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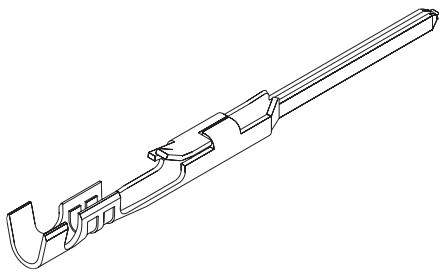
# 2.54mm (.100") Pitch

SL™

Terminal

70021

Male, Crimp



## Not For Use With C-Grid III™ Components

Reel				
Order No.	Plating	Wire Range (AWG) Stranded	Insulation Maximum Outside Diameter	Lead-free
<a href="#">16-02-0116</a>	1	22-24	1.63 (.064)	Yes
<a href="#">16-02-0078</a>		24-30	1.52 (.060)	
<a href="#">16-02-0081</a>	2	22-24	1.63 (.064)	Yes
<a href="#">16-02-0077</a>		24-30	1.52 (.060)	
<a href="#">16-02-0107</a>	3	22-24	1.63 (.064)	Yes
<a href="#">16-02-0105</a>		24-30	1.52 (.060)	

Plating No. 1: 30 $\mu$ " min. Gold in select area over 50 $\mu$ " min. Nickel overall with 75 $\mu$ " Tin in select area

Plating No. 2: 15 $\mu$ " min. Gold in select area over 50 $\mu$ " min. Nickel overall with 75 $\mu$ " min. Tin in select area

Plating No. 3: 150 $\mu$ " Tin over 50 $\mu$ " Nickel overall

Each reel contains 20,000 terminals

## Features and Benefits

- Dual tab strain relief
- Locking tang secures terminal in housing

## Reference Information

Product Specification: PS-70021

Packaging: Reel or bag

Mates With: 70058 and 71851 female crimp terminals, and 70400 and 70430 connector assemblies

Use With: 70066D and 70107 housings

Designed In: Inches

## Electrical

Voltage: 250V

Current: 3.0A

Contact Resistance: 15 milliohms max.

Insulation Resistance: 10,000 Megohms min.

## Mechanical

Wire Pull-Out Force: 17.79N (4.0 lb) min.

Durability: Tin—25 cycles; Gold—50 cycles

## Physical

Contact: Copper Alloy

Plating: See Table

Operating Temperature: -40 to +105°C

Wire Gauge: 22 to 24 and 24 to 30 AWG

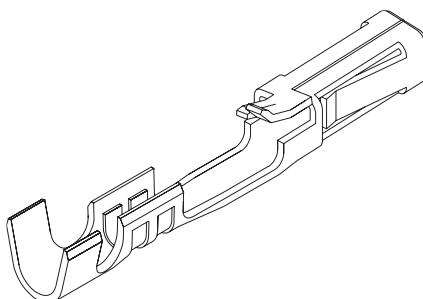
# 2.54mm (.100") Pitch

SL™

Terminal

70058

Female Box, Crimp



## Features and Benefits

- Dual beam, fully-enclosed box contact
- Dual tab strain relief
- Locking tang secures terminal in housing

## Reference Information

Product Specification: PS-70058

Packaging: Reel or bag

Mates With: 70021 male crimp terminals and 0.64mm (.025") square pins

Use With: All 70066 and 70450 housings

Designed In: Inches

## Electrical

Voltage 250V

Current: 3.0A

Contact Resistance: 15 milliohms max.

Insulation Resistance: 10,000 Megohms min.

## Mechanical

Contact Retention to Housing: 17.79N (4.0 lb) min.

Wire Pull-Out Force: 17.79N (4.0 lb) min.

Mating Force: 2.22N (.50 lb) max.

Unmating Force: 0.28N (.06 lb) min.

Normal Force: 0.98N (.22 lb) min.

Durability: Tin—25 cycles; Gold—50 cycles

## Physical

Contact: Copper Alloy

Plating: See Table

Operating Temperature: -40 to +105°C

Wire Gauge: 22 to 24 and 24 to 30 AWG

## Not For Use With C-Grid III™ Components

Reel				
Order No.	Plating	Wire Range (AWG) Stranded	Insulation Maximum Outside Diameter	Lead-free
<a href="#">16-02-0088</a>	1	22-24	1.63 (.064)	Yes
<a href="#">16-02-0083</a>		24-30	1.52 (.060)	
<a href="#">16-02-0087</a>	2	22-24	1.63 (.064)	Yes
<a href="#">16-02-0082</a>		24-30	1.52 (.060)	
<a href="#">16-02-0086</a>	3	22-24	1.63 (.064)	Yes
<a href="#">16-02-0069</a>		24-30	1.52 (.060)	

Plating No. 1: 30 $\mu$ " min. Gold in select area over 50 $\mu$ " min. Nickel overall with 75 $\mu$ " Tin in select area

Plating No. 2: 15 $\mu$ " min. Gold in select area over 50 $\mu$ " min. Nickel overall with 75 $\mu$ " min. Tin in select area

Plating No. 3: 150 $\mu$ " Tin over 50 $\mu$ " Nickel overall

Each reel contains 20,000 terminals

Bag				
Order No.	Plating	Wire Range (AWG) Stranded	Insulation Maximum Outside Diameter	Lead-free
<a href="#">16-02-0104</a>	1	22-24	1.63 (.064)	Yes
<a href="#">16-02-0098</a>		24-30	1.52 (.060)	
<a href="#">16-02-0103</a>	2	22-24	1.63 (.064)	Yes
<a href="#">16-02-0097</a>		24-30	1.52 (.060)	
<a href="#">16-02-0102</a>	3	22-24	1.63 (.064)	Yes
<a href="#">16-02-0096</a>		24-30	1.52 (.060)	

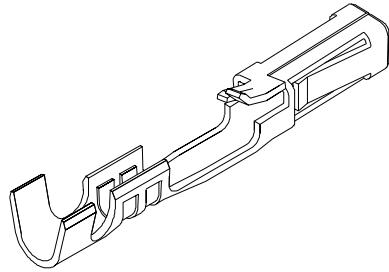


# PRODUCT SPECIFICATION

## “SL CRIMP TERMINAL”

### 1.0 SCOPE

This specification covers the crimp terminal #70058-\*\*\*\* used with the single row fully stackable connector housing #70066-\*\*\*\*, and the dual row fully stackable connector housing #70450-\*\*\*\*.



SERIES 70058 TERMINAL

### 2.0 PRODUCT DESCRIPTION

2.1 Product is available in single row 2-25 circuits, on (2.54) .100" centers, or dual row 4-50 circuits on (2.54) .100 x (2.54) .100 centers.

2.2 Connector assemblies will mate with the following:

2.2.1 (0.64) .025" square or round pins assembled directly into P.C. board on .100 centers.

2.2.2 Shrouded or unshrouded single or dual-row wafers, with (0.64) .025 square or round pins.

2.2 Connectors are stackable end to end, side to side on (2.54) .100" center pins with option "A" housing only.

2.2.1 Polarizing ribs available on front of housing for use with headers, or on back for use with interim clip assemblies, housing #70066-\*\*\*\* only.

2.2.2 Active latch with polarizing ribs, for use with headers, housing #70066-\*\*\*\* only.

2.3 Maximum mating pin height to be (8.13) .320", minimum pin height to be (5.08) .200". Pin height, measured from top of wafers or P.C. board, to top of pin.

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<u>DOCUMENT NUMBER:</u> <b>PS-70058</b>	<u>CREATED / REVISED BY:</u> <b>ACHAMMER</b>	<u>CHECKED BY:</u> <b>BRINKMAN</b>	<u>APPROVED BY:</u> <b>BRINKMAN</b>



# PRODUCT SPECIFICATION

## “SL CRIMP TERMINAL”

2.4 Connector assembly will accept wire range from 36 to 20 AWG. Refer to the table below for the wire gage, wire requirements, and crimp height.

WIRE GAGE (AWG)	CRIMP HEIGHT	WIRE TYPE
30	.027" to .029"	Stranded, Stranded
28	.030" to .032"	Tinned, Stranded Top Coated
26	.031" to .033"	1.52mm/.060in Maximum Insulation Diameter
24	.033" to .035"	Stranded, Stranded Tinned, Stranded Top
22	.033" to .035"	Coated 1.63mm/.064in Maximum Insulation Diameter
20	.033" to .035"	Stranded 0.5mm <sup>2</sup> /.0078in <sup>2</sup> Maximum Conductor Area. PVC Insulation, 1.70mm/.067in Maximum Diameter

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# PRODUCT SPECIFICATION

## “SL CRIMP TERMINAL”

### 3.0 RECOGNIZED AGENCY APPROVALS

3.1 Underwriters Laboratories: UL #E29179.

3.2 Canadian Standards Associations: CSA #LR19980.

### 4.0 MECHANICAL SPECIFICATIONS

#### 4.1 Materials

4.1.1 Housing #70066-\*\*\*\* and #70450-\*\*\*\* is molded of black G.F. polyester 94V-0.

4.1.2 Terminal 70058-\*\*\*\* is a high strength copper alloy.

4.1.2.1 Finish .000200 min. electro-tin plate over .000100 min. copper plate overall.

4.1.2.2 Finish .000015 min. gold plate in selected area over .000050 min. nickel overall, with .000075 min. electro-tin lead (90/10) in selected area.

4.1.2.3 Finish .000030 min. gold in selected area over .000050 min. nickel plate overall, with .000075 min. electro-tin/lead (90/10) in selected area.

4.1.2.4 For special finish requirements, consult Molex marketing as to availability, cost and lead time.

#### 4.2 Terminal Pull-Out Force, from Housing:

Must withstand gradual applied force of 4 pounds for 15 seconds.

#### 4.3 Insulating Materials:

Temperature rating -40°C to +105°C

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# PRODUCT SPECIFICATION

## "SL CRIMP TERMINAL"

### 4.4 Insertion/Withdrawal Forces:

AVERAGE INSERTION AND WITHDRAWAL FORCES *								
PLATING TYPE	AFTER 1 CYCLE		AFTER 10 CYCLES		AFTER 25 CYCLES		AFTER 50 CYCLES	
	INSERTION FORCE	WITHDRAWAL FORCE						
TIN 4.4.1	.32 lbf 1.4 N	.26 lbf 1.2 N	.23 lbf 1.0 N	.27 lbf 1.2 N	.24 lbf 1.1 N	.25 lbf 1.1 N	No Data	No data
	.34 lbf 1.5 N	.18 lbf 0.8 N	.27 lbf 1.2 N	.15 lbf 0.7 N	No Data	No Data	.25 lbf 1.1 N	.14 lbf 0.6 N

\*Steel gage pins used to perform test:

Insertion Gage Pin: .0260+.0000-.0001

Withdrawal Gage Pin: .0240+.0001-.0000

4.4.1 "Tin" Plating System: .000200 Min. Tin over .000100 Min. copper

4.4.2 "Gold" Plating System: .000030 Min. Gold over .000050 Min. nickel

### 5.0 ELECTRICAL/ENVIRONMENTAL SPECIFICATIONS:

- 5.1 The following performance criteria is based on grouped, sequential testing.
- 5.2 All contact resistance values measured at 20 millivolts max. open circuit voltage and 5-15 milliamperes using the 4 point dry circuit method, with a Hewlett-Packard Milliohmeter, Model #4328A.
- 5.3 All tin contact systems cycled 1, 5 & 25 times prior to grouped sequential testing, using (0.64) .025" square pins with .000200 min. tin over .000100 min. copper.

All gold contact systems cycled 1, 25 & 50 times prior to grouped sequential testing, using (0.64) .025" square pins with .000030 min. gold over .000050 min. nickel.

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# PRODUCT SPECIFICATION

## “SL CRIMP TERMINAL”

### 5.4 Group I Sequence: Mated Environment

	Test/Specifications	Test Severity/Duration
5.4.1	Thermal Shock IEC 68-2-14	-40°C to +105°C 30 minute dwell at each temperature is one cycle. 10 cycles
5.4.2	Thermal Aging Mil. Std. -202F, 108A	+105°C for 10 days
5.4.3	Cyclic Humidity Mil. Std. -202F, 106D without cold dip	Temperature cycles between +25°C to +65°C at 96% R.H. for 240 hours.
5.4.4	Flowers of Sulphur	Exposed to sulphur vapors for 24 hours at +65°C.
5.4.5	Contact Resistance not to exceed 15 milliohms, total	

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# PRODUCT SPECIFICATION

## "SL CRIMP TERMINAL"

### 5.5 Group II Sequence: Un-Mated Environment:

	Test/Specifications	Test Severity/Duration
5.5.1	Thermal Shock IEC 68-2-14	-40°C to +105°C 30 minute dwell at each temperature is one cycle. 10 cycles
5.5.2	Thermal Aging Mil. Std. -202F, 108A	+105°C for 10 days
5.5.3	Steady State Humidity Mil. Std. -202F, 103B Condition A	+40°C at 96% R.H. for 10 days
5.5.4	Flowers of Sulphur IEC 69-2-42	Exposed to sulphur vapors for 24 hours at +65°C
5.5.5	Mate once, contact resistance not to exceed 15 milliohms, total	

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# PRODUCT SPECIFICATION

## "SL CRIMP TERMINAL"

### 5.6 Group III Sequence: Mated Environment Gold Contact System

	Test/Specifications	Test Severity/Duration
5.6.1	Steady State Humidity, Mil. Std. -202F, 103B Condition A	+40°C at 96% R.H. for 10 days.
5.6.2	Salt Spray Mil. Std. -202F 101D, Condition A	96 hours at +35°C, 5% sodium chloride
5.6.3	Physical Shock Mil. Std. -202F 213B	½ Sine Wave, 50G, 11MS pulse 3 shocks per axis for 240 hours.
5.6.4	Vibration Mil. Std. -202F, 201A	10-55-10 HZ, 1 minute cycles for 2 hours in each axis. .03 inch excursion, 10G.
5.6.5	Contact resistance not to exceed 15 milliohms, total	

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# PRODUCT SPECIFICATION

## "SL CRIMP TERMINAL"

### 5.7 Group IV Sequence: Mated Electrical

	Test/Specifications	Test Severity/Duration
5.7.1	Steady State Humidity, Mil. Std. -202F, 103B Condition A	+40°C at 96% R.H. for 10 days.
5.7.2	Temperature Rise	Increase current to achieve 30°C rise above ambient. Dwell for 48 hours at that current.
5.7.3	Current Ratings:	30 Awg - 0.7A   36 Awg - 0.21A 28 Awg - 1.2A   34 Awg - 0.32A 26 Awg - 1.8A   32 Awg - .045A 24 Awg - 3.0A   22 Awg - 3.0A

5.8 Insulation Resistance: Per Mil. Std. 202, Method 302, Condition B. Resistance measured after sequence 5.5.1 thru 5.5.5 to be no less than 10K megohms.

5.9 Dielectric Strength: AC voltage increased until breakdown.

Voltage measured after sequence 5.5.1 thru 5.5.5 to be no less than 600 volts AC R.M.S. for 1 minute at sea level to 5,000 feet.

5.10 Capacitance: Less than 1.2 pico-farads.

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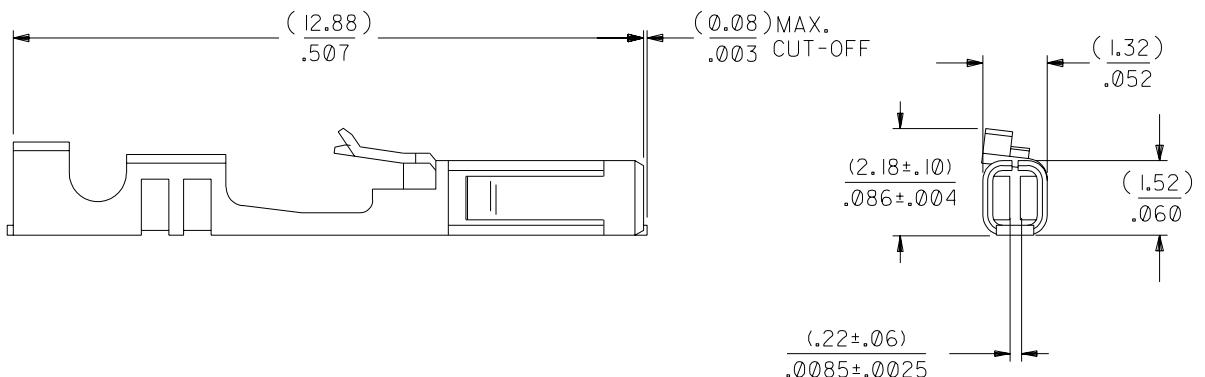
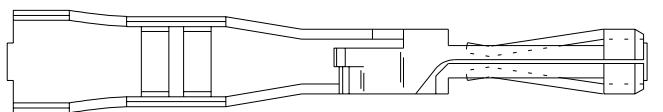
NOTES:

1. TERMINAL TO BE USED IN HOUSINGS 70066-\*\*\*\* AND 70450-\*\*\*\*
2. REFER TO PRODUCT SPECIFICATION PS-70058
3. REFER TO MOLEX OPERATIONS AND SERVICE MANUAL FOR CRIMP DETAILS
4. TERMINAL TO BE USED WITH (.64)/.025 SQUARE PINS
5. TERMINAL TO BE USED WITH 22-24 AWG STRANDED WIRE WITH (1.63)/.064 MAX. DIA. INSULATION
6. TERMINALS SUPPLIED LOOSE PER DRAWING PK-70873-0822

\*THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO RoHS DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC". CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH LEAD.

PLATING:

.000015 MIN. GOLD PLATE IN SELECT AREA,  
.000075 MIN. TIN PLATE IN SELECT AREA,  
OVER NICKEL PLATE OVERALL.



						REVISED PER ECR #U70928 MCGRATH 97/06/26	DIMENSIONS SHOWN (METRIC) INCH		REVISE ONLY ON CAD SYSTEM		
						UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR $\pm 1/2^\circ$			$\nabla = 0$	$\nabla = 0$	
				D	LEAD FREE UCP2004-1769 RWHITE 04/03/11	C	REVISE PER ECR# U82218 11-07-88 MJM/MCB	INCH METRIC		TITLE	
				C2	REVISED ECR #U80270 MCGRATH 97/07/31	B	REDRAWN & REVISED PER ECR #U81133 03/02/88 MJM/JAS	3 PLACE $\pm .005$	---	TERMINAL - BOX/CRIMP	
				LTR.	REVISIONS	LTR.	REVISIONS	2 PLACE $\pm .01$	$\pm 0.13$		
							1 PLACE ---	$\pm 0.25$			
							DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				
				DRWG. NO.	JAS	CHK'D.	FILE NAME	MOLEX INCORPORATED			
				APP'D.	BY	SCALE	S70058C6	SHEET NO.			
						10:1	DGN	1 OF 1			
								DATE 03/02/88			
								DRWG. NO.	SD-70058-0224		
								FILE NAME	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.		
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