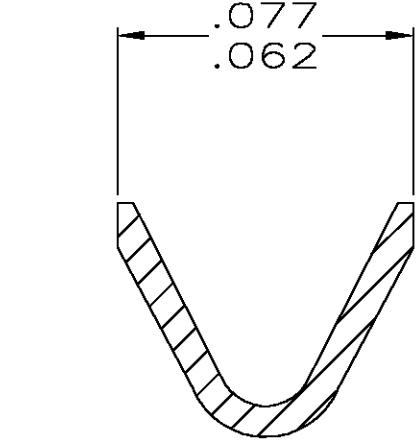
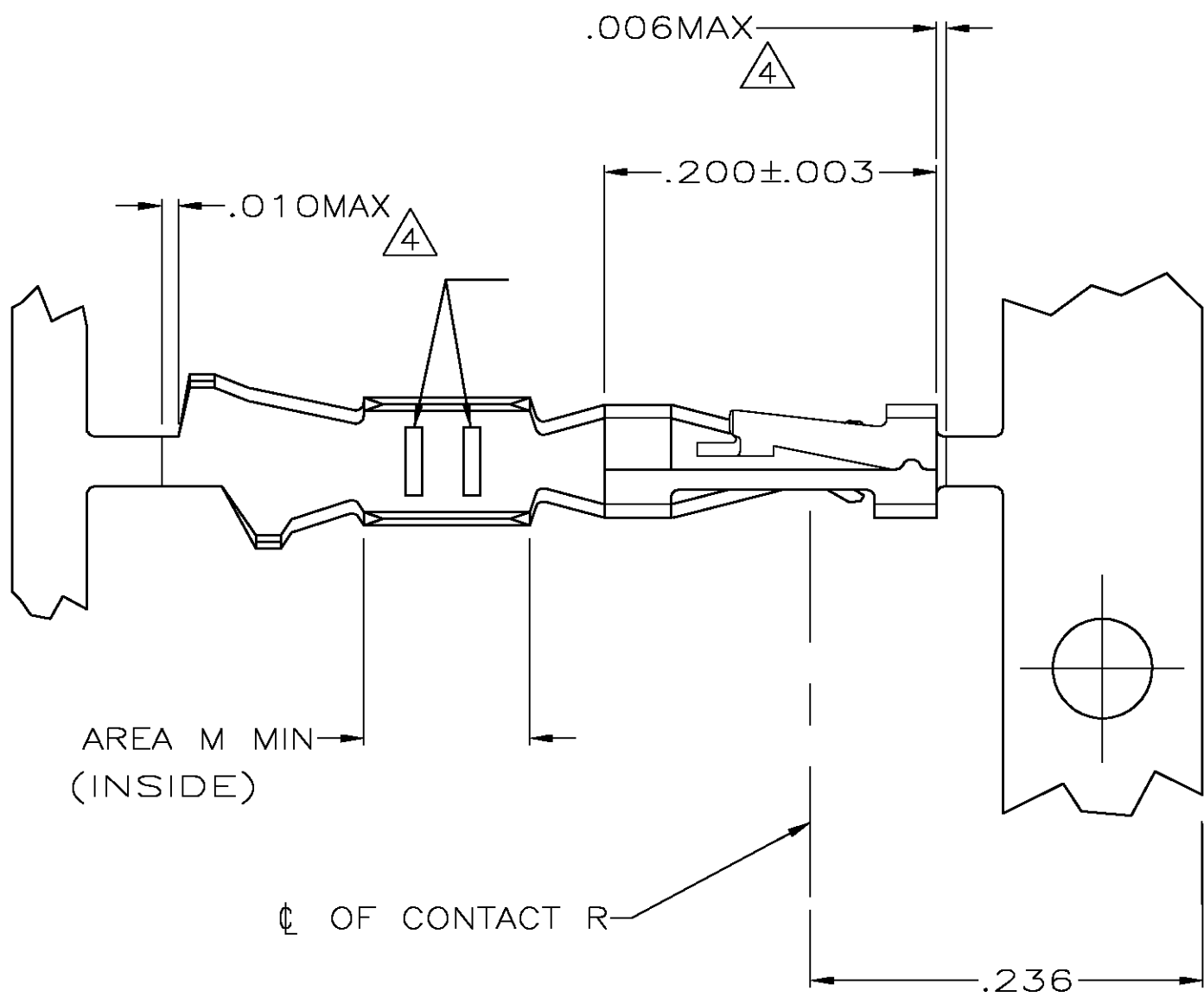
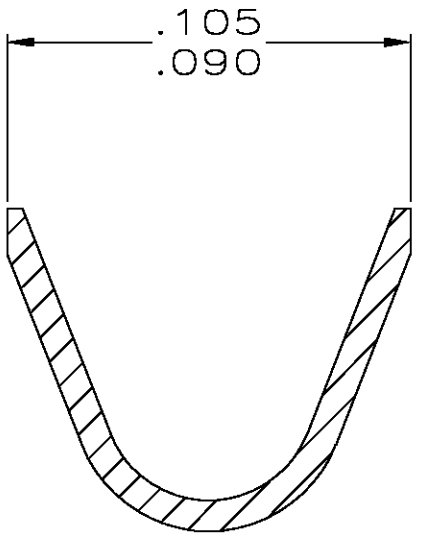
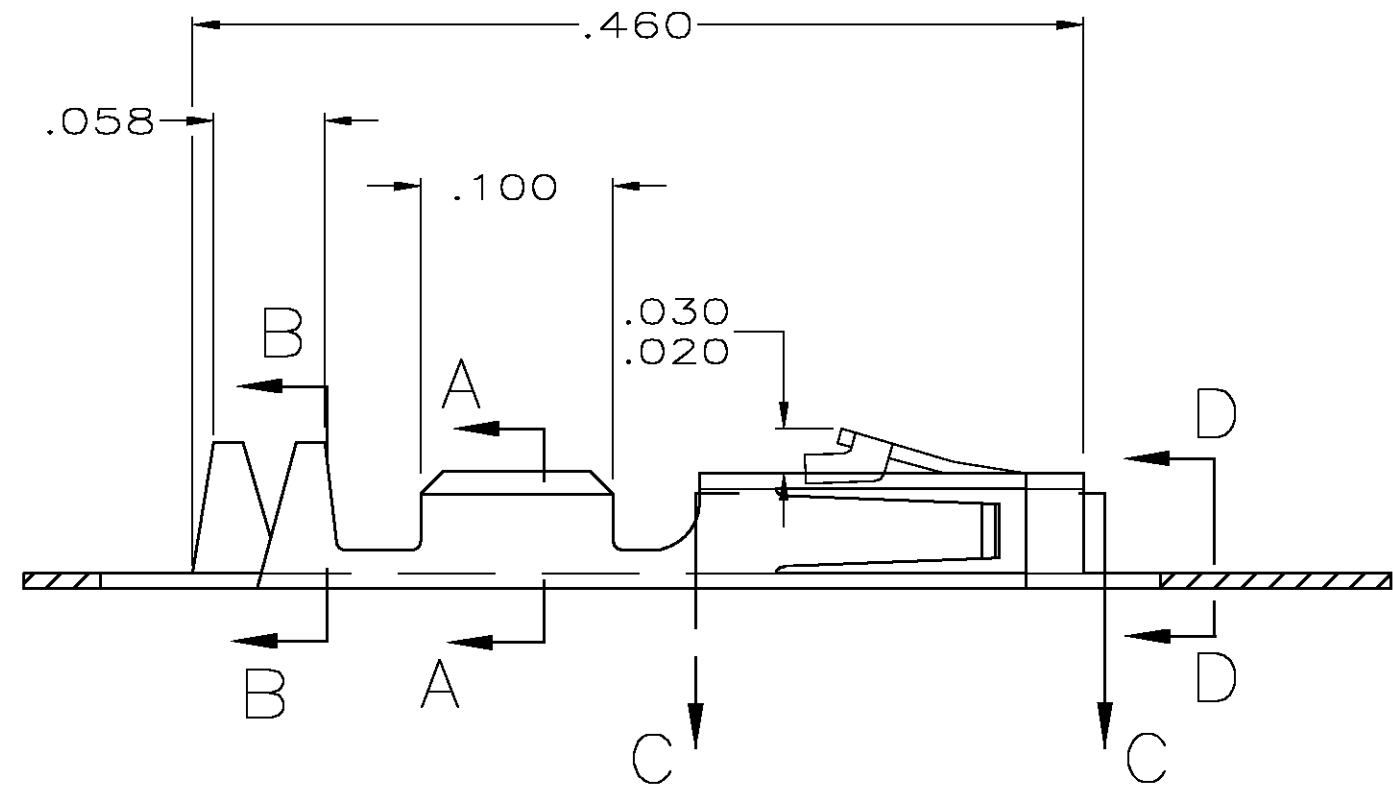


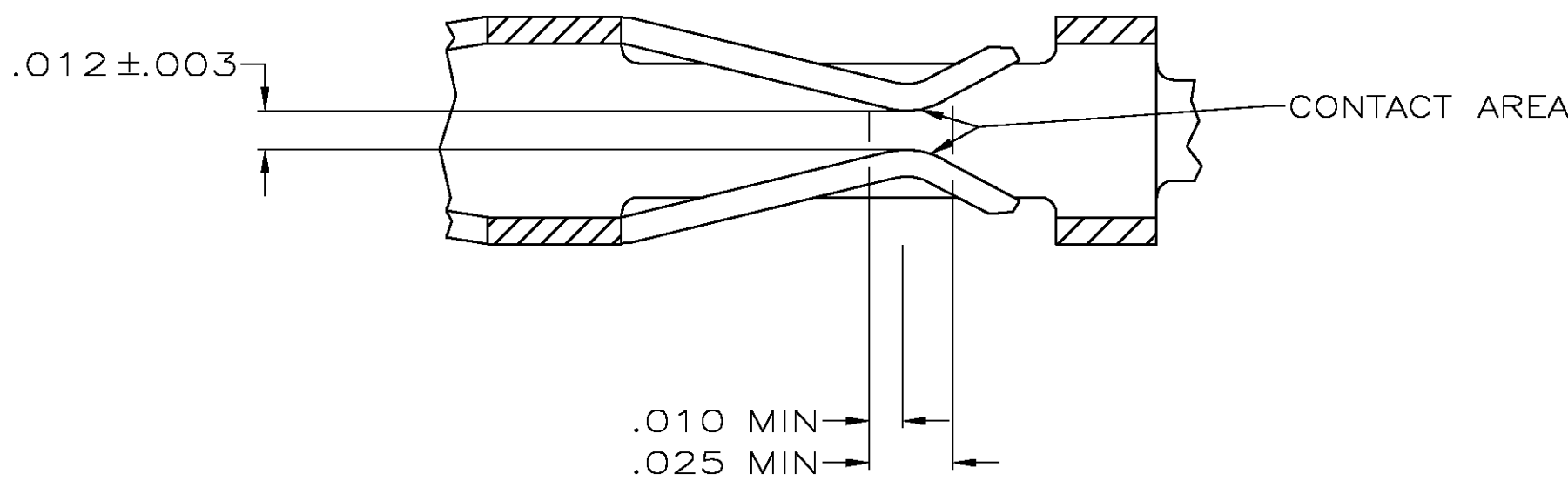
LOC		DIST		REVISIONS					
AD		39		P	LTR	DESCRIPTION	DATE	DWN	APVD
				R		ECR-05-4446	28JUN05	RB	MM



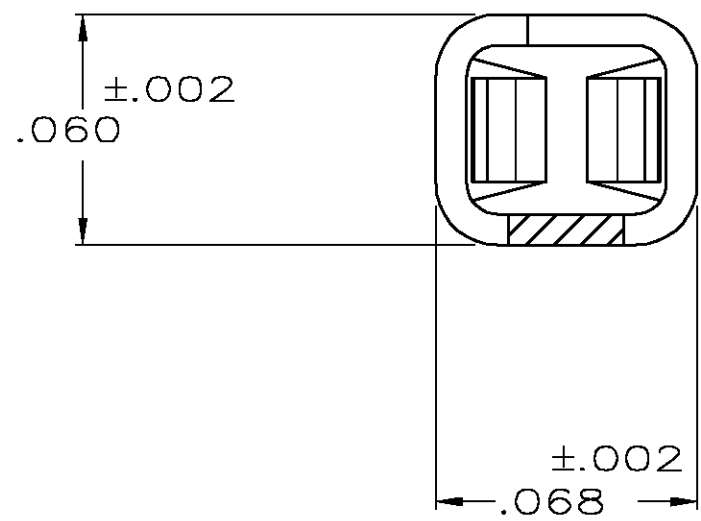
SECTION A-A
SCALE 20:1



SECTION B-B
INSULATION RANGE .025-.060
SCALE 20:1



SECTION C-C
SCALE 20:1



SECTION D-D
SCALE 20:1

- 1 .000100 MIN BRIGHT TIN-LEAD OVER .000050 MIN NICKEL ON ENTIRE CONTACT
- 2 .000050 MIN NICKEL ON ENTIRE CONTACT; .000015 MIN GOLD ON CONTACT AREA; .000050 MIN BRIGHT TIN-LEAD ON AREA M.
- 3 .000050 MIN NICKEL ON ENTIRE CONTACT; .000030 MIN GOLD ON CONTACT AREA; .000050 MIN BRIGHT TIN-LEAD ON AREA M.
- 4 LOOSE PIECE CUT-OFF DIMENSION.
- 5 OBSOLETE PART NUMBER.
- 6 .000015 MIN GOLD ON CONTACT AREA, .000050 MIN BRIGHT TIN ON AREA M, ALL OVER .000050-.000100 NICKEL ON ENTIRE CONTACT.
- 7 .000030 MIN GOLD ON CONTACT AREA, .000050 MIN BRIGHT TIN ON AREA M, ALL OVER .000050-.000100 NICKEL ON ENTIRE CONTACT.
- 8 .000100-.000200 BRIGHT TIN OVER .000050 MIN NICKEL ON ENTIRE CONTACT.

-	8	1-104480-7
LOOSE PIECE	7	1-104480-6
LOOSE PIECE	6	1-104480-5
LOOSE PIECE	8	1-104480-4
-	7	1-104480-3
-	6	1-104480-2
LOOSE PIECE	5	1-104480-1
LOOSE PIECE	5	1-104480-0
LOOSE PIECE	3	104480-9
LOOSE PIECE	2	104480-8
LOOSE PIECE	1	104480-7
-		104480-6
-		104480-5
-	3	104480-4
-	2	104480-3
-	1	104480-2
REMARKS		FINISH
		PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. OBERMAN 5-10-89	Tyco Electronics Corporation Harriaburg, Pa 17105-3508	
		CHK K. HELM 5-12-89		
		APVD R. ELICKER 5-12-89	NAME	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± -	PRODUCT SPEC 108-1472	
			APPLICATION SPEC 114-25038	
MATERIAL PHOSPHOR BRONZE		FINISH SEE TABLE	WEIGHT -	
			CUSTOMER DRAWING	
			SCALE 10:1	
			SHEET 1 OF 1	
			REV R	