

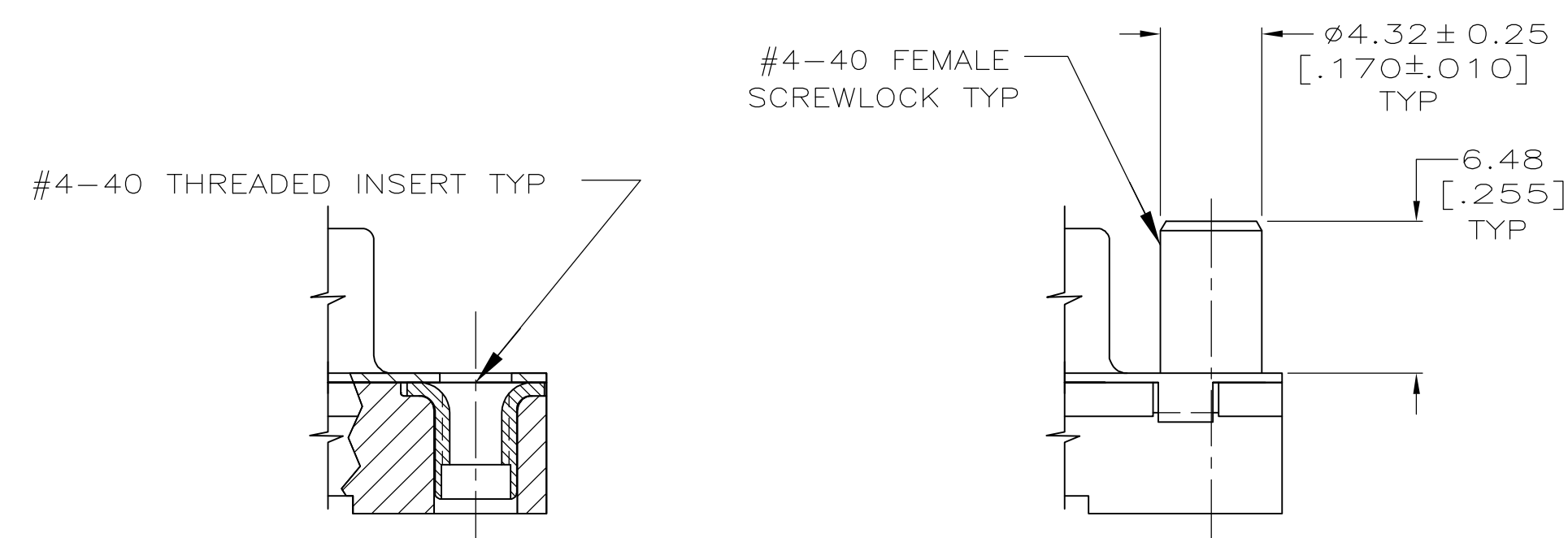
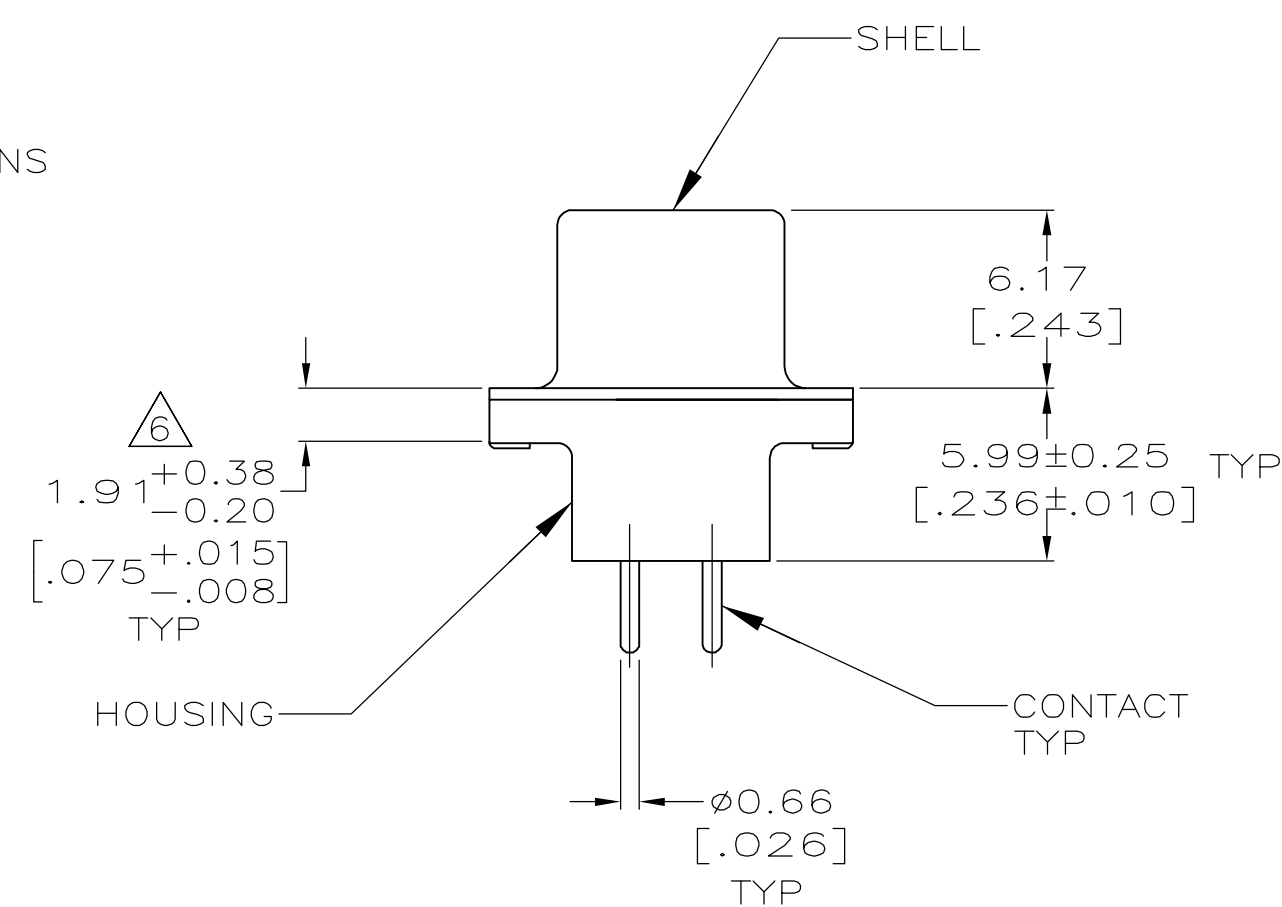
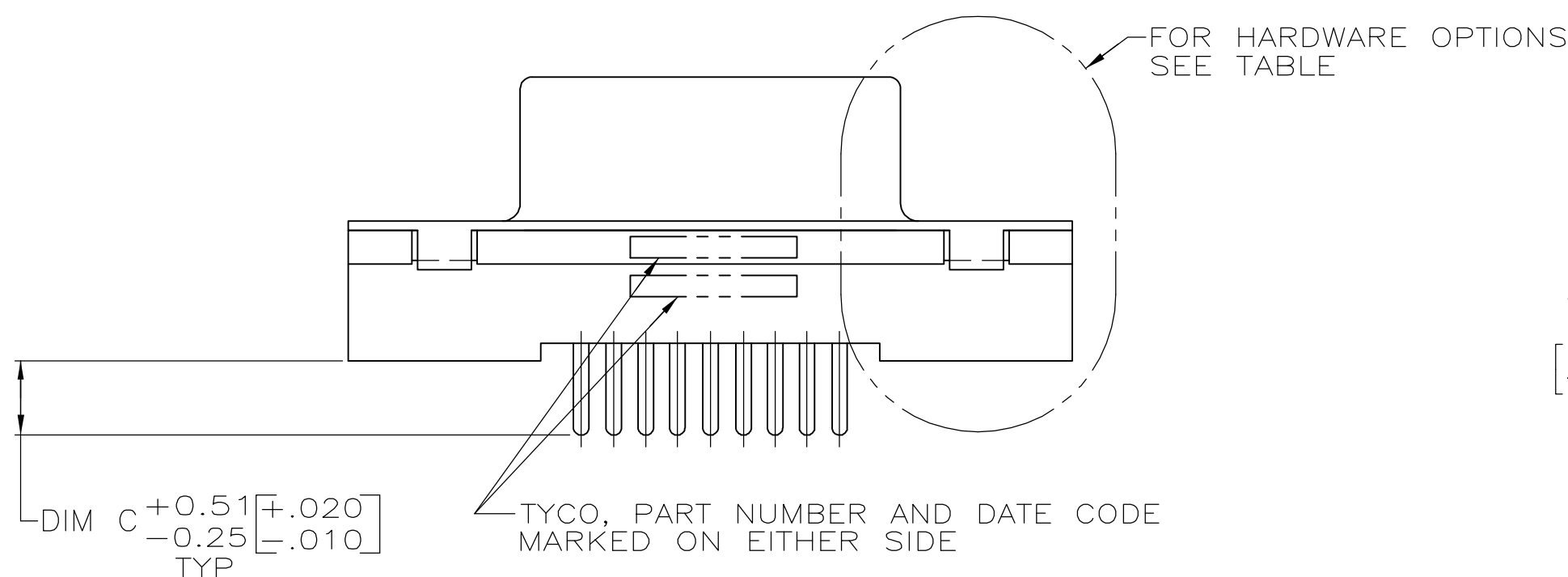
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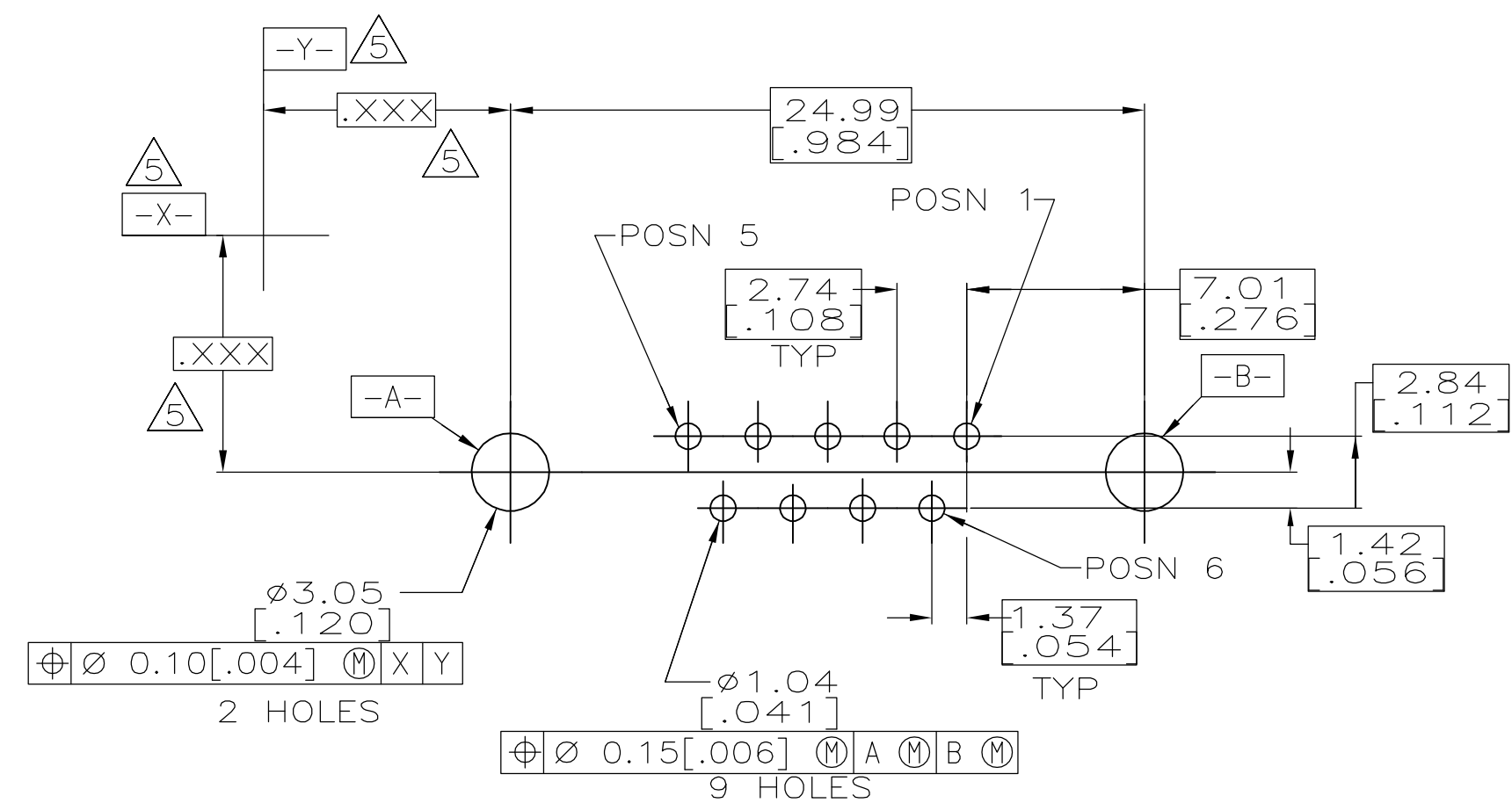
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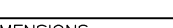
DETAIL E



RECOMMENDED PC BOARD LAYOUT

- | | | | | | |
|---|---|---|------------------------------|------------|-----|
| 1 | MATERIAL: | HOUSING: POLYESTER, UL 94V-0 RATED, BLACK. | RELEASER PER EC 0315-0045-03 | TOLERANCES | DIM |
| | | SHELL: CARBON STEEL. | | | |
| | | CONTACTS: PHOS. BRONZE. | | | |
| | | SCREWLOCKS: ZINC | | | |
| | | INSERTS: BRASS | | | |
| 2 | FINISH: | SHELL: 5.08um [.000200] MIN TIN OVER 2.54um [.000100] MIN COPPER. | | | |
| | | CONTACTS: SEE TABLE. | | | |
| 3 | GOLD FLASH FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54um [.000100] MIN TIN | ON OPPOSITE END, OVER 1.27um [.000050] MIN NICKEL. | | | |
| 4 | 0.76um [.000030] MIN GOLD FOR A LENGTH OF 2.54 [.100] MIN FROM MATING END, 2.54um [.000100] MIN TIN | ON OPPOSITE END, OVER 1.27um [.000050] MIN NICKEL. | | | |
| 5 | DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER. | | | | |
| 6 | 2.79[.110] MAX IN SHELL TAB CLINCH AREAS. | | | | |

W/FEMALE SCREWLOCKS PER DETAIL E		4.32 [.170]	1-5747150-6
		3.18 [.125]	1-5747150-4
		3.18 [.125]	1-5747150-3
W/THEADED INSERTS PER DETAIL D		4.32 [.170]	5747150-9
		3.18 [.125]	5747150-8
		3.18 [.125]	5747150-7
WO/FEMALE SCREWLOCKS OR THEADED INSERTS AS SHOWN		4.32 [.170]	5747150-4
		3.18 [.125]	5747150-2
HARDWARE OPTIONS	CONTACTS FINISH	C	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. <u>B. MCMASTER</u> CHK. <u>S. BOLASH</u> APP'D. <u>M. WALMSLEY</u>	18MAY05 18MAY05 18MAY05	 Tyco Electronics Corporation Harrisburg, Pa. 17105-3608	
DIMENSIONS: mm[INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± . 1 PLC ± .13 [.005] 3 PLC ± . 14 PLC ± . ANGLES ± .		NAME: RECEPTACLE ASSEMBLY, SIZE 17, 9 POSITION FRONT METAL SHELL, WITH OR WITHOUT SCREWLOCKS OR INSERTS,	
		PRODUCT SPEC: 108-40025 APPLICATION SPEC: 114-40023		SIZE	CAGE CODE DRAWING NO.
MATERIAL: 		FINISH: 		RESTRICTED TO	
		WEIGHT: —		A1 00779 C-5747150	
CUSTOMER DRAWING				SCALE	4:1
				SHEET	1 OF 1
				REV	—