95503-2661	X							
8	8	2	95503-2881	X	95503-2882	X	95503-2884	X			

TOOLED	<input checked="" type="checkbox"/>
NOT TOOLED	<input type="checkbox"/>

CORRECTED PART #'S EC NO: E2007-0482 DRAWN BY: BYRNES CH'KD: APPR: LEOMAHONY REV: B	DESCRIPTION	QUALITY SYMBOLS ▼=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE ---	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
			mm	INCH	DRAWN BY TMARTIN	DATE 2005/06/16			
4 PLACES	± ---	± ---	3 PLACES	± ---	CHECKED BY FCARABETTA	DATE 2005/06/16			
2 PLACES	± ---	± ---	1 PLACE	± ---	APPROVED BY KNOLLER	DATE 2005/06/16			
					MATERIAL NO. SEE CHART				
					DOCUMENT NO. SD-95503-003				
					SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			