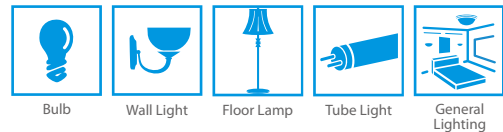


PLCC Series

2835 0.2W LC

Datasheet



Introduction :

Ultra high luminous efficacy, combined with the flexibility in design due to its slim and miniature size, PLCC LED Series are optimized to be used as lighting for applications.

Description :

- Best luminous and color uniformity
- Enables halogen and CDM replacement
- The article itself presents the actual color.

Feature and Benefits :

- High luminous Intensity and high efficiency
- Based on InGaN / GaN technology
- Wide viewing angle : 120°
- Excellent performance and visibility
- Suitable for all SMT assembly methods
- IR reflow process compatible
- Environmental friendly; RoHS compliance

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General Information

Ordering Code Format (CRI80)

<u>2</u>	<u>T</u>	<u>0 3</u>	<u>X 2</u>	<u>x W</u>	<u>x x</u>	<u>0 0 0</u>	<u>x x x</u>		
X1	X2	X3-X4	X5-X6	X7-X8	X9-X10	X11-X13	X14-X16		
X1		X2		X3-X4		X5-X6		X7-X8	
Type		Component		Series		Wattage		Color	
2	Emitter	T	PLCC	03	2835	X2	0.2W	CW	Cool White
								NW	Neutral White
								WW	Warm White
X9-X10		X11-X13		X14-X16					
Internal code		PCB Board		Serial Number					
-	-	000	-	-	-	-	-	-	-

Ordering Code Format (CRI90)

<u>2</u>	<u>T</u>	<u>0 3</u>	<u>X 2</u>	<u>x W</u>	<u>A</u>	<u>x 0</u>	<u>0 3</u>	<u>x x x</u>	
X1	X2	X3-X4	X5-X6	X7-X8	X9	X10-X11	X12-X13	X14-X16	
X1		X2		X3-X4		X5-X6		X7-X8	
Type		Component		Series		Wattage		Color/CCT	
2	Emitter	T	PLCC	03	2835	X2	0.2W	CW	Cool White
								NW	Neutral White
								WW	Warm White
X9		X10-X11		X12-X13		X14-X16			
BIN		CRI		Voltage		Serial Number			
A	Ansi	90	CRI(Ra)90	03	3V	-	-	-	-

Absolute Maximum Ratings

Absolute maximum ratings ($T_a=25^{\circ}\text{C}$)

Parameter	Symbol	Value	Units
DC Forward Current	I_F	90	mA
Pulse Forward Current ($t_p \leq 100\mu\text{s}$, Duty cycle=0.25)	I_{pulse}	120	mA
Reverse Current	I_R	10	μA
Reverse Voltage	V_R	-	V
LED Junction Temperature	T_J	125	$^{\circ}\text{C}$
Operating Temperature	-	$-40 \sim +85$	$^{\circ}\text{C}$
Storage Temperature	-	$-40 \sim +125$	$^{\circ}\text{C}$
ESD Sensitivity (HBM)	V_B	2,000	V
Soldering Temperature	T_s	Reflow Soldering : $255 \sim 260^{\circ}\text{C}/10 \sim 30\text{sec}$ Manual Soldering : $350^{\circ}\text{C}/3\text{sec}$	

Notes:

- Proper current derating must be observed to maintain junction temperature below the maximum at all time.
- LEDs are not designed to be driven in reverse bias.

Characteristics

Parameter	Symbol	Value	Units
Viewing Angle (Typ.)	$2\theta_{1/2}$	120	Degree
Thermal resistance	-	30	$^{\circ}\text{C}/\text{W}$
CCT	(Cool White) (Neutral White) (Warm White)	2,700 3,000 3,500 4,000 5,000 5,700 6,500	K
JEDEC Moisture Sensitivity	-	Level 2a Floor Life Conditions: $\leq 30^{\circ}\text{C} / 60\% \text{ RH}$ Soak Requirements(Standard) Time (hours): $120 \pm 1/-0$ Conditions: $60^{\circ}\text{C} / 60\% \text{ RH}$	-

Notes:

- $2\theta_{1/2}$ is the off-axis angle where the luminous intensity is half of the axial luminous intensity.
- Color Rendering index CRI tolerance: ± 2 .
- CIE_{x/y} tolerance: ± 0.005 .

Luminous Flux Characteristic

Luminous Flux Characteristics, $I_F=60\text{mA}$ and $T_J=25^\circ\text{C}$

ColoW	CRI(Ra)	Group	Min. Luminous Flux(lm)	Max. Luminous Flux(lm)	Forward Current (mA)	Order Code		
Cool White	80	22	22	24	60	2T03X2CW11000010		
		24	24	26				
		26	26	28				
		28	28	30				
Neutral White		20	20	22		2T03X2NW11000010		
		22	22	24				
		24	24	26				
		26	26	28				
Warm White		28	28	30	2T03X2WW11000010			
		20	20	22				
		22	22	24				
		24	24	26				
Cool White		90	26	26		28	60	2T03X2CWA9003001
			28	28		30		
			20	20		22		
			22	22		24		
Neutral White	24		24	26	2T03X2NWA9003001			
	26		26	28				
	28		28	30				
	20		20	22				
Warm White	22		22	24		2T03X2WWA9003001		
	24		24	26				
	26		26	28				
	28		28	30				
Cool White	90	20	20	22	60		2T03X2CWA9003001	
		22	22	24				
		24	24	26				
		26	26	28				
Neutral White		28	28	30		2T03X2NWA9003001		
		20	20	22				
		22	22	24				
		24	24	26				
Warm White		26	26	28	2T03X2WWA9003001			
		28	28	30				
		20	20	22				
		22	22	24				

Note:

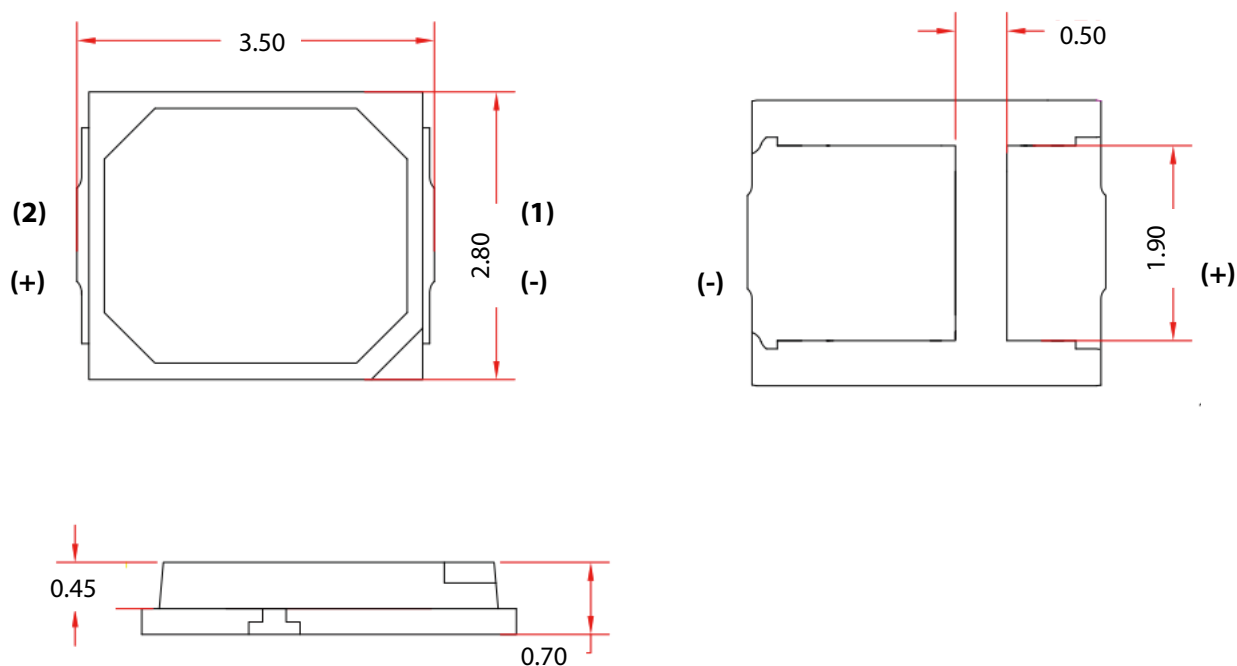
The luminous flux performance is guaranteed within published operating conditions. Edison Opto maintains a tolerance of $\pm 10\%$ on flux measurements.

Voltage Bin Structure

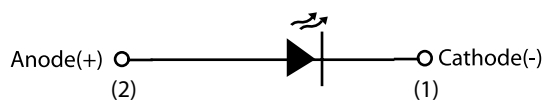
Group	Min. Voltage (V)	Max. Voltage (V)
VB1	2.9	3.0
VC1	3.0	3.1
VA2	3.1	3.2
VB2	3.2	3.3
VC2	3.3	3.4

Note:
Forward voltage measurement allowance is $\pm 0.06V$.

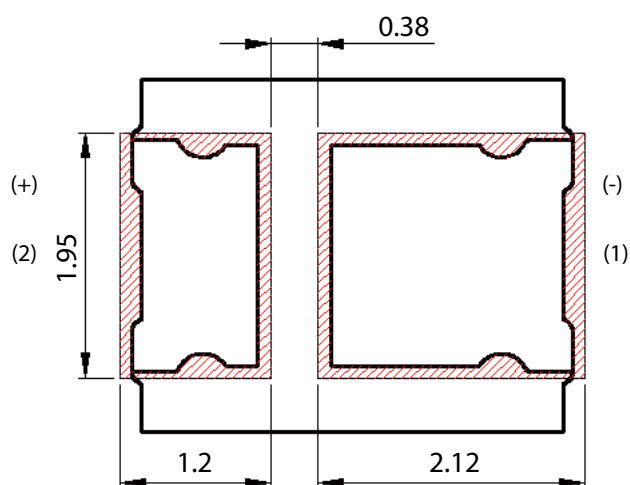
Mechanical Dimensions



Circuit



Solder Pad



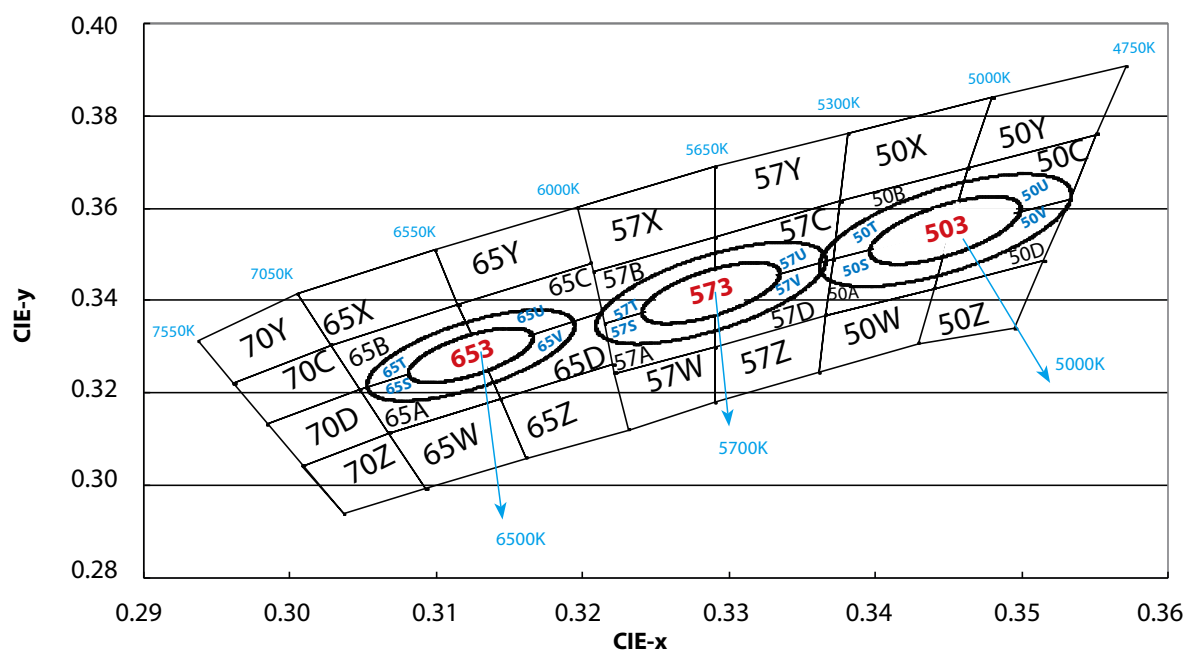
Notes:
1. All dimensions are measured in mm.
2. Tolerance : ± 0.20 mm

The chromaticity center refers to ANSI C78.377:2008.

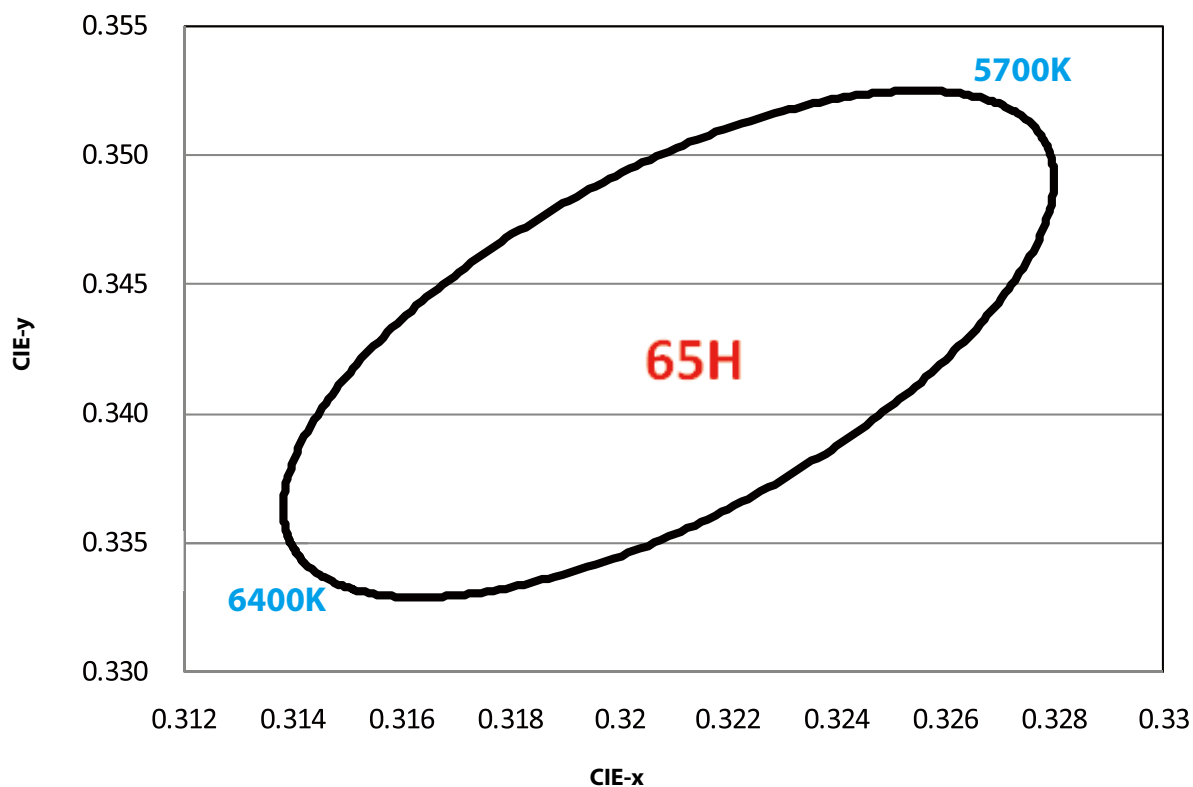
Please refer to ANSI C78.377 for the chromaticity cen

CCT	Steps	Cx	Cy	a	b	theta
2700K	5	0.4578	0.4101	0.01350	0.00700	53.70
3000K	5	0.4338	0.4030	0.01390	0.00680	53.22
3500K	5	0.4073	0.3917	0.01545	0.00690	54.00
4000K	5	0.3818	0.3797	0.01565	0.00670	53.72
5000K	5	0.3447	0.3553	0.01370	0.00590	59.62
5700K	5	0.3287	0.3417	0.01243	0.00533	59.09
6500K	5	0.3123	0.3282	0.01115	0.00475	58.57

CCT	Steps	Cx	Cy	a	b	theta
2700K	3	0.4578	0.4101	0.00810	0.00420	53.70
3000K	3	0.4338	0.4030	0.00834	0.00408	53.22
3500K	3	0.4073	0.3917	0.00927	0.00414	54.00
4000K	3	0.3818	0.3797	0.00939	0.00402	53.72
5000K	3	0.3447	0.3553	0.00822	0.00354	59.62
5700K	3	0.3287	0.3417	0.00746	0.00320	59.09
6500K	3	0.3123	0.3282	0.00669	0.00285	58.57

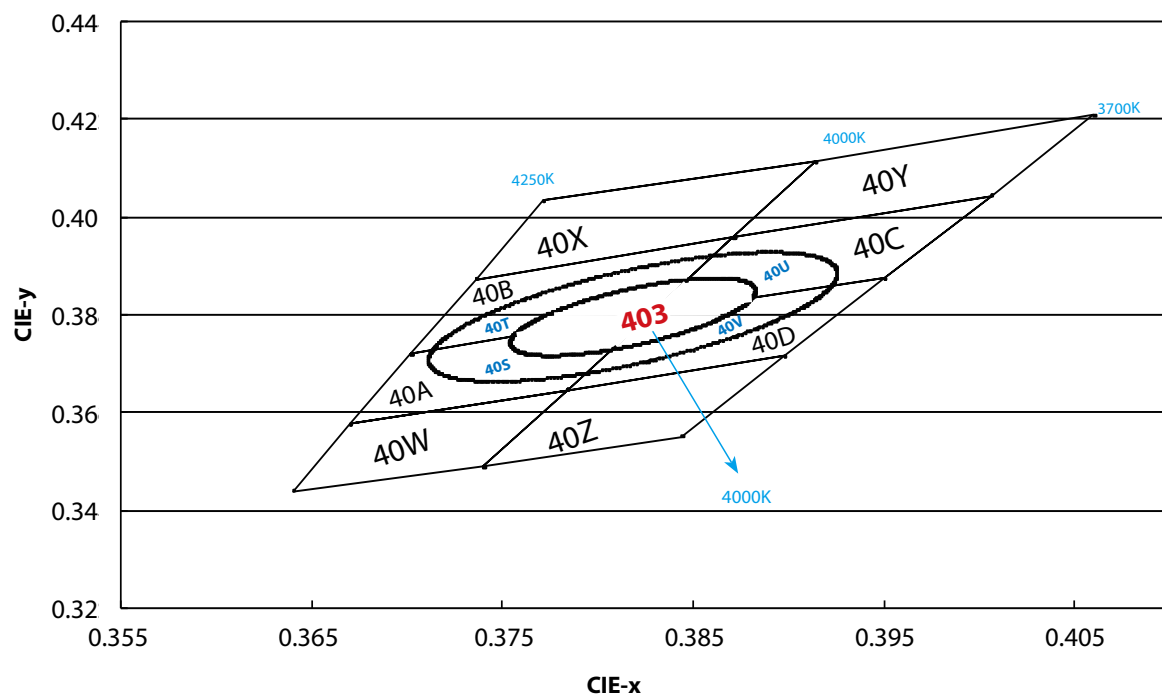
0.40 ☐

Cool White 65H

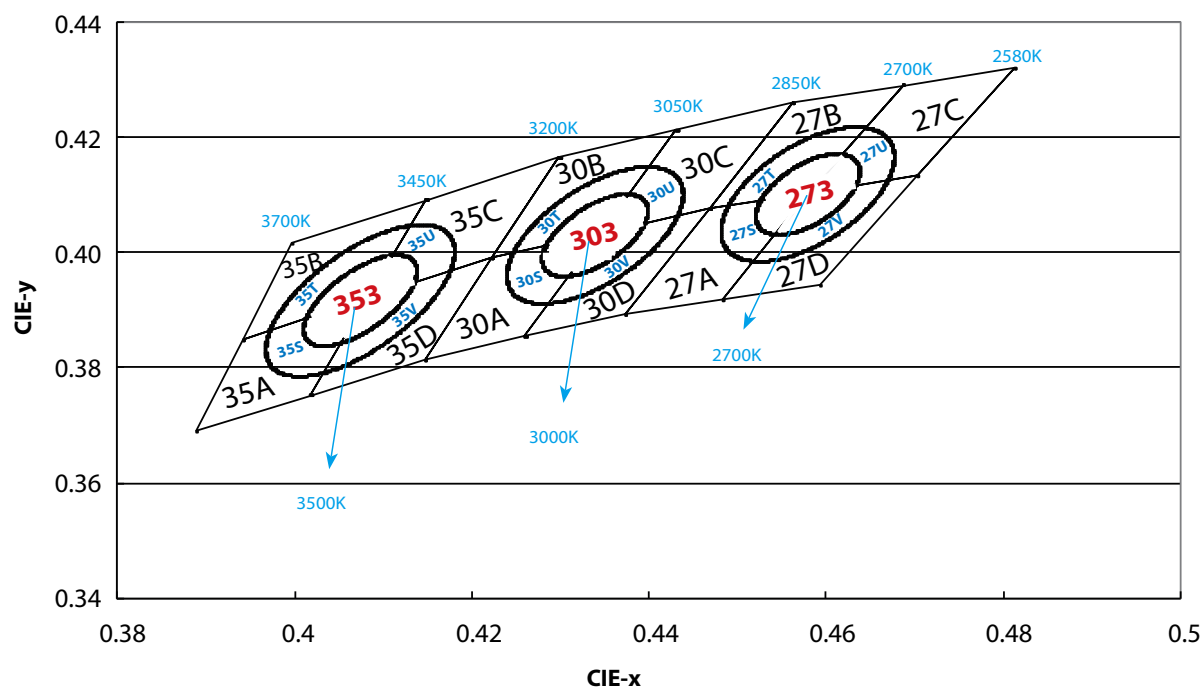


CCT	Steps	Cx	Cy	a	b	theta
65H	5	0.3209	0.3427	0.01115	0.0048	58.57

Neutral White



Warm White



6500K

65X		65B		65A		65W	
X	Y	X	Y	X	Y	X	Y
0.3005	0.3415	0.3115	0.3391	0.3130	0.3290	0.3068	0.3113
0.3099	0.3509	0.3028	0.3304	0.3048	0.3207	0.3144	0.3186
0.3115	0.3391	0.3048	0.3207	0.3068	0.3113	0.3161	0.3059
0.3028	0.3304	0.3130	0.3290	0.3144	0.3186	0.3093	0.2993

65Y		65C		65D		65Z	
X	Y	X	Y	X	Y	X	Y
0.3099	0.3509	0.3205	0.3481	0.3213	0.3373	0.3144	0.3186
0.3196	0.3602	0.3115	0.3391	0.3130	0.3290	0.3221	0.3261
0.3205	0.3481	0.3130	0.3290	0.3144	0.3186	0.3231	0.3120
0.3115	0.3391	0.3213	0.3373	0.3221	0.3261	0.3161	0.3059

5700K

57X		57B		57A		57W	
X	Y	X	Y	X	Y	X	Y
0.3196	0.3602	0.3290	0.3538	0.3290	0.3417	0.3222	0.3243
0.3290	0.3690	0.3207	0.3462	0.3215	0.3350	0.3290	0.3300
0.3290	0.3538	0.3215	0.3350	0.3222	0.3243	0.3290	0.3180
0.3207	0.3462	0.3290	0.3417	0.3290	0.3300	0.3231	0.3120

57Y		57C		57D		57Z	
X	Y	X	Y	X	Y	X	Y
0.3290	0.3690	0.3376	0.3616	0.3371	0.3490	0.3290	0.3300
0.3381	0.3762	0.3290	0.3538	0.3290	0.3417	0.3366	0.3369
0.3376	0.3616	0.3290	0.3417	0.3290	0.3300	0.3361	0.3245
0.3290	0.3538	0.3371	0.3490	0.3366	0.3369	0.3290	0.3180

5000K

50X		50B		50A		50W	
X	Y	X	Y	X	Y	X	Y
0.3381	0.3762	0.3463	0.3687	0.3451	0.3554	0.3366	0.3369
0.3480	0.3840	0.3376	0.3616	0.3371	0.3490	0.3440	0.3427
0.3463	0.3687	0.3371	0.3490	0.3366	0.3369	0.3429	0.3307
0.3376	0.3616	0.3451	0.3554	0.3440	0.3427	0.3361	0.3245

50Y		50C		50D		50Z	
X	Y	X	Y	X	Y	X	Y
0.3480	0.3840	0.3551	0.3760	0.3533	0.3620	0.3440	0.3427
0.3571	0.3907	0.3463	0.3687	0.3451	0.3554	0.3515	0.3487
0.3551	0.3760	0.3451	0.3554	0.3440	0.3427	0.3495	0.3339
0.3463	0.3687	0.3533	0.3620	0.3515	0.3487	0.3429	0.3307

4000K

40X		40B		40A		40W	
X	Y	X	Y	X	Y	X	Y
0.3771	0.4034	0.3871	0.3959	0.3828	0.3803	0.3670	0.3578
0.3736	0.3874	0.3736	0.3874	0.3702	0.3722	0.3640	0.3440
0.3871	0.3959	0.3702	0.3722	0.3670	0.3578	0.3740	0.3491
0.3914	0.4115	0.3828	0.3803	0.3784	0.3647	0.3784	0.3647

40Y		40C		40D		40Z	
X	Y	X	Y	X	Y	X	Y
0.3914	0.4115	0.4006	0.4044	0.3950	0.3875	0.3784	0.3647
0.3871	0.3959	0.3871	0.3959	0.3828	0.3803	0.3740	0.3491
0.4006	0.4044	0.3828	0.3803	0.3784	0.3647	0.3844	0.3552
0.4060	0.4208	0.3950	0.3875	0.3898	0.3716	0.3898	0.3716

3500K

35A		35B		35C		35D	
X	Y	X	Y	X	Y	X	Y
0.4083	0.3921	0.4148	0.4090	0.4299	0.4165	0.4223	0.399
0.3941	0.3848	0.3996	0.4015	0.4148	0.4090	0.4083	0.3921
0.3889	0.3690	0.3941	0.3848	0.4083	0.3921	0.4018	0.3752
0.4018	0.3752	0.4083	0.3921	0.4223	0.399	0.4147	0.3814

3000K

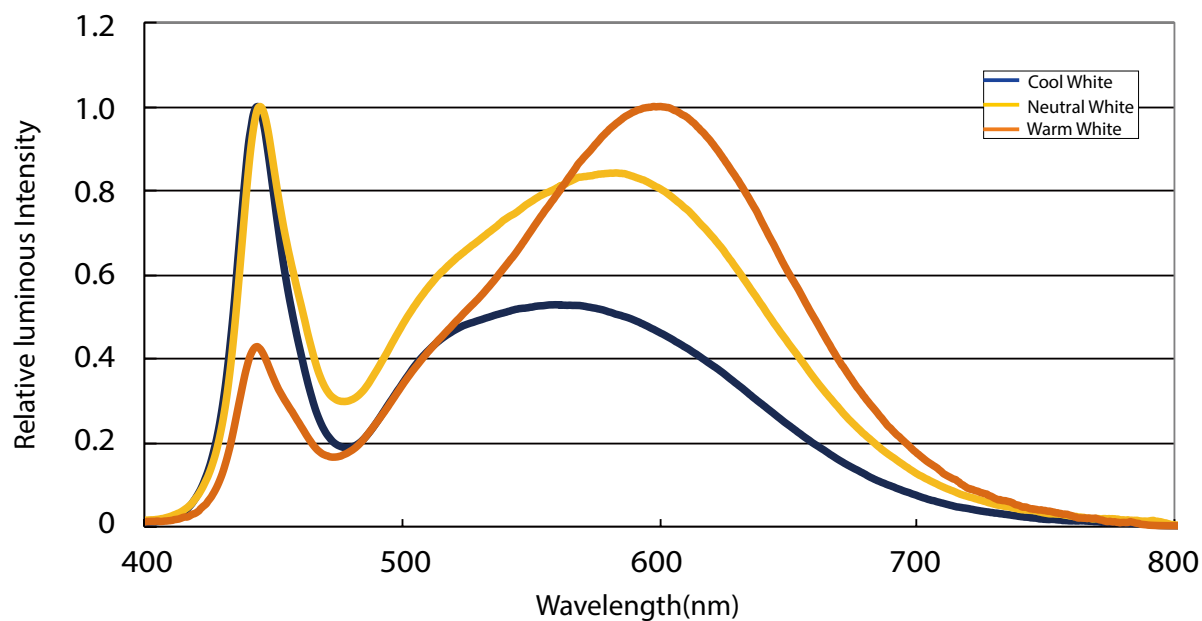
30A		30B		30C		30D	
X	Y	X	Y	X	Y	X	Y
0.4345	0.4033	0.4431	0.4213	0.4562	0.4260	0.4468	0.4077
0.4223	0.3990	0.4299	0.4165	0.4431	0.4213	0.4345	0.4033
0.4147	0.3814	0.4223	0.3990	0.4345	0.4033	0.4260	0.3854
0.4260	0.3854	0.4345	0.4033	0.4468	0.4077	0.4373	0.3893

2700K

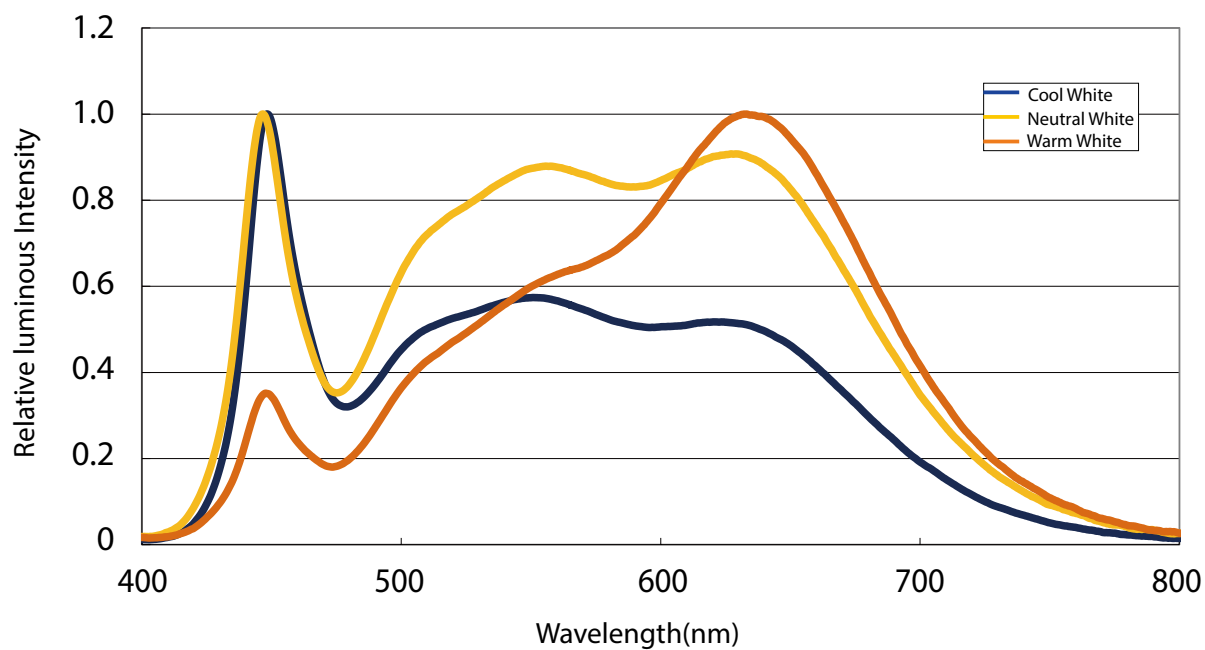
27A		27B		27C		27D	
X	Y	X	Y	X	Y	X	Y
0.4578	0.4101	0.4687	0.4289	0.4813	0.4319	0.4703	0.4132
0.4468	0.4077	0.4562	0.4260	0.4687	0.4289	0.4578	0.4101
0.4373	0.3893	0.4468	0.4077	0.4578	0.4101	0.4483	0.3919
0.4483	0.3919	0.4578	0.4101	0.4703	0.4132	0.4593	0.3944

Characteristic curve

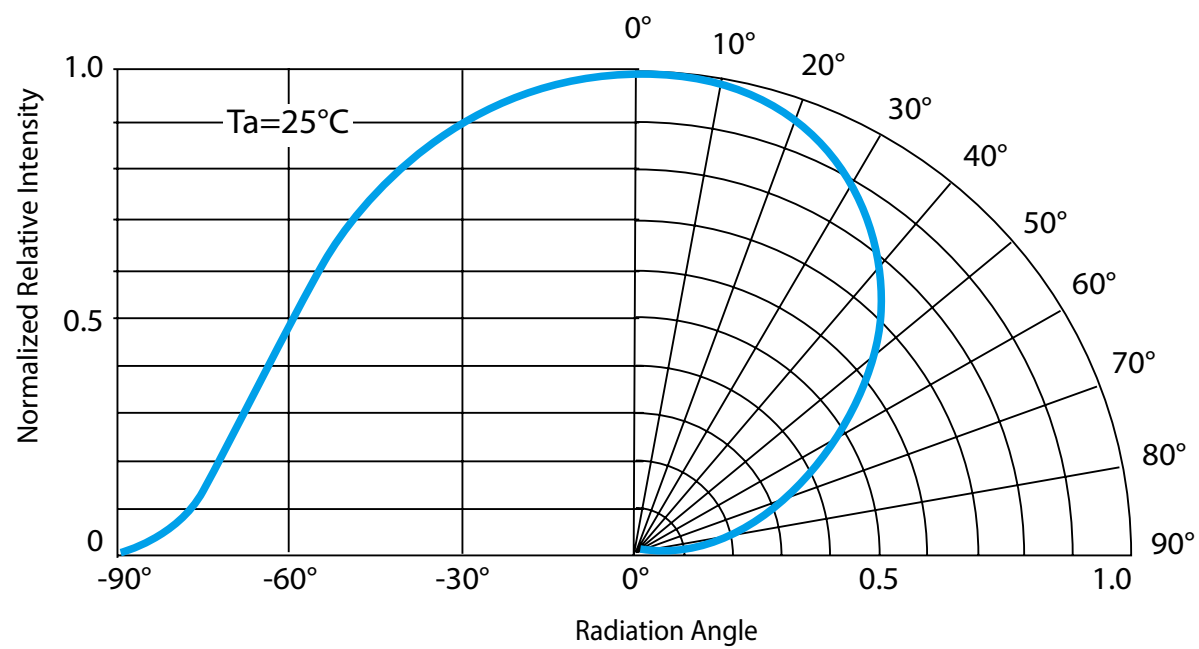
Color Spectrum (CRI(Ra)80)



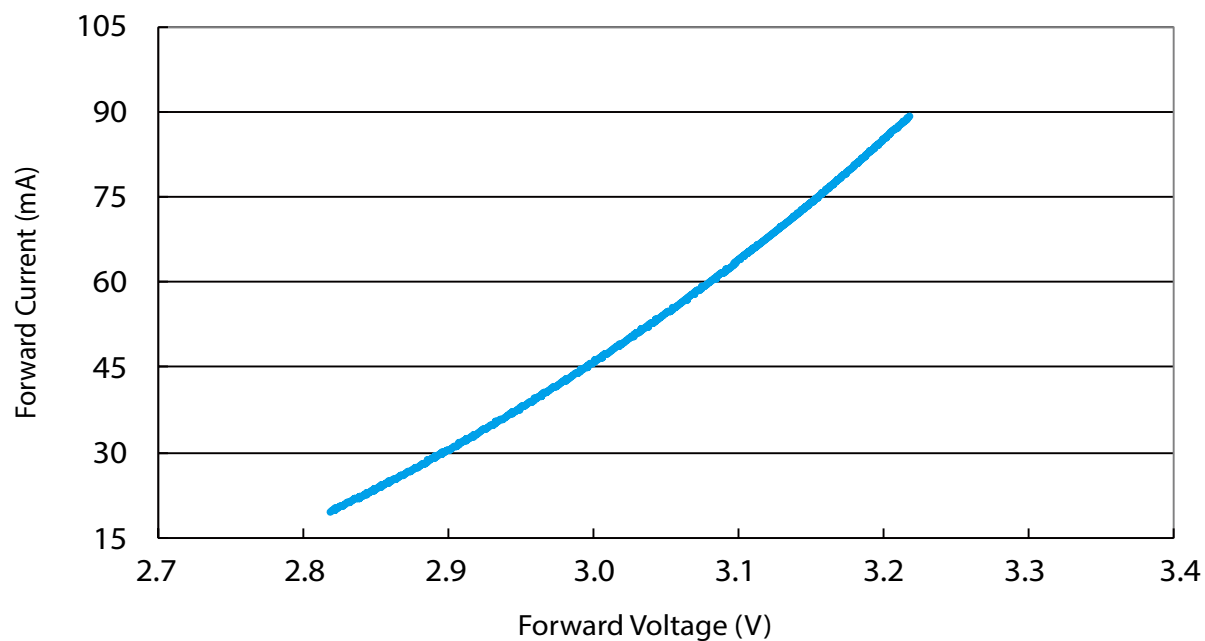
Color Spectrum (CRI(Ra)90)



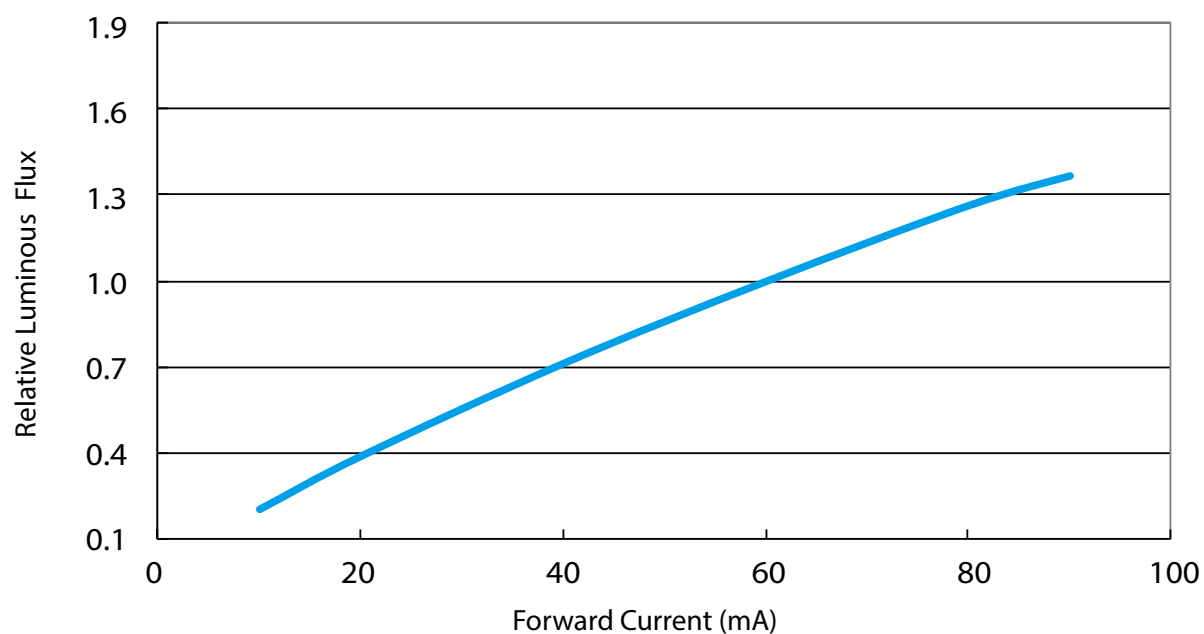
Beam Pattern



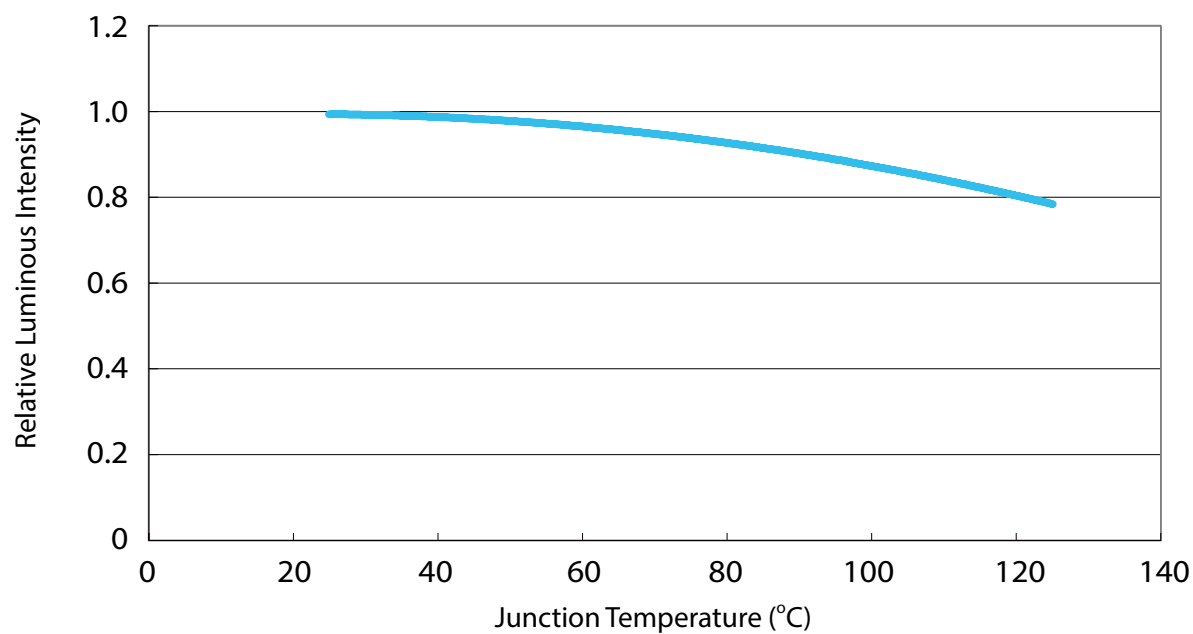
Forward Current vs. Forward Voltage



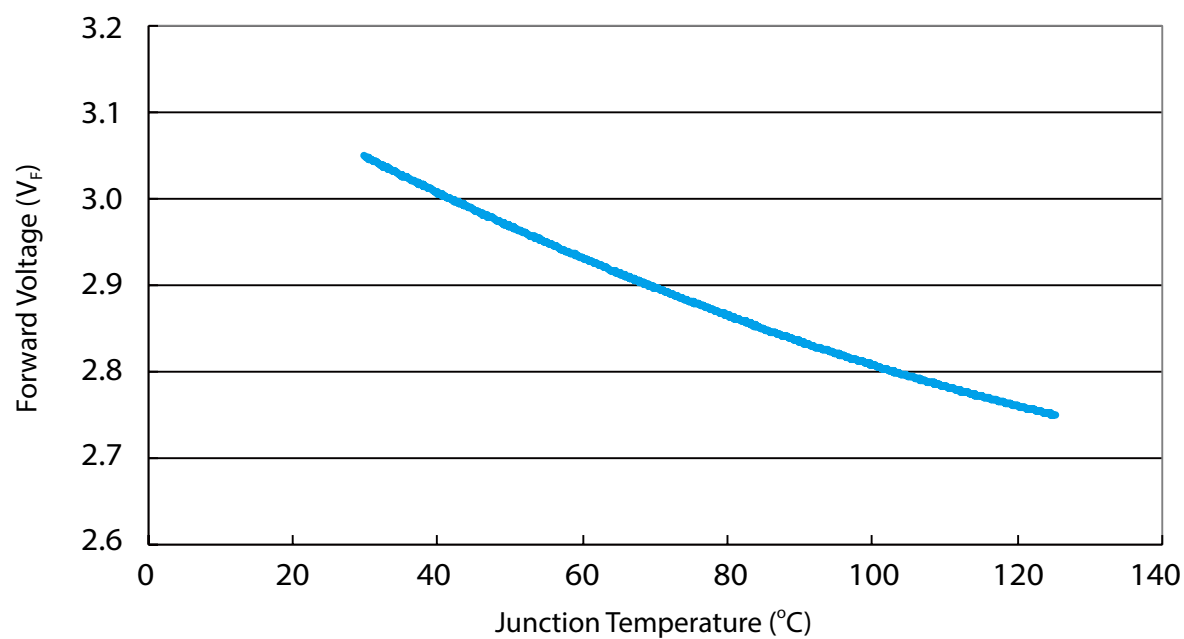
Relative Luminous Flux vs. Forward Current



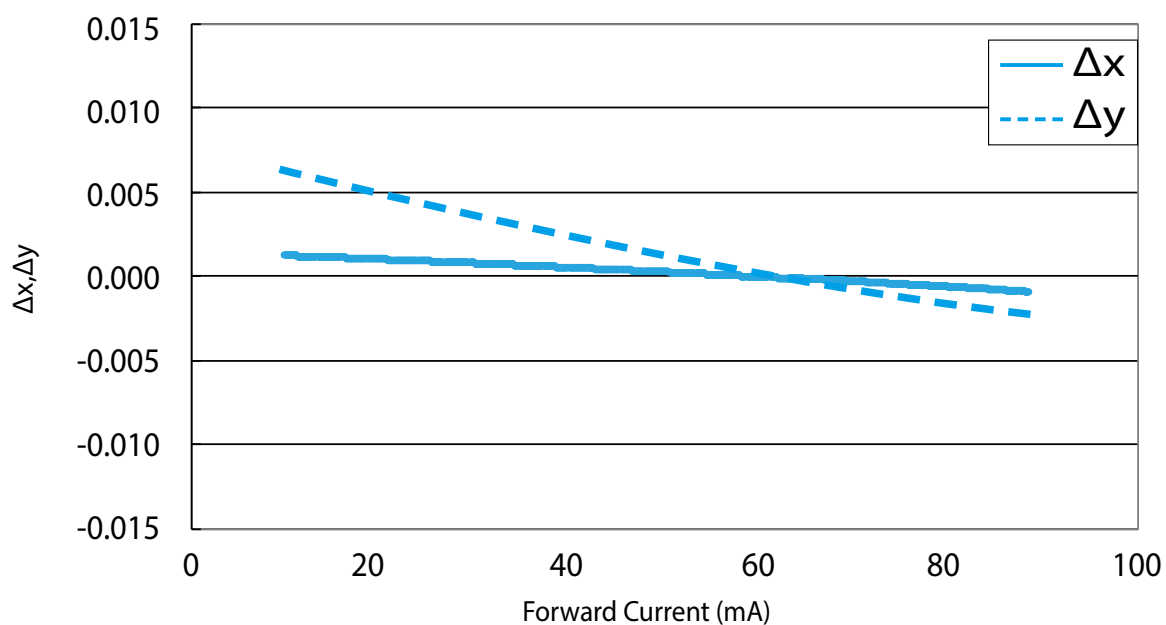
Relative Luminous Intensity vs. Junction Temperature



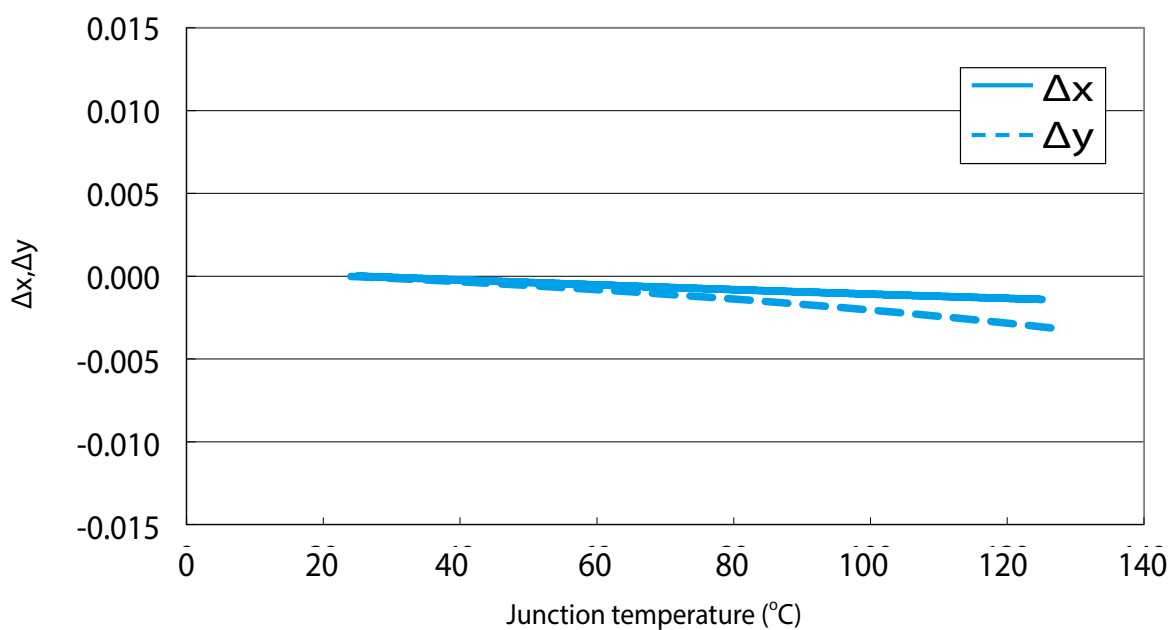
Forward Voltage vs. Junction Temperature



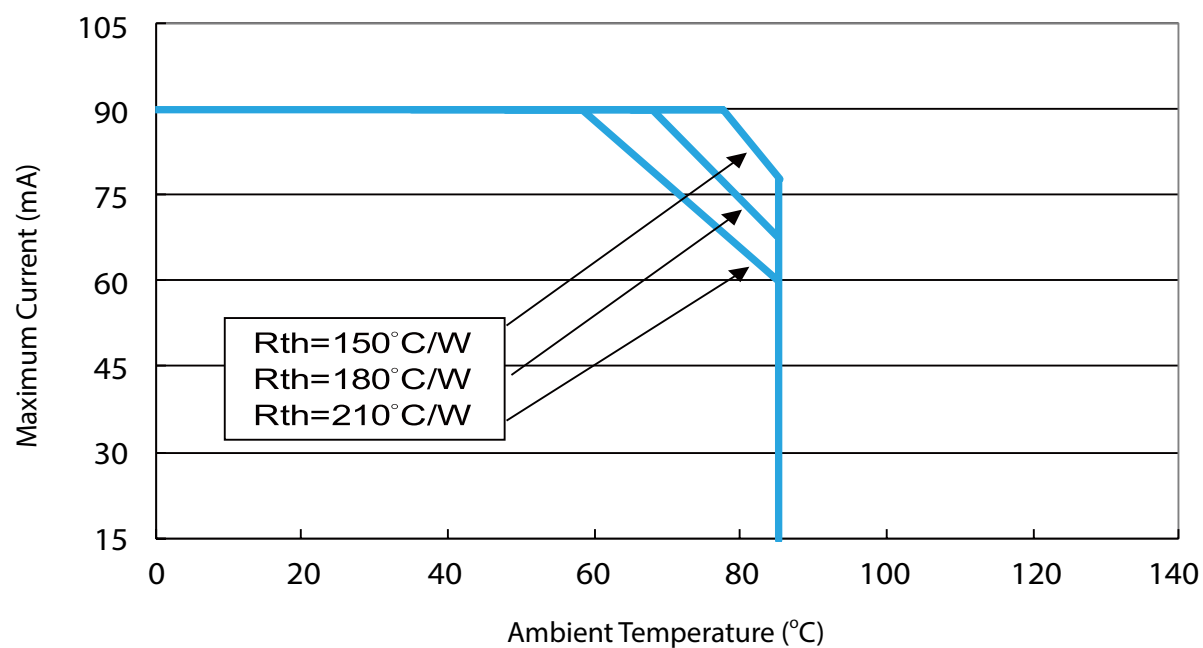
$\Delta x, \Delta y$ vs. Forward Current



$\Delta x, \Delta y$ vs. Junction Temperature

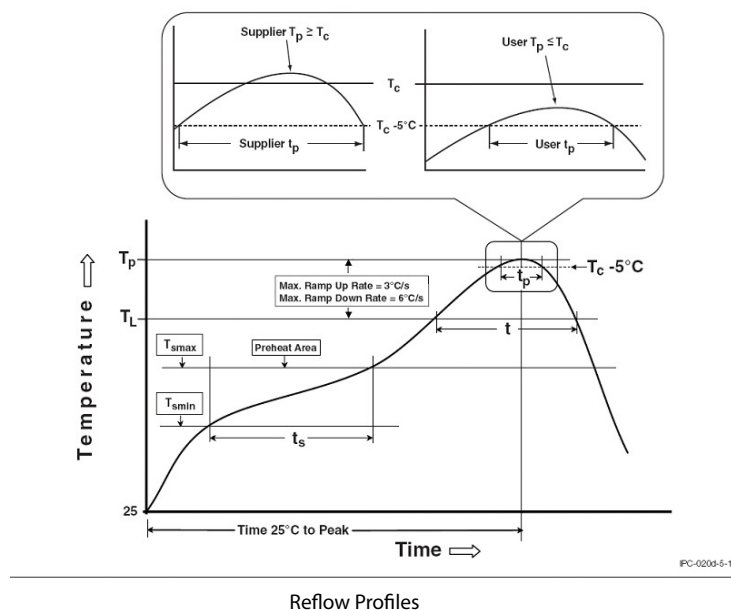


Maximum Current vs. Ambient Temperature



Reflow Profile

The following reflow profile is from IPC/JEDEC J-STD-020D which provided here for reference.



Classification Reflow Profiles

Profile Feature	Pb-Free Assembly
Preheat & Soak	
Temperature min (T _{min})	150 °C
Temperature max (T _{max})	200 °C
Time (T _{min} to T _{max}) (t _s)	60-120 seconds
Average ramp-up rate (T _{max} to T _p)	3 °C/second max.
Liquidous temperature (T _L)	217 °C
Time at liquidous (t _L)	60-150 seconds
Peak package body temperature (T _p)*	255 °C ~260 °C *
Classification temperature (T _c)	260 °C
Time (t _p)** within 5 °C of the specified classification temperature (T _c)	30** seconds
Average ramp-down rate (T _p to T _{max})	6°C/second max.
Time 25°C to peak temperature	8 minutes max.

Notes:

- * Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.
- ** Tolerance for time at peak profile temperature (t_p) is defined as a supplier minimum and a user maximum.

Reliability

NO .	Test Item	Test Condition	Remark
1	Temperature Cycle	-40°C~100°C 30, 30, mins	100 Cycle
2	Thermal Shock	-40°C~100°C 15, 15 mins ≤ 10 sec	100 Cycle
3	Resistance to Soldering Heat	T _{SOL} =260°C, 30 sec	3 times
4	Moisture Resistance	25°C~65°C 90% RH 24 hrs / 1 cycle	10 Cycle
5	High-Temperature Storage	T _A =100°C	1,000 hrs
6	Humidity Heat Storage	T _A =85°C RH=85%	1,000 hrs
7	Low-Temperature Storage	T _A =-40°C	1,000 hrs
8	Operation Life test	25°C	1,000 hrs
9	High Temperature Operation Life test	85°C	1,000 hrs
10	High Humidity Heat Life Test	85°C, 85%RH	1,000 hrs
11	ON/OFF Test	30 sec ON, 30 sec OFF	1.5W times

Failure Criteria

Item	Criteria for Judgment	
	Min.	Max.
Lumen Maintenance	85%	-
$\Delta u/v'$	-	0.006
Forward Voltage	-	Initial Data x 1.1
Reverse Current	-	10 μ A
Resistance to Soldering Heat	No dead lamps or visual damage	

Cautions

LEDs should be stored or lighted in the environment of no sulfur.

Some materials, such as plastic seals, printing ink, enclosures and adhesives, may contain sulfur.

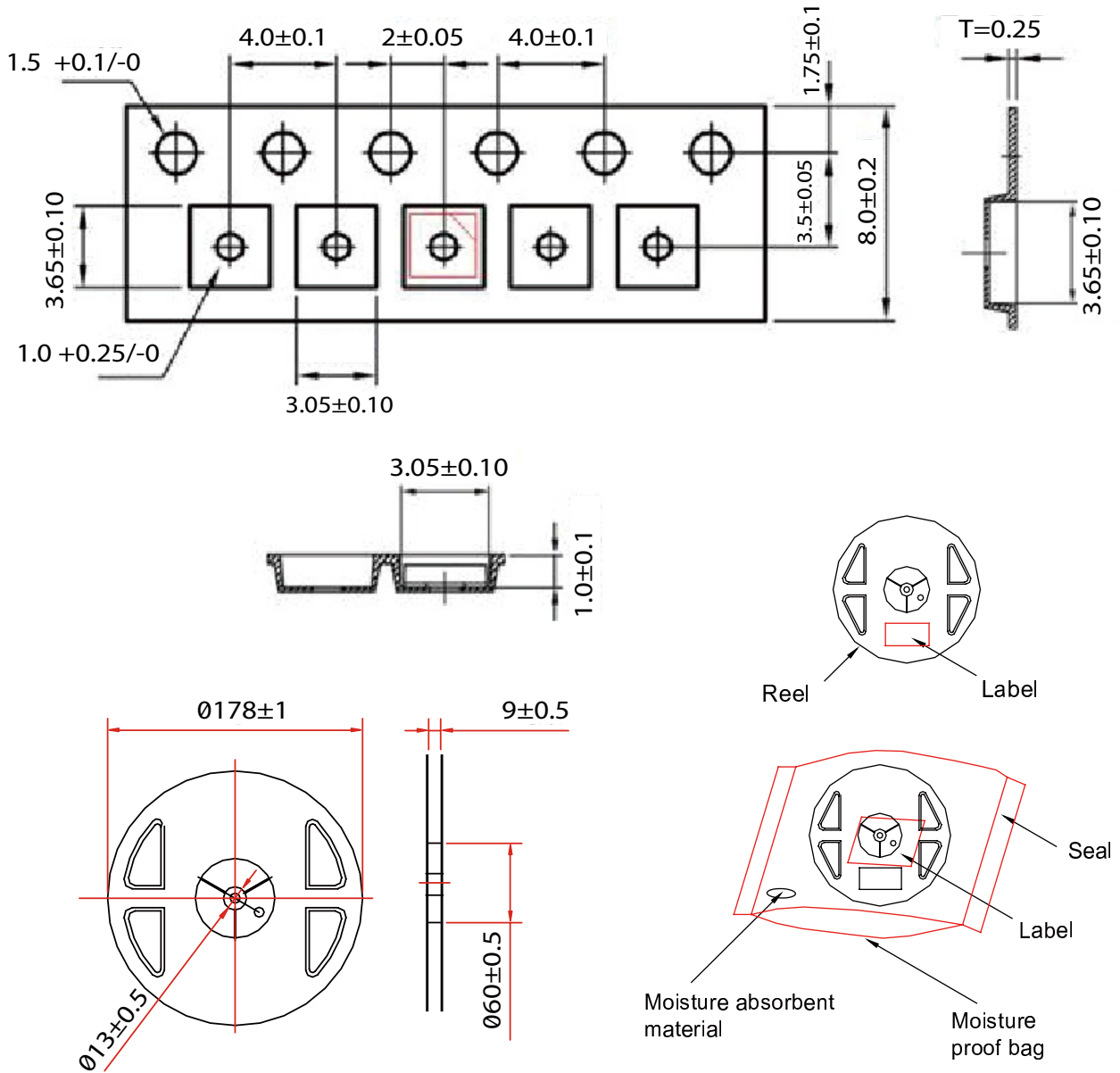
LEDs also should not be exposed in the acid or halogen environment.



Lumen Maintenance

Edison Opto's LM-80 verification is conducted according to standardized IES LM-80-08 and TM-21-11 methods. Based on the different testing intervals data, Edison Opto can speculate LED lumen maintenance. For more details on lumen maintenance testing, chromaticity and LED case temperatures please refer to Edison Opto's LM-80 reports.

Product Packaging Information



Item	Quantity	Total	Dimensions(mm)
Reel	4,000pcs	4,000pcs	R=178
Starting with 150pcs empty, and 150pcs empty at the last			

Revision History

Versions	Description	Release Date
1	Establish order code information	2015/01/16
2	1. Revise characteristic curve 2. Update Color BIN Code 3. Revise the quantity of Reel	2015/05/13
3	1. Revise characteristic curve 2. Update color BIN Code	2015/06/02
4	1. Add CW Color BIN Code 2. Update to new pattern	2016/04/01
5	1. Revise the name of Datasheet 2. Add CRI90 Information	2016/08/01
6	1. Add the cautions of reliability & LM80 2. Revise the characteristic curve	2017/06/19
7	Update the Cautions Revise mechanical dimensions Update the Cool White 65H	2018/12/22

About Edison Opto

Edison Opto is a leading manufacturer of high power LED and a solution provider experienced in LDMS. LDMS is an integrated program derived from the four essential technologies in LED lighting applications- Thermal Management, Electrical Scheme, Mechanical Refinement, Optical Optimization, to provide customer with various LED components and modules. More Information about the company and our products can be found at www.edison-opto.com

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