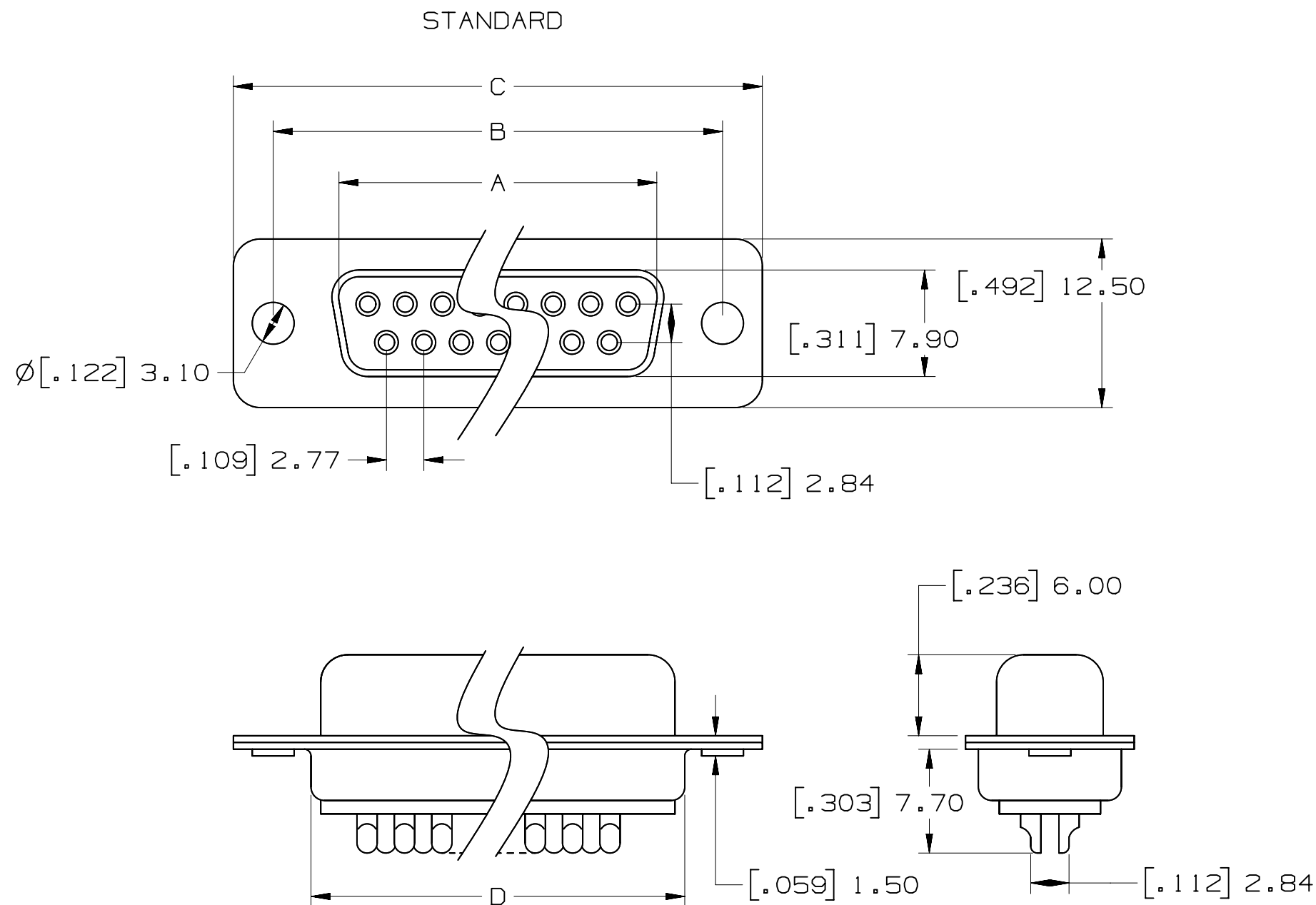


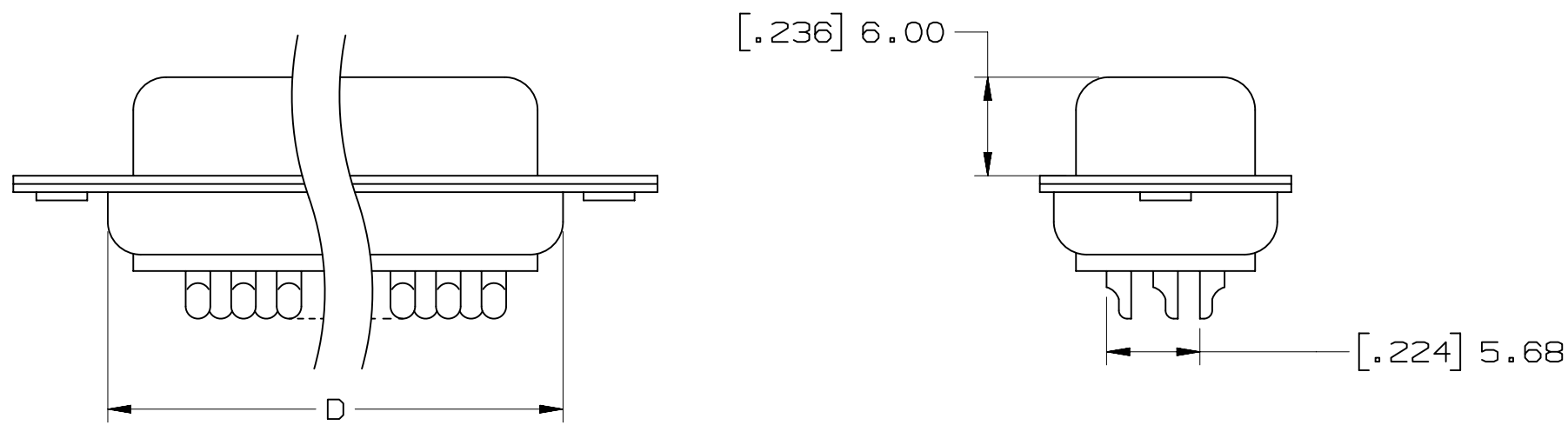
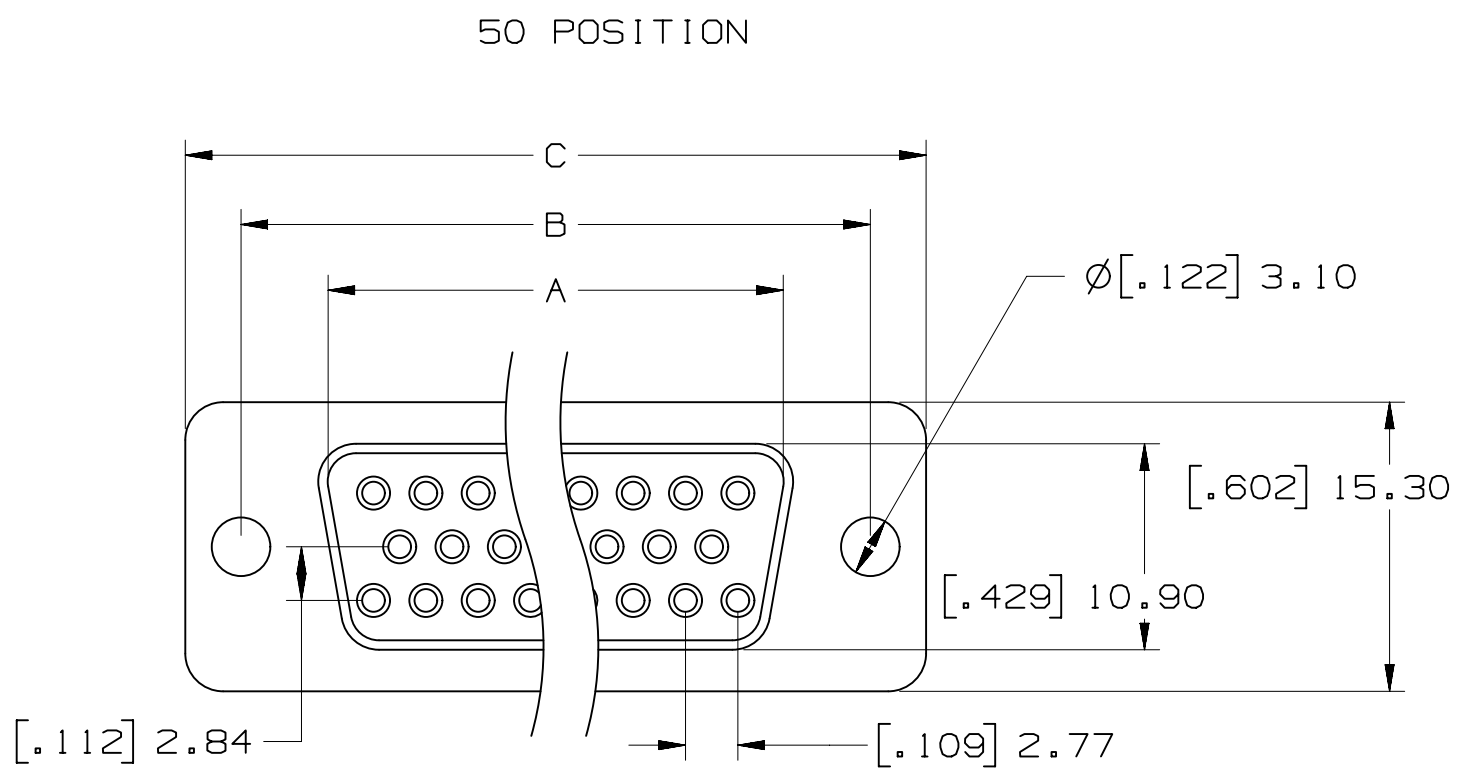
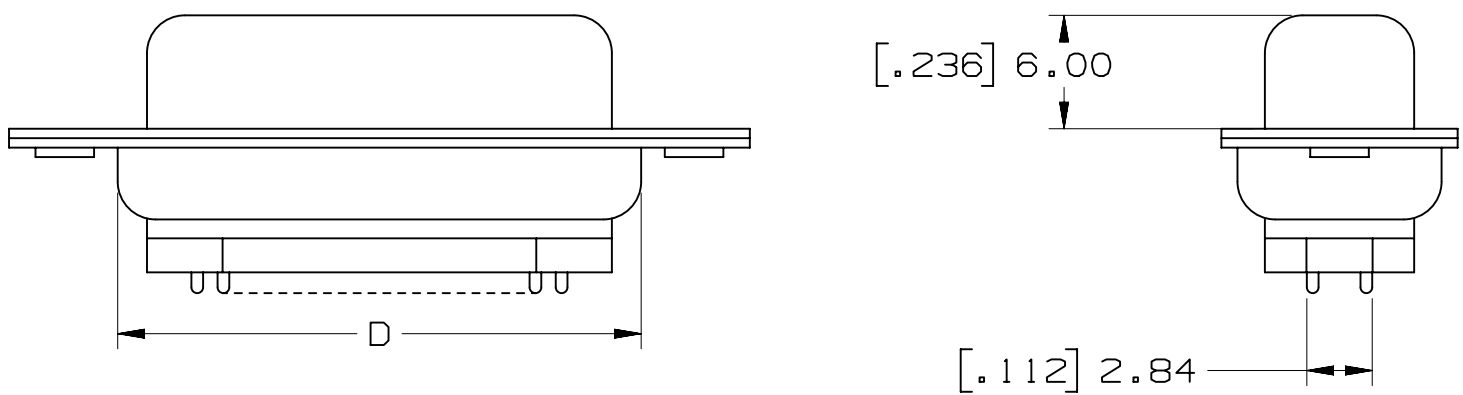
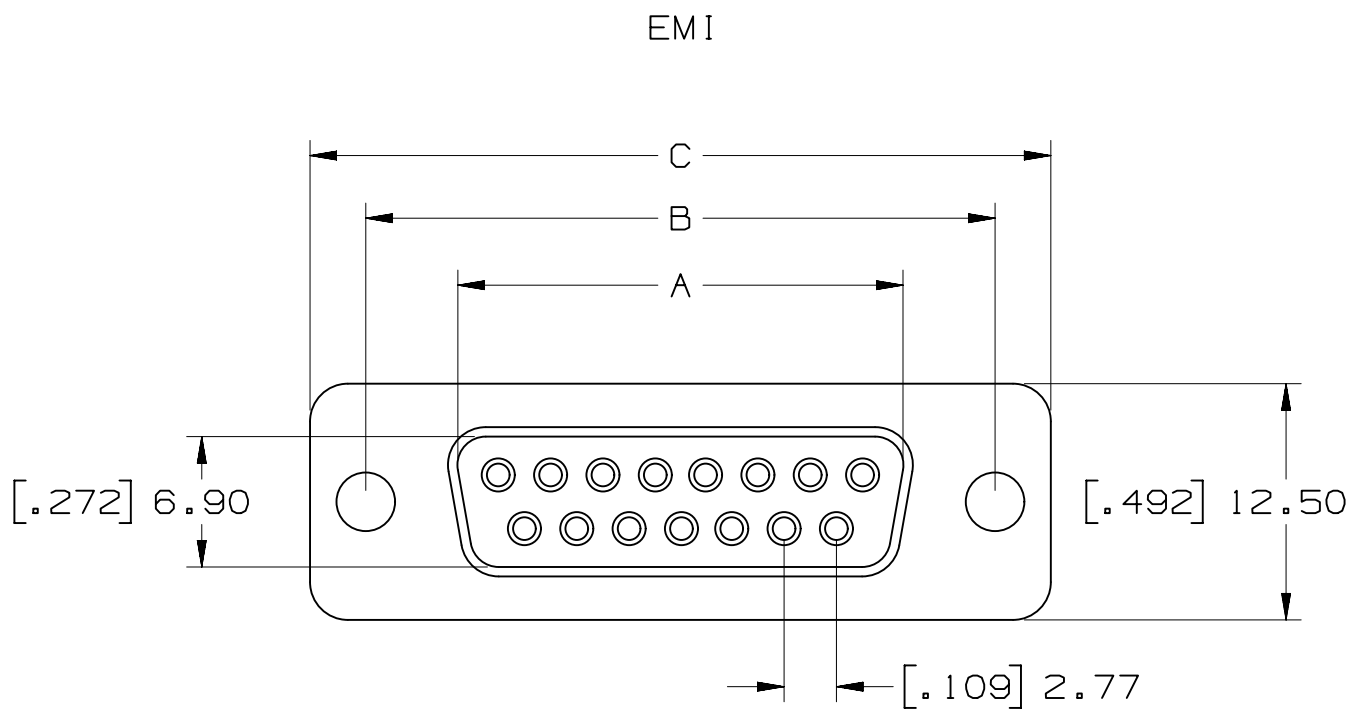
3M™ Solder Cup D Sub Socket, 8000 Series



POSITION	A	B	C	D
9	[.642] 16.30	[.984] 25.00	[1.213] 30.80	[.756] 19.20
15	[.969] 24.60	[1.311] 33.30	[1.543] 39.20	[1.091] 27.70
25	[1.508] 38.30	[2.248] 57.10	[2.091] 53.10	[1.618] 41.10
37	[2.157] 54.80	[2.500] 63.50	[2.732] 69.40	[2.256] 57.30
50*	[2.055] 52.20	[2.402] 61.00	[2.638] 67.00	[2.169] 55.10

*50 POSITION AVAILABLE IN STANDARD ONLY

PERFORMANCE	
OPERATION VOLTAGE:	250V MAX.
CURRENT:	3A MAX.
INSULATION RESISTANCE:	3000 MOhm MIN @ 500VDC
WITHSTANDING VOLTAGE:	1000 VAC / MIN.
TEMPERATURE RATING:	-55°C to 105°C
CONTACT RESISTANCE:	15 mOhms MAX.



8RXX-X00X

NUMBER OF CONTACTS (SEE TABLE)

PLATING
1 - AU FLASH
2 - 30μ" AU

EMI
N - STANDARD
E - EMI

Unless otherwise noted, references to industry specifications are intended to indicate substantial compliance to the material elements of the specification. Such references should not be construed as a guarantee of compliance to all requirements in a given specification.

3M ELECTRONIC SOLUTIONS DIVISION
INTERCONNET SOLUTIONS
<http://www.3mconnectors.com>

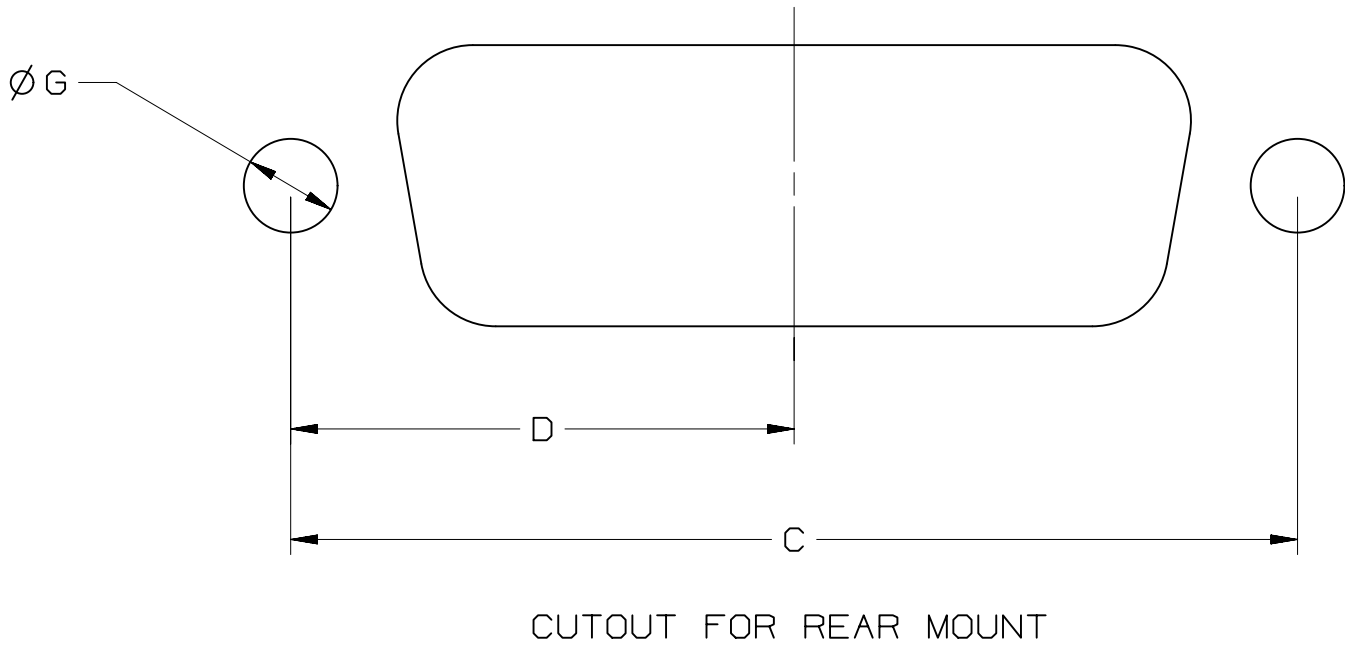
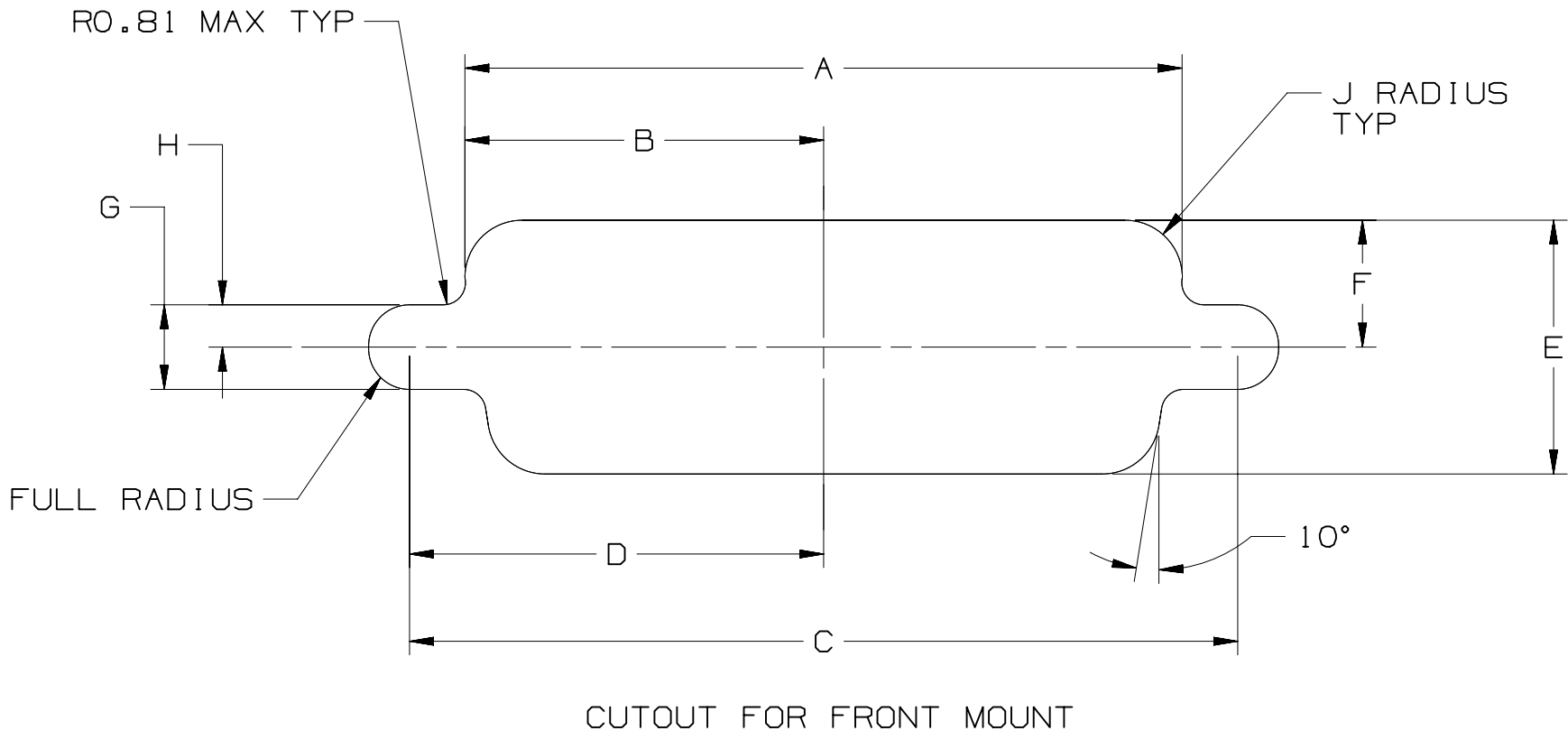
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FOR TECHNICAL, SALES OR ORDERING
INFORMATION, CALL 800-225-5373

NOTES

- 1 MATERIAL:
THERMAL PLASTIC UL94V-0
CONTACTS:
COPPER ALLOY
SHELL:
G3141 SPCC OR EQUIVALENT
- 2 PLATING:
50μ" NICKEL UNDERPLATE
1μ" AU WIPING AREA OR
30μ" AU WIPING AREA
100-200μ" TIN (BRIGHT TIN) SOLDER TAIL
- 3 MATES WITH:
BPXX-X00X
- 4 SEE THE REGULATORY INFORMATION
APPENDIX (RIA) IN "RoHS"
COMPLIANCE SECTION OF
WWW.3MCONNECTOR.COM FOR
COMPLIANCE INFORMATION
(RIA E1 & C1 APPLY)

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
3M	8RXX-X00X	1	1	SJS		MAY 18, 2011	MFG		
3M	8RXX-X00X	1	1	ARM		MAY 18, 2011	APPL		
DIVISION		DIVISION CODE		© 3M COPYR[IGHT] 2013					
DO NOT SCALE DRAWING		SCALE 1/1		TOLERANCES EXCEPT AS NOTED		3M Center St. Paul, MN 55144			
THIRD ANGLE PROJECTION		INCHES		MILLIMETERS		TITLE			
INTERPRET PER ASME Y14.5 - 1994		0 ± .01		0 ± .1		8RXX-X00X D-SUB SOLDER CUP SOCKET TS-2402			
MAX SURFACE ROUGHNESS 125/ALL SURFACES		0 ± .05		0 ± .05		CAGE NUMBER			
125/ALL SURFACES		0 ± .005		0 ± .005		D 78-5100-2402-5			
MARKED ONLY		ANGLES ± 1°		MODEL		8R			
						DET. YES NO SHT 1 OF 2			

POSITION	MOUNTING METHOD	A	B	C	D	E	F	G	H	J
9	FRONT	.874[22.2]	.437[11.1]	.984[25.0]	.492[12.5]	.513[13.0]	.257[6.5]	.120[3.1]	.060[1.5]	.083[2.1]
	REAR	.806[20.5]	.403[10.2]	.984[25.0]	.492[12.5]	.449[11.4]	.225[5.7]	.120[3.1]	.060[1.5]	.132[3.4]
15	FRONT	1.202[30.5]	.601[15.3]	1.312[33.3]	.656[16.7]	.513[13.0]	.257[6.5]	.120[3.1]	.060[1.5]	.083[2.1]
	REAR	1.134[28.8]	.567[14.4]	1.312[33.3]	.656[16.7]	.449[11.4]	.225[5.7]	.120[3.1]	.060[1.5]	.132[3.4]
25	FRONT	1.743[44.3]	.872[22.2]	1.852[47.0]	.926[23.5]	.513[13.0]	.257[6.5]	.120[3.1]	.060[1.5]	.083[2.1]
	REAR	1.674[42.5]	.837[21.3]	1.852[47.0]	.926[23.5]	.449[11.4]	.225[5.7]	.120[3.1]	.060[1.5]	.132[3.4]
37	FRONT	2.391[60.7]	1.196[30.4]	2.500[63.5]	1.250[31.8]	.513[13.0]	.257[6.5]	.120[3.1]	.060[1.5]	.083[2.1]
	REAR	2.326[59.1]	1.163[29.5]	2.500[63.5]	1.250[31.8]	.449[11.4]	.225[5.7]	.120[3.1]	.060[1.5]	.132[3.4]
50	FRONT	2.297[58.3]	1.149[29.2]	2.406[61.1]	1.203[30.6]	.623[15.8]	.312[7.9]	.120[3.1]	.060[1.5]	.083[2.1]
	REAR	2.218[56.3]	1.109[28.2]	2.406[61.1]	1.203[30.6]	.555[14.1]	.278[7.1]	.120[3.1]	.060[1.5]	.132[3.4]



		C		46292	MAR 28, 2013		SJS		ARM
		B		34516	CORRECT SHELL MATL AUG 29, 2011		SJS		ARM
		A		34511	CHANGE MOHMS TO MOHMS, UPDATE ROHS MAY 18, 2011		SJS		ARM
DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
XREF CODES				SJS		DATE MAY 18, 2011		MFG	DATE
				CHKD ARM		DATE MAY 18, 2011		APPL	DATE
DIVISION		DIVISION CODE		© 3M COPYR[IGHT] 2013					
DO NOT SCALE DRAWING		SCALE 1 1		TOLERANCES EXCEPT AS NOTED		3M Center St. Paul, MN 55144 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.			
		THIRD ANGLE PROJECTION		INCHES 0 .00 ± .000 ± .0000 ±		TITLE 8RXX-X00X D-SUB SOLDER CUP SOCKET TS-2402			
INTERPRET PER ASME Y14.5 - 1994		MILLIMETERS 0 ± .0 ± .05 ± .000 ± .005							
MAX SURFACE ROUGHNESS 125		☐ ALL SURFACES ☒ MARKED ONLY		ANGLES ± 1 °		CAGE NUMBER D		DRAWING NO. 78-5100-2402-5	
						REV. C			
				MODEL BR		DET LISTS		YES ☒ NO SHT 2 OF 2	