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ELECTRONICS

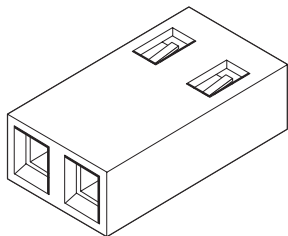
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Jameco Part Number 1929946

2.54mm (.100") Pitch C-Grid® Shunt/Jumper

7859
2-Circuit



Features and Benefits

- Easily applied without soldering and reliable without accidental disconnects
- Low cost alternative to DIP switches
- Increases current flow and decreases resistance vs DIP switches
- Dual beam terminals: 2 points of contact per pin
- Open and closed top versions
- Stackable end-to-end and side-to-side

Reference Information

Product Specification: PS-7859
Packaging: Bag
UL File No.: E29179
CSA File No.: LR19980
Mates With: C-Grid breakaway headers
Designed In: Inches

Electrical

Voltage: 250V
Current: 5.0A
Contact Resistance: 30 milliohms max.
Dielectric Withstanding Voltage: 1500V
Insulation Resistance: 100K Megohms min.

Mechanical

Contact Retention to Housing: 26.69N (4 lb)
Mating Force: 4.448N (6 lb)
Unmating Force: 0.98N (1 lb)
Durability: Tin—25 cycles; Gold—200 cycles

Physical

Housing: Black polyester, UL 94V-0
Contact: Copper Alloy
Plating: See Table
Operating Temperature: -40 to +105°C

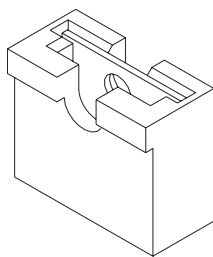
Not For Use With Molex C-Grid III™ Components

Open Top		
Order No.	Plating	Lead-free
15-38-1024	150µ" Tin	Yes
15-29-1024	15µ" Gold	
15-29-1026	30µ" Gold	

Closed Top		
Order No.	Plating	Lead-free
15-38-1026	150µ" Tin	Yes
15-29-1025	15µ" Gold	
15-29-1027	30µ" Gold	

2.54mm (.100") Pitch C-Grid® Micro Shunt

90059
Low Profile



Features and Benefits

- Fully stackable
- Center probe hole—for continuity testing and easy pull-off
- Color-coded housings for plating and identification
- Delivered on break-off carrier strips for easy handling (10 per strip) or loose
- Recommended to be applied after mating header is soldered

Reference Information

Product Specification: PS-90059
Packaging: Strips or Bag
UL File No.: E29179
CSA File No.: LR19980
Designed In: Inches

Electrical

Voltage: 350V
Current: 3.0A Gold; 1.5A Tin
Contact Resistance: Gold—12 milliohms max.;
Tin—15 milliohms max.
Dielectric Withstanding Voltage: 2000V
Insulation Resistance: 2000 Megohms max.

Mechanical

Mating Force: 7N max.
Unmating Force: 0.3N Gold; 0.5N Tin min.
Durability: 50 cycles Gold and 20 cycles Tin

Physical

Housing: Glass-filled polyester, UL 94V-0
Contact: Phosphor Bronze
Plating: See Table
Operating Temperature: -55 to +125°C
Height: 4.95mm (.195") max.

Order No.	Plating No.	Color	Packaging	Lead-free
90059-0009*	1	White	Strip	Yes
90059-0007*	2	Black		
90059-0013	3			
90059-0014	4	White		
90059-0012	5			
90059-1009	1	White	Bag	
90059-1007	2	Black		

* Preferred Version In Europe/Americas

Plating No. 1: 0.38µm (15µ") Gold in contact area over 0.76µm (30µ") Nickel with Gold flash overall

Plating No. 2: 5.0µm (200µ") min. Tin over 0.2µm (8µ") min. Copper

Plating No. 3: 0.9µm (35µ") min. Pretinned

Plating No. 4: 0.1µm (4µ") min. Gold over 1.0µm (40µ") min. Nickel overall

Plating No. 5: 0.76µm (30µ") Gold over 1.27µm (50µ") Nickel in contact area with 0.2mm (8µ") min. Nickel overall



PRODUCT SPECIFICATION



LANGUAGE

ENGLISH

C-Grid 7859 Series Two-Circuit Shunt

1.0 SCOPE

This specification covers the test criteria and performance requirements of the 2.54 mm (.100 inch) centerline (pitch) two-circuit shunt.

2.0 PRODUCT DESCRIPTION

2.1 Product Name and Series Number

C-Grid shunt 7859 series available in both open top version which accommodates mated pin lengths from 5.08mm (.200 inch) minimum and longer and closed top version which accommodates mated pin lengths from 5.08mm (.200 inch) to 6.86mm (.270 inch)

2.2 Part Numbers, dimensions, materials, platings and markings

See appropriate sales drawing for information

2.3 Safety Agency Approvals

2.3.1 Underwriters Laboratories Inc.: File No. E29179

2.3.2 Canadian Standards Association: File No. LR19980

3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

3.1 Molex documents

SDA-7859-2***N sales drawing for open top version

SDA-7859-2A***N sales drawing for closed top version

PK-70873-0815

4.0 RATINGS

4.1 Current: 5.0 Amperes with 30°C rise over ambient

4.2 Operating temperature: -40°C to +105°C

	REVISE ON PC ONLY		TITLE	TWO-CIRCUIT SHUNT	
	D	SEE SHEET 1			
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	REV	DESCRIPTION			
DOCUMENT NO. PS - 7859				FILE NAME PS7859.DOC	SHEET 2



PRODUCT SPECIFICATION



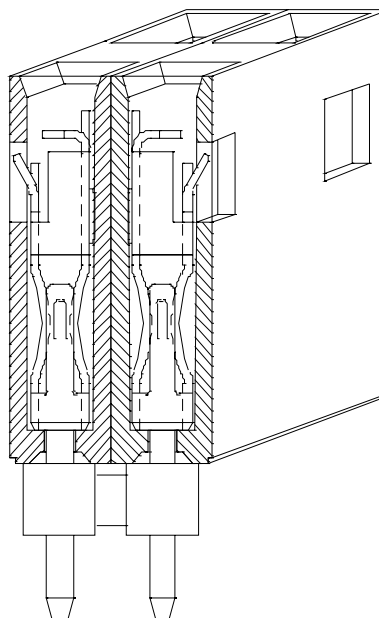
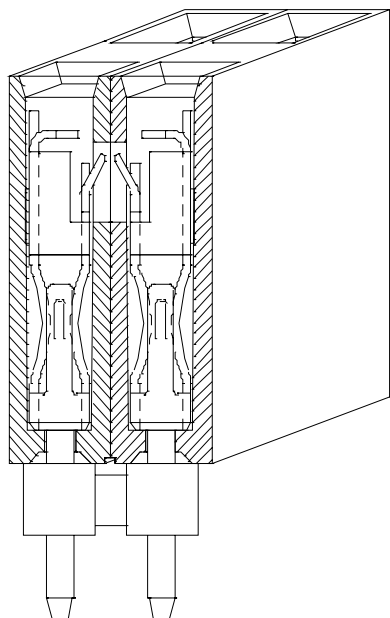
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5.0 PERFORMANCE

5.1 Electrical

Item	Test Condition	Requirement
Contact Resistance (Low Level)	Mate connectors with a maximum voltage of 20 mV and a current of 100 mA	30 milliohms maximum
Contact Resistance (Rated)	Measure contact resistance at rated current	30 milliohms maximum
Insulation Resistance	Mate connectors with a voltage of 500 VDC for 1 minute	1×10^5 Megohms minimum
Dielectric Withstanding Voltage	Mate connectors with a voltage of 1000 VAC for 1 minute Connectors to be oriented as shown below, In either configuration.	No breakdown Regardless of configuration



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PRODUCT SPECIFICATION

**LANGUAGE****ENGLISH**

5.2 Mechanical

Item	Test Condition	Requirement
Connector Insertion/ Withdrawal Forces	Insert and withdraw a connector at a rate of $(25 \pm 6 \text{ mm})/1 \pm \frac{1}{4}$ inch per minute	
	Plating: .000150 min.tin/lead over .000050 min. nickel overall Maximum mate force: After 1 cycle = 6.12 lbs. After 5 cycles = 5.71 lbs. After 10 cycles = 2.74 lbs. After 25 cycles = 2.66 lbs.	Minimum unmate force: After 1 cycle = 3.84 lbs. After 5 cycles = 3.25 lbs. After 10 cycles = 0.79 lbs. After 25 cycles = 0.31 lbs.
	Plating: .00015 min. gold over .000050 min. nickel overall Maximum mate force: After 1 cycle = 2.37 lbs After 50 cycles = 1.72 lbs After 100 cycles = 1.71 lbs. After 200 cycles = 1.70 lbs.	Minimum unmate force: After 1 cycle = 1.26 lbs. After 50 cycles = 1.07 lbs. After 100 cycles = 1.05 lbs. After 200 cycles = 1.04 lbs.
	Plating: .000030 min. gold over .000050 min. nickel overall Maximum mate force: After 1 cycles = 2.61 lbs. After 50 cycles = 1.24 lbs. After 100 cycles = 1.24 lbs. After 200 cycles = 1.22 lbs.	Minimum unmate force: After 1 cycle = 1.20 lbs. After 50 cycles = 0.78 lbs. After 100 cycles = 0.78 lbs. After 200 cycles = 0.68 lbs.
Terminal Retention Force In Housing	Axial pullout force on the terminal in the housing at a rate of $(25 \pm 6 \text{ mm})/1 \pm \frac{1}{4}$ inch per minute	4.0 pounds minimum
Durability	Mate connector up to 25 cycles for tin/lead plating and 200 cycles for gold plating at a maximum rate of 10 cycles per minute prior to Environmental Tests	Maximum contact resistance change: 10 milliohms

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PRODUCT SPECIFICATION



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Item	Test Condition	Requirement
Vibration	Amplitude: (1.9 mm)/.076" peak-to-peak Sweep: 10-55-10 Hz in one minute Duration: 2 hours in each axis x, y, & z	Maximum contact resistance change: 10 milliohms
Mechanical Shock	50 G's with three sine waveform shocks, both directions in each axis (x, y, & z)	Maximum contact resistance change: 10 milliohms
Normal Force	Apply a perpendicular force at a rate of (25 ± 6mm)/1 ± ¼ inch per minute	100 grams minimum

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PRODUCT SPECIFICATION

**LANGUAGE**

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5.3 Environmental

Item	Test Condition		Requirement
Thermal Shock	Mate connectors exposed to 10 cycles of:		Appearance: No damage
	Temperature (C°)	Duration (minutes)	Maximum contact resistance change: 10 milliohms
	-40 +0, -3 +105 +3, -0	30 30	
Thermal Aging	Mate connectors exposes to 240 hours at 105 ± 2°C		Appearance: No damage Maximum contact resistance change: 10 milliohms
Humidity (Steady State)	Mate connectors exposed to 40 ± 2°C, 90-95% RH, for 240 hours per MIL-STD-202F, Method 103B, Test Condition A		Appearance: No damage Maximum contact resistance change: 10 milliohms
Humidity (Cyclic)	Test mate connectors per MIL-STD-202F, Method 106E, excluding steps 7a and 7b		Appearance: No damage Maximum contact resistance change: 10 milliohms

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PRODUCT SPECIFICATION

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cont'd

Item	Test Condition	Requirement
Fretting	Mate connectors exposed for 500 cycles Temperature (°C) Duration (minutes) +25 ± 10 30 +70 +3, -0 30	Appearance: No damage Maximum contact resistance change:
Temperature Rise and Current Cycling	Mate the connectors and measure the temperature rise at the rated current after 96 hours, then after 45 minutes ON, 15 minutes OFF for 240 hours, and finally at the rated current after 96 hours.	Maximum temperature rise: 30°C over ambient Maximum contact resistance change: 10 milliohms

Reference Test Report Nos.: 2281, 2445, 4146, 4147

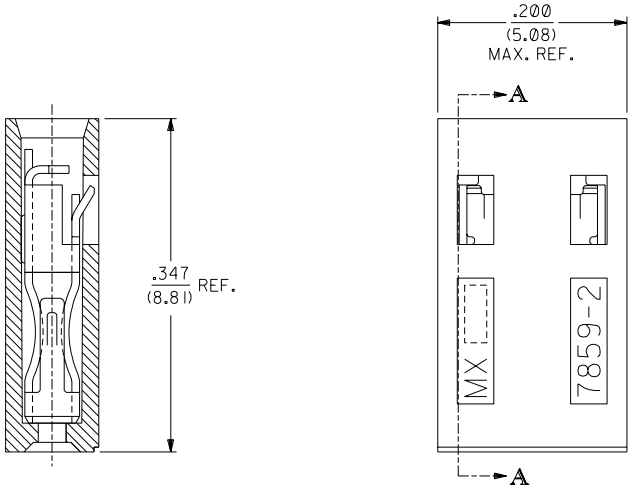
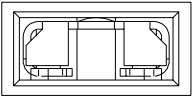
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BORDER TEMPLATE: ES-40000-3996 REV. A SHEET 3 95/MAR/10 EC U5-0926 DCBRD03.LWP

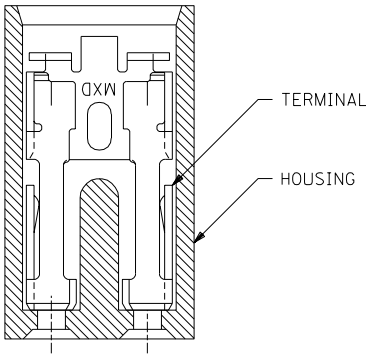
EDP NO.	ENG NO.	FINISH
I5-38-1026	A-7859-2A164	TIN OVERALL
I5-29-1025	A-7859-2A554	I5 GOLD
I5-29-1027	A-7859-2A561	30 GOLD

PART IDENTIFICATION:

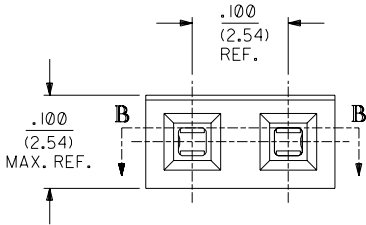
A-7859-2A***
└── PLATING SPECIFICATION
└── PIN STOP VERSION



SECTION A-A



SECTION B-B



FINISH SPECIFICATION

TIN OVERALL - .000150 MINIMUM TIN PLATE OVER
.000050 MINIMUM NICKEL UNDERPLATE.
I5 GOLD - .000015 MINIMUM GOLD PLATE IN SELECT AREA OVER
.000050 MINIMUM NICKEL UNDERPLATE OVERALL.
30 GOLD - .000030 MINIMUM GOLD PLATE IN SELECT AREA OVER
.000050 MINIMUM NICKEL UNDERPLATE OVERALL.

NOTES:

- MATERIAL;
HOUSING: GLASS FILLED POLYESTER; 94V-0; COLOR: BLACK
TERMINAL: PHOSPHOR BRONZE ALLOY.
- THIS PRODUCT CONFORMS TO MOLEX PRODUCT SPEC. PS-7859.
- TO BE USED WITH .025/(0.64) SQUARE PINS.
- MINIMUM MATING PIN LENGTH: .200/(5.08)
MAXIMUM MATING PIN LENGTH: .270/(6.86)
- PRODUCT IS PACKAGED IN BOXES PER PK-70873-0815.

NOTE FOR LEAD FREE CONVERSION:

THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO ROHS DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC". CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH LEAD.

DIMENSIONS SHOWN (METRIC) INCH		UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°	
INCH		METRIC	
3 PLACE	± .005	---	
2 PLACE	± .01	± 0.13	
1 PLACE	---	± 0.25	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			
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